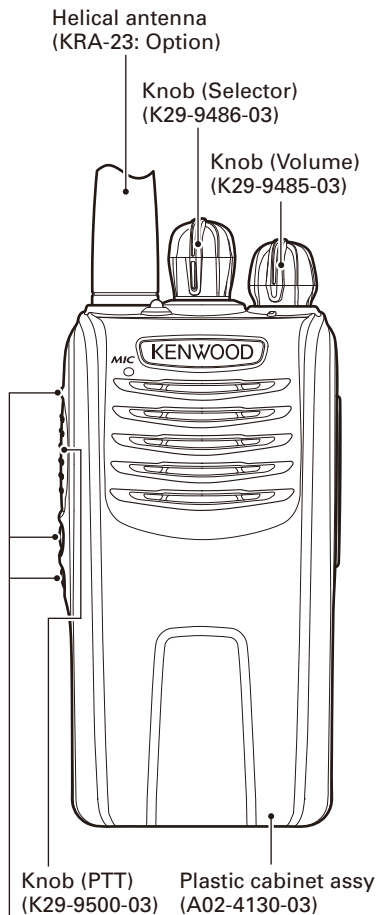


NX-320

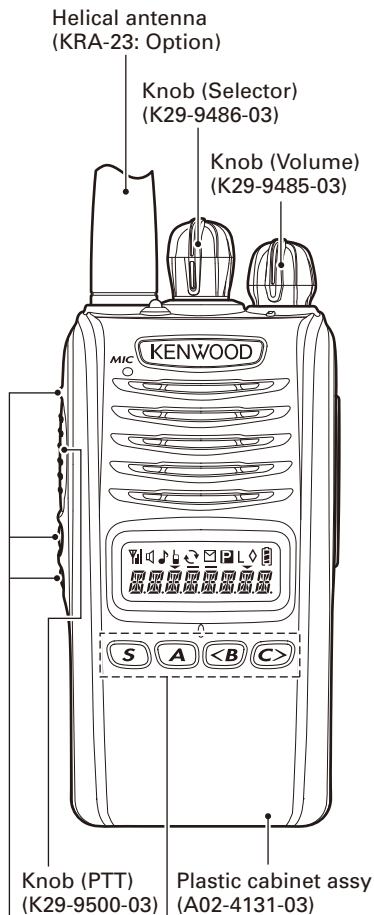
SERVICE MANUAL

NX-320 K,K4,E3



Button knob
(Side1/Side2/AUX)
(K29-9501-03)

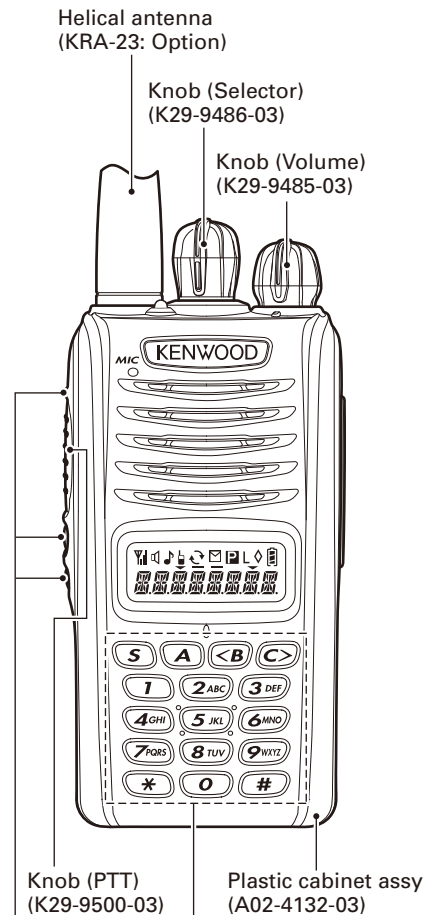
NX-320 K2,K5,E2



Button knob
(Side1/Side2/AUX)
(K29-9501-03)

Packing (4Key)
(G53-1864-01)

NX-320 K3,K6,E



Button knob
(Side1/Side2/AUX)
(K29-9501-03)

Packing (16Key)
(G53-1865-01)

**Does not come with antenna.
Antenna is available as an option.**



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Transceivers containing AMBE+2™ Vocoder:

The AMBE+2™ voice coding technology is embedded in the firmware under the license of Digital Voice Systems, Inc.

GENERAL

INTRODUCTION

SCOPE OF THIS MANUAL

This manual is intended for use by experienced technicians familiar with similar types of commercial grade communications equipment. It contains all required service information for the equipment and is current as of the publication date. Changes which may occur after publication are covered by either Service Bulletins or Manual Revisions. These are issued as required.

ORDERING REPLACEMENT PARTS

When ordering replacement parts or equipment information, the full part identification number should be included. This applies to all parts : components, kits, or chassis. If the part number is not known, include the chassis or kit number of which it is a part, and a sufficient description of the required component for proper identification.

PERSONAL SAFETY

The following precautions are recommended for personal safety:

- DO NOT transmit until all RF connectors are verified secure and any open connectors are properly terminated.
- SHUT OFF and DO NOT operate this equipment near electrical blasting caps or in an explosive atmosphere.
- This equipment should be serviced by a qualified technician only.

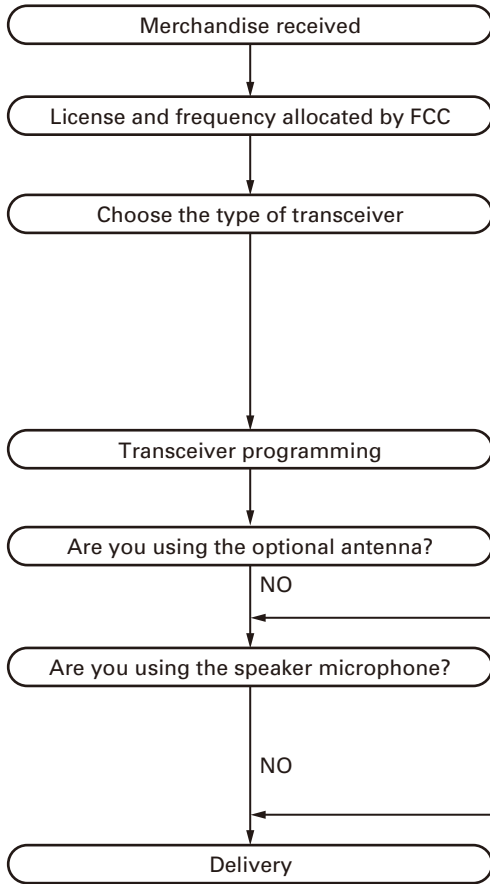
SERVICE

This transceiver is designed for easy servicing. Refer to the schematic diagrams, printed circuit board views, and alignment procedures contained within.

Model & Destination (Market code)		Display unit X54-376X-XX			TX-RX unit X57-805X-XX		Frequency range	Remarks	LCD	4-key	DTMF keypad
		0-10	0-11	0-12	0-10	0-11					
NX-320	K			✓	✓		450~ 520MHz	1st IF: 49.95MHz LOC: 50.4MHz	-	-	-
	K2		✓		✓				✓	✓	-
	K3	✓			✓				✓	✓	✓
	K4			✓		✓	400~ 470MHz		-	-	-
	K5		✓			✓			✓	✓	-
	K6	✓				✓			✓	✓	✓
	E	✓				✓			✓	✓	✓
	E2		✓			✓			✓	✓	-
	E3			✓		✓			✓	-	-

NX-320

SYSTEM SET-UP

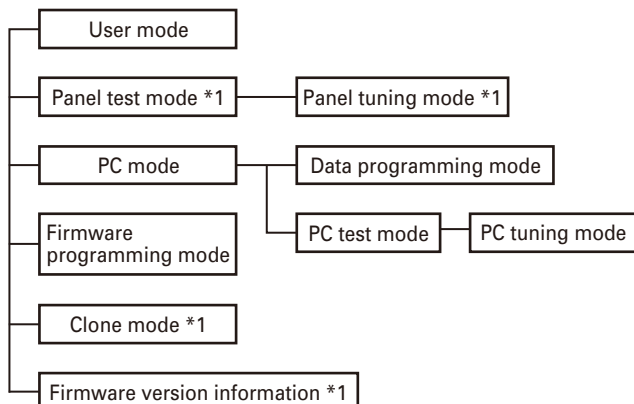


Type	Frequency range (MHz)	RF power	LCD	4-key	DTMF keypad
NX-320 K	TX/RX 450~520	5W	No	No	No
NX-320 K2	TX/RX 450~520	5W	Yes	Yes	No
NX-320 K3	TX/RX 450~520	5W	Yes	Yes	Yes
NX-320 K4	TX/RX 400~470	5W	No	No	No
NX-320 K5	TX/RX 400~470	5W	Yes	Yes	No
NX-320 K6	TX/RX 400~470	5W	Yes	Yes	Yes
NX-320 E	TX/RX 400~470	5W	Yes	Yes	Yes
NX-320 E2	TX/RX 400~470	5W	Yes	Yes	No
NX-320 E3	TX/RX 400~470	5W	No	No	No

A personal computer, programming interface (KPG-22A/22U), USB adapter (KCT-53U), and programming software (KPG-141D) are required for programming.
(The frequency, and signaling data are programmed for the transceiver.)

REALIGNMENT

1. Modes



Mode	Function
User mode	For normal use.
Panel test mode *1	Used by the dealer to check the fundamental characteristics.
Panel tuning mode *1	Used by the dealer to tune the transceiver.
PC mode	Used for communication between the transceiver and PC.
Data programming mode	Used to read and write frequency data and other features to and from the transceiver.
PC test mode	Used to check the transceiver using the PC. This feature is included in the FPU.
Firmware programming mode	Used when changing the main program of the flash memory.
Clone mode *1	Used to transfer programming data from one transceiver to another.
Firmware version information *1	Used to confirm the internal firmware version.

*1: K2,K3,K5,K6,E and E2 models only

2. How to Enter Each Mode

Mode	Operation
User mode	Power ON
Panel test mode *2	[A] + Power ON
PC mode	Received commands from PC
Panel tuning mode *2	[Panel test mode] + [S]
Firmware programming mode	[Side1] + Power ON
Clone mode *2	[< B] + Power ON
Firmware version information *2	[S] + Power ON

*2: K2,K3,K5,K6,E and E2 models only

3. Panel Test Mode

(K2,K3,K5,K6,E and E2 models only)

Setting method refer to ADJUSTMENT.

4. Panel Tuning Mode

(K2,K3,K5,K6,E and E2 models only)

Setting method refer to ADJUSTMENT.

5. PC Mode

5-1. Preface

The transceiver is programmed by using a personal computer, programming interface (KPG-22A/22U), USB adapter (KCT-53U) and programming software (KPG-141D).

The programming software can be used with a PC. Figure 1 shows the setup of a PC for programming.

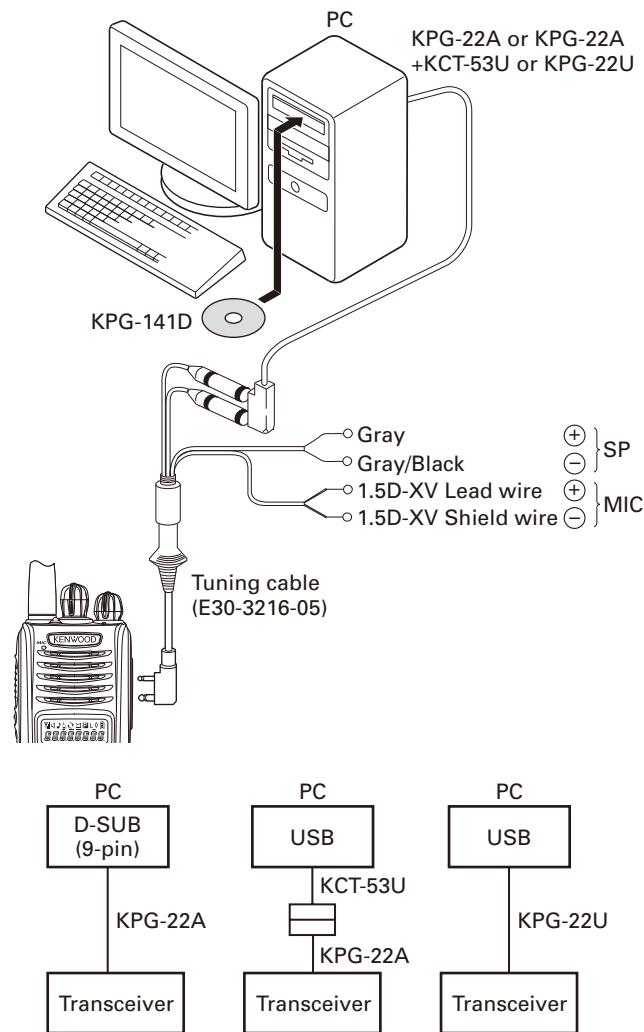


Fig. 1

5-2. Connection procedure

1. Connect the transceiver to the computer using the interface cable and USB adapter (When the interface cable is KPG-22A, the KCT-53U can be used.).

Note:

- You must install the KPG-22U driver in the computer to use the USB programming interface cable (KPG-22U).
- You must install the KCT-53U driver in the computer to use the USB adapter (KCT-53U).
- When using the USB adapter (KCT-53U) for the first time, plug the KCT-53U into a USB port on the computer with the computer power ON.

REALIGNMENT

2. When the POWER is switched on, you can immediately enter user mode. When the PC sends a command, the transceiver enters PC mode, and "PROGRAM" is displayed on the LCD.

When data is transmitting from the transceiver, the red LED lights.

When data is receiving by the transceiver, the green LED lights.

Note:

The data stored in the computer must match the "Model Name" when it is written into the flash memory.

5-3. KPG-22A description

(PC programming interface cable: Option)

The KPG-22A is required to interface the transceiver to the computer. It has a circuit in its D-sub connector case that converts the RS-232C logic level to the TTL level.

The KPG-22A connects the SP/MIC connector of the transceiver to the RS-232C serial port of the computer.

5-4. KPG-22U description

(USB programming interface cable: Option)

The KPG-22U is a cable which connects to a USB port on a computer.

When using the KPG-22U, install the supplied CD-ROM (with driver software) in the computer. The KPG-22U driver runs under Windows XP, Vista or 7.

5-5. KCT-53U description (USB adapter: Option)

The KCT-53U is a cable which connects the KPG-22A to a USB port on a computer.

When using the KCT-53U, install the supplied CD-ROM (with driver software) in the computer. The KCT-53U driver runs under Windows 2000, XP or Vista (32-bit).

5-6. Programming software KPG-141D description

The KPG-141D is the programming software for the transceiver supplied on a CD-ROM. This software runs under Windows XP, Vista or 7 on a PC.

The data can be input to or read from the transceiver and edited on the screen. The programmed or edited data can be printed out. It is also possible to tune the transceiver.

6. Firmware Programming Mode

6-1. Preface

Flash memory is mounted on the transceiver. This allows the transceiver to be upgraded when new features are released in the future. (For details on how to obtain the firmware, contact Customer Service.)

6-2. Connection procedure

Connect the transceiver to the personal computer using the interface cable (KPG-22A/22U) and USB adapter (KCT-53U: when the interface cable is KPG-22A, the KCT-53U can be used.). (Connection is the same as in the PC Mode.)

6-3. Programming

1. Start up the firmware programming software (Fpro.exe (ver. 6.0 or later)). The Fpro.exe exists in the KPG-141D installed holder.
2. Set the communications speed (normally, 115200 bps) and communications port in the configuration item.
3. Set the firmware to be updated by File name item.
4. Press and hold the [Side1] key while turning the transceiver power ON. Then, the orange LED on the transceiver lights and "FIRM PRG" is displayed.
5. Check the connection between the transceiver and the personal computer, and make sure that the transceiver is in the Program mode.
6. Press "write" button in the window. When the transceiver starts to receive data, the [LOADING] display lights.
7. If writing ends successfully, the checksum is calculated and a result is displayed.
8. If you want to continue programming other transceivers, repeat steps 4 to 7.

6-4. Function

If you press the [Side1] key while "FIRM PRG" is displayed, the checksum is calculated, and a result is displayed. If you press the [Side1] key again while the checksum is displayed, "FIRM PRG" is redisplayed.

Note:

- This mode cannot be entered if the Firmware Programming mode is set to Disable in the Programming software.
- Normally, write in the high-speed mode.
- The text message are displayed for K2,K3,K5,K6,E and E2 models only.

7. Clone Mode

(K2,K3,K5,K6,E and E2 models only)

Programming data can be transferred from one transceiver to another by connecting them via their external SP/MIC connectors. The operation is as follows (the transmit transceiver is the source and the receive transceiver is a target).

The following data cannot be cloned.

- Tuning data
- Embedded message with password
- Model name data
- ESN (Electronic Serial Number) data

Note:

The following data can be cloned.

- Fleet (own)/ID (own) for FleetSync
- Unit ID (own) for NXDN
- ID (own) for MDC-1200
- My ID for 5-tone (E,E2 models only)

1. Press and hold the [**B**] key while turning the transceiver power ON. If the Read authorization password is set to the transceiver, the transceiver displays "CLN LOCK". If the password is not set, the transceiver displays "CLONE".

REALIGNMENT

2. When you enter the correct password, and "CLONE" is displayed, the transceiver can be used as the cloning source. The following describes how to enter the password.
3.
 - **How to enter the password using the keypad (K3,K6 and E models only);**
 If one of keys 0 to 9 is pressed while the "CLN LOCK" is displayed, the pressed number is displayed on the LCD. Each press of the key shifts the display in order to the left.
 When you enter the password and press the [**s**] or [*****] key, "CLONE" is displayed if the entered password is correct. If the password is incorrect, "CLN LOCK" is re-displayed.
 - **How to enter the password using the Selector (K2,K3, K5,K6,E and E2 models only);**
 If the Selector is rotated while "CLN LOCK" is displayed, the Read authorization password input screen is displayed.
 If the Selector is rotated while the Read authorization password input screen is displayed, the number (0 to 9) blinks on the LCD. When you press the [**s**] key, the currently selected number is determined. If you press the [**s**] key after entering the password in this procedure, "CLONE" is displayed if the entered password is correct. If the password is incorrect, "CLN LOCK" is re-displayed.
4. Power ON the target transceiver.
5. Connect the cloning cable (part No. E30-3410-05) to the SP/MIC connectors on the source and target.
6. Press the [**s**] key on the source while the source displays "CLONE". The data of the source is sent to the target. While the target is receiving the data, "PROGRAM" is displayed. When cloning of data is completed, the source displays "END", and the target automatically operates in the User mode. The target can then be operated by the same program as the source.

7. The other target can be continuously cloned. When the [**s**] key on the source is pressed while the source displays "END", the source displays "CLONE". Carry out the operation in step 4 to 6.

Note:

- Cannot be cloned if the password (overwrite password) is programmed to the target.
- "Model Name" must be same to clone the transceiver.

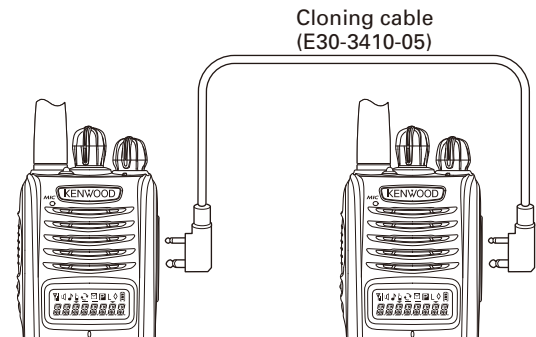


Fig. 2

8. Firmware Version Information (K2,K3,K5,K6,E and E2 models only)

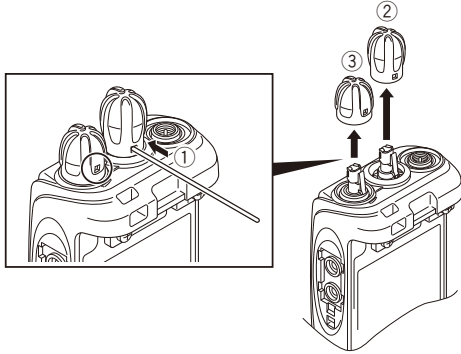
Press and hold the [**s**] key while turning the transceiver power ON and then keep pressing and holding the [**s**] key, the firmware version information appears on the LCD.

DISASSEMBLY FOR REPAIR

1. Precautions for Disassembly

■ Removing the selector knob and volume knob

- Using a thin tool, insert it in the hole on the selector knob side and push the knob spring. ①
Note: When you push the knob spring, take care not to damage the resin of the knob.
- Lift and remove the selector knob ② while pushing the knob spring.
- Repeat steps 1 and 2 for the volume knob, to remove the volume knob ③.



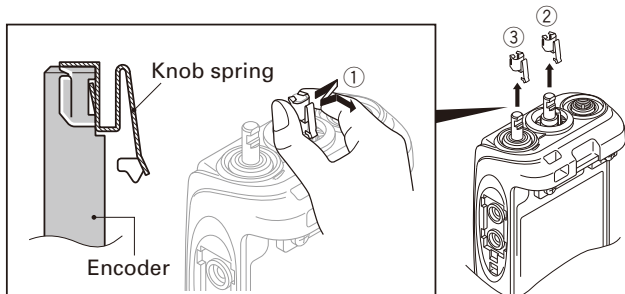
Note:

Perform the following procedures when installing the selector knob and volume knob.

- Match the direction for the hole of the knob and the knob spring.
- Push the knob onto the knob spring until a click sounds.

■ Removing the selector knob spring and volume knob spring

- Lightly grasp the left and right sides of the selector knob spring, then shift the knob spring to the left and right, little by little, as shown in the figure. ①
Note: Do not grasp the knob spring tightly.
- Remove the selector knob spring ②.
Note: Do not bring your fingers into contact with the flat spring of the knob spring as much as possible.
- Repeat steps 1 and 2 for the volume knob spring, to remove the volume knob spring ③.



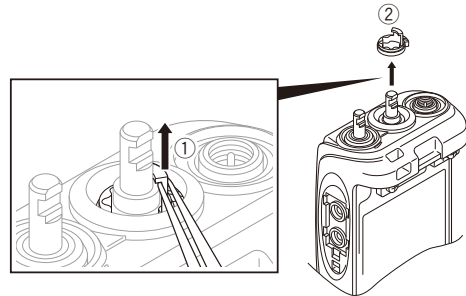
Note:

Perform the following procedures when installing the selector knob spring and volume knob spring.

- Match the direction for the knob spring and the encoder.
- Insert the encoder onto the knob spring until a click sounds.

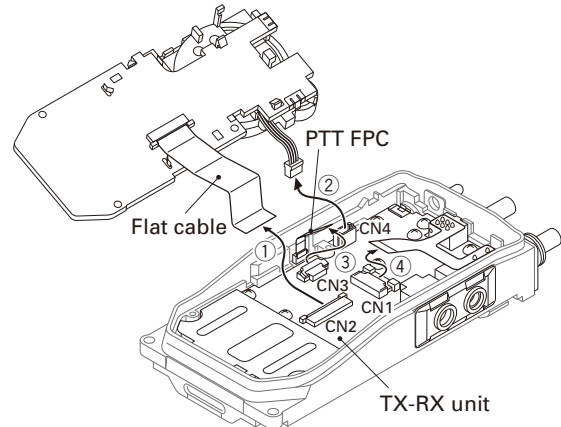
■ Removing the mechanical stopper (without LCD models only)

- Pick up and lift the tab of a mechanical stopper using a pair of tweezers. ①
Note: Take care not to damage the packing.
- Remove the mechanical stopper ②.

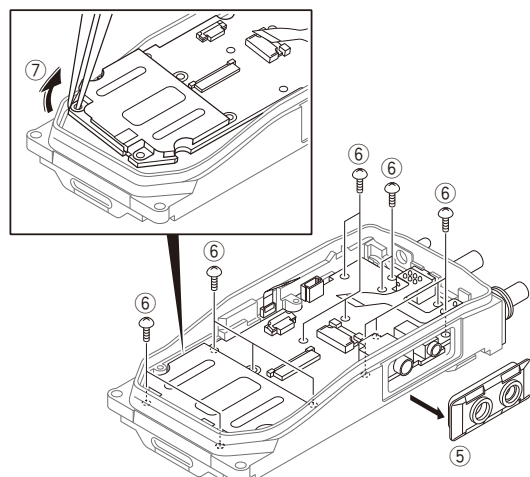


■ Removing the TX-RX unit from the chassis

- Remove the flat cable from the connector (CN2). ①
- Remove the Speaker lead wire from the connector (CN4). ②
- Remove the PTT FPC from the connector (CN3). ③
- Remove the VOL/SEL FPC from the connector (CN1). ④



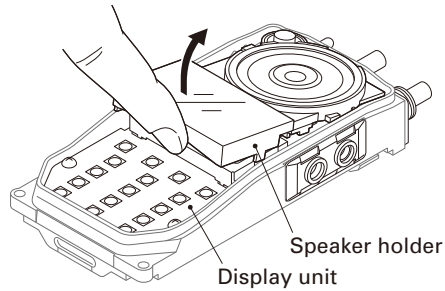
- Remove the packing ⑤ from the SP/MIC jack.
- Remove the 14 screws ⑥.
- Anchor the screw hole of the TX-RX unit using the tip of a pair of tweezers as shown in the figure. Then lift the TX-RX unit to remove it from the chassis. ⑦



DISASSEMBLY FOR REPAIR

■ Removing the speaker holder

There is a space of approximately 1mm (0.04 inch) between the center part of the front glass of the speaker holder and the surface of the Display unit. Set your finger on the space in the center part of the front glass, then lift and remove it.

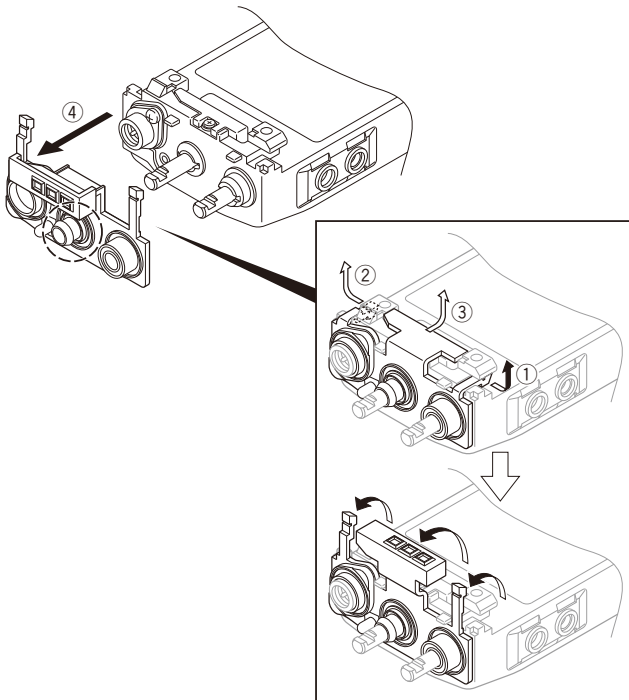


■ Removing the TOP packing

1. Pull the TOP packing to the left to remove the packing that is fit into the left groove of the chassis. ①
2. Pull the TOP packing to the right to remove the packing that is fit into the right groove of the chassis. ②
3. Pull the TOP packing to the center to remove the packing that is fit into the center groove of the chassis. ③
4. Remove the TOP packing. ④

Note:

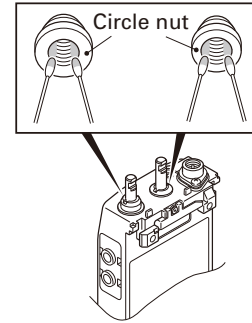
Remove the packing slowly, as the packing of the selector part might overset when the TOP packing is removed. If the packing is turned over, return it to the normal position using a soft tipped item (e.g., your finger).



2. Precautions for Reassembly

■ Apply the bond to the inside of the selector circle nut and volume circle nut

Apply the bond (W05-0019-00) or "THREE BOND 1401B" at two points inside of the circle nut before tightening the circle nut.



■ Mounting the chassis onto the case

1. Place the key top on the chassis. Then, fit the chassis tightly into the groove of the key top. ①

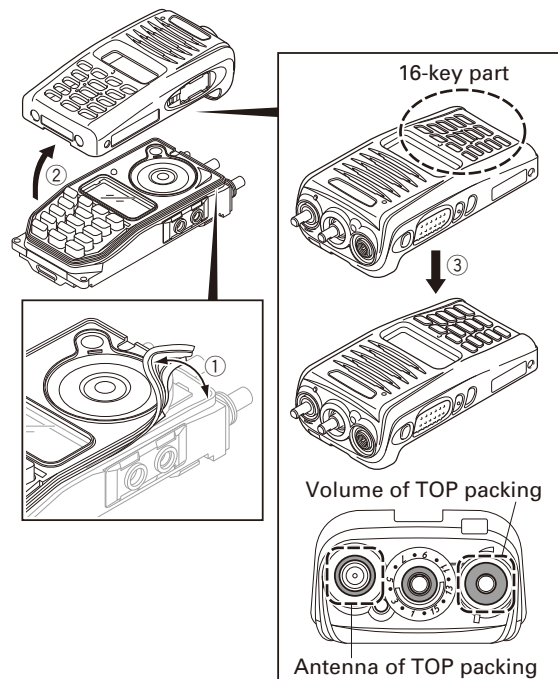
Note:

Confirm that the entire groove of the key top fits to the chassis tightly.

2. Mount the chassis onto the case. ②

Note:

- After mounting the chassis onto the case, if the 16-key part on the key top gets stuck inside the case as shown in the figure, return it to the normal position using a soft tipped item (e.g., your finger). ③
Prying it with a pointed metal tool such as forceps, may damage the key top or packing.
- Confirm that the TOP packing is not caught in the Antenna or Volume holes of the case.

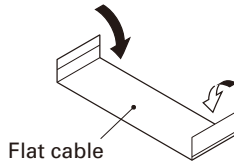


DISASSEMBLY FOR REPAIR

■ Forming the flat cable

Form the right and left end of the flat cable as shown in the figure. (Bend the terminal surface of the flat cable on the inside.)

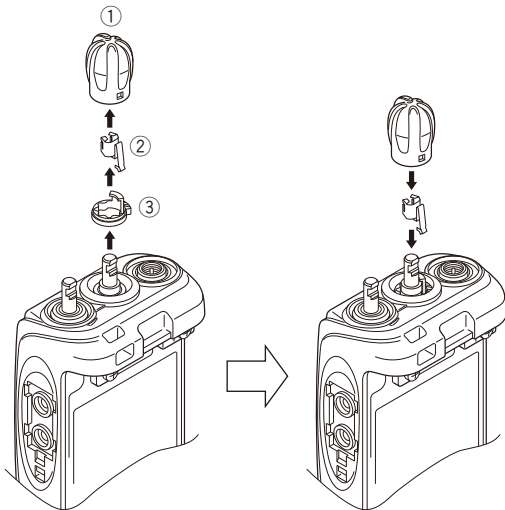
Note: When bending the flat cable, bend it squarely. There is a possibility of disconnecting when the flat cable is bent too much.



■ Changing the channel selector from 16-channel operation to free (without LCD models only)

1. Remove the channel selector knob ①. (Refer to page 8 for how to remove the channel selector knob.)
2. Remove the knob spring ②. (Refer to page 8 for how to remove the knob spring.)
3. Remove the mechanical stopper ③. (Refer to page 8 for how to remove the mechanical stopper.)
4. Reassemble the channel selector knob and knob spring that were removed in steps 1 and 2, in their original positions.

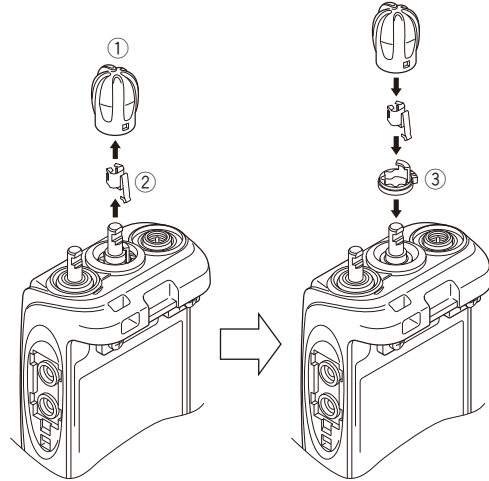
Note: Refer to page 8 for how to install the channel selector knob and knob spring.



■ Changing the channel selector from free operation to 16-channel (with LCD models only)

1. Remove the channel selector knob ①. (Refer to page 8 for how to remove the channel selector knob.)
2. Remove the knob spring ②. (Refer to page 8 for how to remove the knob spring.)
3. Pinch the supplied mechanical stopper ③ using your fingers, then install it into the groove of the selector part on the case.
4. Reassemble the channel selector knob and knob spring that were removed in steps 1 and 2, in their original positions.

Note: Refer to page 8 for how to install the channel selector knob and knob spring.

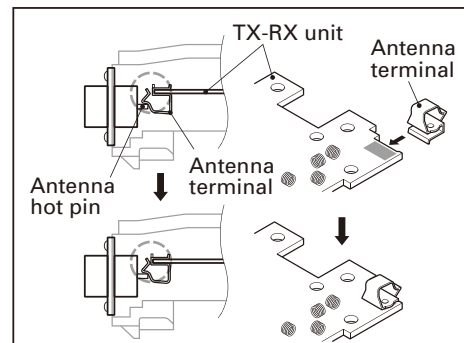


■ Connection place of the antenna hot pin and antenna terminal

An antenna hot pin is connected with the antenna terminal at the position shown in the figure.

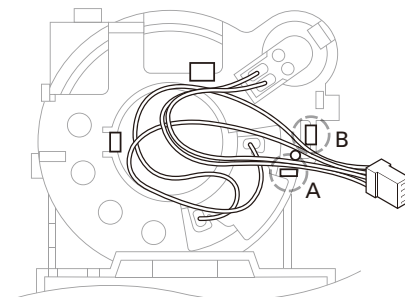
Confirm that the antenna hot pin has firmly come in contact with the terminal when the TX-RX unit is tightened with the screw.

Additionally, refer to the following figures for the connection place of the antenna terminal and the TX-RX unit.



■ Align the SP/MIC lead wire

Align the SP/MIC lead wire as shown in the figure. It is possible to fix temporarily by interweaving the two lead wires between the tabs (tab A and tab B) and boss of the speaker holder.



DISASSEMBLY FOR REPAIR

■ Assembly information (Sheet/Cushion)

When "Main Parts" is changed (ordered), "Assembled Sheet/Cushion" should also be changed (ordered) together.

The Sticker and Sheet etc are non-reusable parts. It requires the new one to get the radio's performance after repairs.

For example, when "Plastic Cabinet Assy (A02-4130-03 (without key)/A02-4131-03 (4-key)/A02-4132-03 (16-key))" is changed, "Sticker (B42-7417-04)" and "Fibrous Sheet (G10-1827-04)" should be ordered and changed together because Sticker (B42-7417-04) and Fibrous Sheet (G10-1827-04) are non-reusable.

Main Parts		Assembled Sheet/ Cushion		
Part Name	Part Number	Part Name	Part Number	Remark
Plastic Cabinet Assy (without key)	A02-4130-03	Sticker	B42-7417-04	"NEXEDGE" is printed.
Plastic Cabinet Assy (4-key)	A02-4131-03			
Plastic Cabinet Assy (16-key)	A02-4132-03	Fibrous Sheet (SP)	G10-1827-04	
Speaker	T07-0787-05	Rubber Cushion (SP)	G11-4272-14	
		Sheet (SP)	G11-4527-04	
Chassis	A10-4148-01	Sheet (PTT)	G11-4543-04	
		Rubber Sheet (FET)	G11-4315-14	Used for stabilizing the radiation performance of the FET.
		Sheet (Air)	G11-4500-04	This sheet is put on the air vent hole. This sheet lets air through, but does not let water through.
MIC Element	T91-0673-05	Sheet (ECM)	G11-4558-04	

CIRCUIT DESCRIPTION

1. Overview

The NX-320 is a UHF portable transceiver designed to operate in the frequency range of 450 to 520MHz (K,K2,K3) or 400 to 470MHz (K4,K5,K6,E,E2,E3). The unit consists of a receiver, transmitter, phase-locked loop (PLL) frequency synthesizer, baseband parts, power supply, and control circuits.

2. Frequency Configuration

The receiver is a double-conversion superheterodyne using the first intermediate frequency (IF) of 49.95MHz and the second IF of 450kHz. Incoming signals from the antenna are mixed with the local signal from the PLL circuit to produce the first IF of 49.95MHz. This is then mixed with the 50.4MHz second local oscillator output to produce the 450kHz second IF. The transmit signal frequency is generated by the PLL VCO, and modulated by the signal from the DSP. It is then amplified and fed to the antenna.

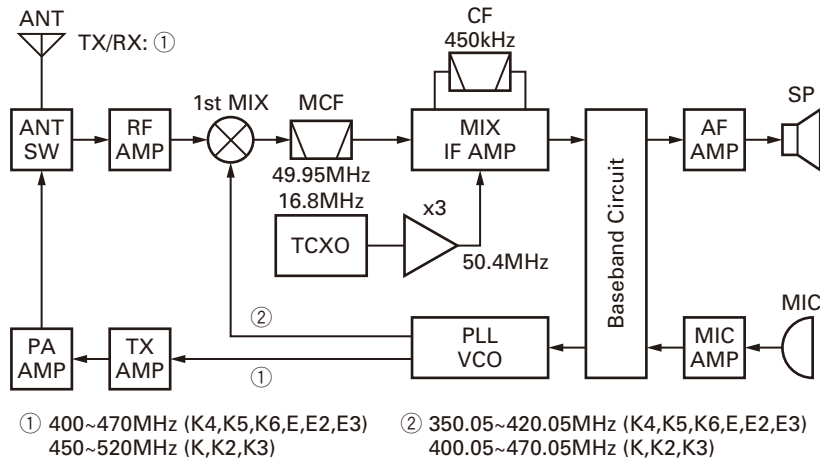


Fig. 1 Frequency configuration

3. Receiver System

3-1. RF circuit

An incoming RF signal from the antenna terminal is passed through the antenna switch (D102, D103, D105 and D106) and then the band-pass filter (L212, L213 and L214). The band-pass filter is adjusted by a variable capacitor. The input voltage to the variable capacitor is regulated by the

voltage output from the D/A converter (IC4). The signal is amplified by an RF amplifier (Q202), and passed through the band-pass filter (L207, L208 and L209). The resulting signal is applied to the first mixer (Q201), where it is mixed with the first local oscillator signal output from the frequency synthesizer to produce the first IF (49.95MHz).

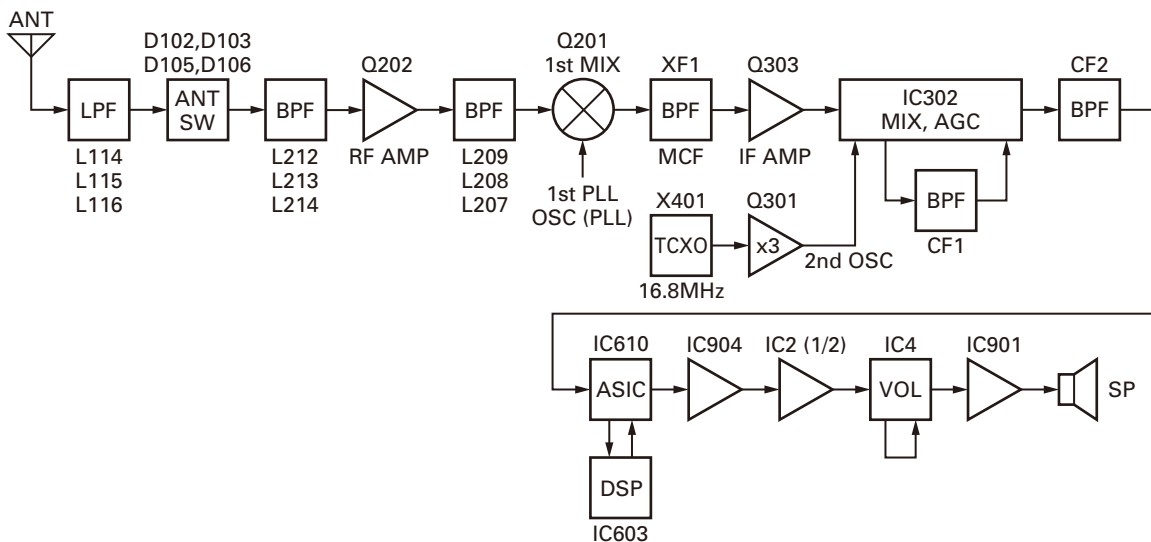


Fig. 2 RF and IF circuit

CIRCUIT DESCRIPTION

3-2. IF circuit

The first IF signal is passed through a four-pole monolithic crystal filter (XF1) to reject adjacent channel signals. The filtered first IF signal is amplified by the first IF amplifier (Q303) and then applied to the IF system IC (IC302). The IF system IC provides a second mixer, AGC amplifier, and RSSI (Received Signal Strength Indicator).

The second mixer mixes the first IF signal with the 50.4MHz of the second local oscillator output and produces the second IF signal of 450kHz.

The second IF signal is passed through the ceramic filter (CF1) to reject the adjacent channel signal. The filtered second IF signal is amplified by the AGC amplifier.

The signal from the AGC amplifier is input to the ASIC (IC610) through the ceramic filter (CF2).

3-3. Audio amplifier circuit

Audio processing (high-pass filter, low-pass filter, de-emphasized and so on) at FM mode and decoding at NXDN mode are processed by the DSP. The audio signal from IC610 and IC603 goes through the amplifier (IC904). The signal then goes through an electronic volume control (IC4), and AF amplifier (IC901).

While AFSW is High, the power supply of audio power amplifier (IC901) is activated, and the output to the speaker turns ON.

3-4. Squelch circuit

It amplifies the demodulated noise signal from IC610 after filtering through the LPF and HPF circuit. The amplified signal is then converted to a DC signal by the detection circuit. The converted signal is fed back to IC610.

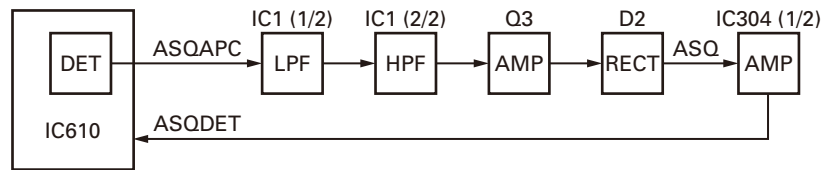


Fig. 3 Squelch circuit

4. Transmitter System

4-1. Audio band circuit

The signal from the microphone is amplified by IC2 (2/2) and limited by the AGC circuit which is composed of D3, D4, Q4 and Q5. IC2 works as an anti-aliasing LPF filter.

4-2. Baseband circuit

The audio signal output from the baseband circuit is converted to digital data with a sampling frequency of 48kHz. This digital data is sent to the DSP (IC603), and voice signals of 300Hz or lower and frequencies of 3kHz or higher are cut

off and the audio range of 300Hz to 3kHz is extracted. The audio signal is then pre-emphasized in FM mode and synthesized with the signals, such as QT and DQT, as required, and is then output from IC610. In Digital mode, the audio signal is converted to the 4-Level FSK baseband signal and output from IC610. The DTMF and MSK baseband signals are also generated by the DSP and output by IC610.

The LPF (IC6) works as a smoothing filter. The level output according to the transmit carrier is fine-adjusted according to each modulation method.

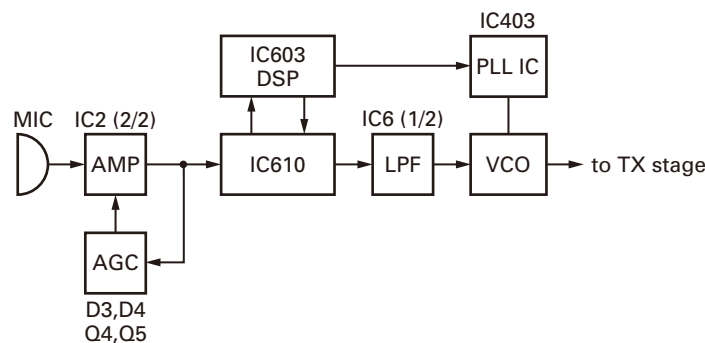


Fig. 4 Audio band and Baseband circuit

CIRCUIT DESCRIPTION

4-3. VOX

The DSP detects the audio level. If the detected level becomes higher than the threshold level, the VOX starts.

4-4. Drive and Final amplifier

The signal from the T/R switch (D413 is on) is amplified by the pre-drive amplifier (Q102) to 16~17dBm. It makes it possible to spoil input to the drive amplifier by controlling the power supply of the pre-drive amplifier with the PD switch (Q110). The output of the pre-drive amplifier is amplified by the drive and final amplifiers (Q103, Q104) to 5.0W (1.0W when the power is low). Q103 and Q104 are MOS FETs. The output of the final amplifier is then passed through the harmonic filter (LPF) and antenna switch (D102, D103 are on) and applied to the antenna terminal.

4-5. APC circuit

The APC circuit always monitors the current flowing through the RF power amplifier (Q104) and keeps a constant current. The voltage drop at R153, R154 and R155 is caused by the current flowing through the RF power amplifier and this voltage is applied to the differential amplifier (IC101 1/2). IC101 (2/2) compares the output voltage of IC101 (1/2) with the reference voltage from IC610, and the output of IC101 (2/2) controls the VGG of Q103 and Q104 to make the both current constant. The change of power high/low is carried out by the change of the reference voltage. Q106, Q107 and Q108 are turned on and Q105 and Q109 are turned off during transmission and the APC circuit is active.

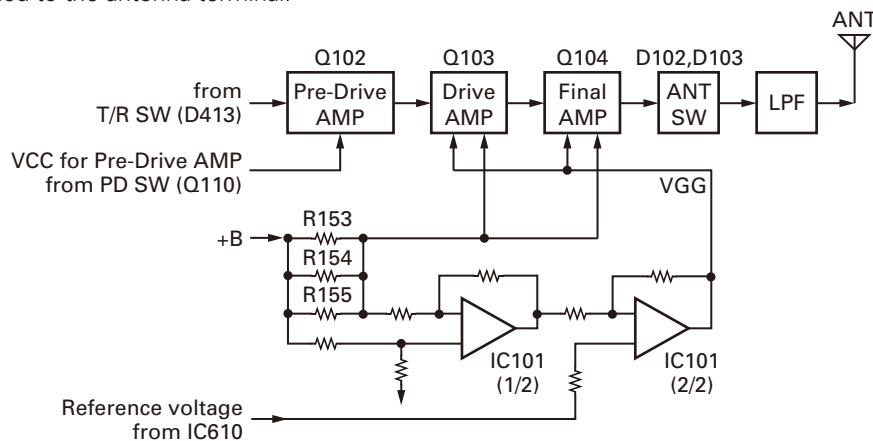


Fig. 5 Drive and final amplifier and APC circuit

5. PLL Frequency Synthesizer

5-1. TCXO (X401)

The TCXO (X401) generates a reference frequency of 16.8MHz for the PLL frequency synthesizer. This reference frequency is applied to pin 9 of the PLL IC (IC403) and is connected to the IF circuit as a 2nd local signal through the Tripler (Q301).

The frequency adjustment is achieved by switching the ratio of dividing frequency. The resolution of the adjusting frequency is approximately 4Hz.

5-2. VCO

There is a RX VCO and a TX VCO.

The TX VCO (Q402) generates a transmit carrier and the RX VCO (Q401) generates a 1st local signal. For the VCO oscillation frequency, the transmit carrier is 450 to 520MHz (K,K2,K3) or 400 to 470MHz (K4,K5,K6,E,E2,E3) and the 1st local receive signal is 400.05 to 470.05MHz (K,K2,K3) or 350.05 to 420.05MHz (K4,K5,K6,E,E2,E3).

The VCO oscillation frequency is determined by one system of operation switching terminal "T/R" and two systems of voltage control terminals "CV" and "ASSIST".

The operation switching terminal, "T/R", is controlled by the control line (/T_R) output from the ASIC (IC610). When the /T_R logic is low, the VCO outputs the transmit carrier and when it is high, it outputs a 1st local receive signal.

The voltage control terminals, "CV" and "ASSIST", are controlled by the PLL IC (IC403) and ASIC (IC610) and the output frequency changes continuously according to the applied voltage. For the modulation input terminal, "VCO_MOD", the output frequency changes according to the applied voltage. This is used to modulate the VCO output. "VCO_MOD" works only when "/T_R" is low.

5-3. PLL IC (IC403)

The PLL IC compares the differences in phases of the VCO oscillation frequency and the TCXO reference frequency, returns the difference to the VCO CV terminal and realizes the "Phase Locked Loop" for the return control. This allows the VCO oscillation frequency to accurately match (lock) the desired frequency.

CIRCUIT DESCRIPTION

When the frequency is controlled by the PLL, the frequency convergence time increases as the frequency difference increases when the set frequency is changed. To supplement this, the ASIC is used before control by the PLL IC to bring the VCO oscillation frequency close to the desired frequency. As a result, the VCO CV voltage does not change and is always stable at approximately 2.5V.

The desired frequency is set for the PLL IC by the ASIC (IC610) through the 3-line "SDO1", "PCK_RF", "/PCS_RF" serial bus. Whether the PLL IC is locked or not is monitored by the ASIC through the "PLD" signal line. If the VCO is not the desired frequency (unlocked), the "PLD" logic is low.

The modulation signal of the Low-speed data is applied to pin 23 of the PLL IC (IC403).

The modulation signal is digital data of a sampling frequency of 96kHz set for the PLL IC by the DSP (IC603) through the "PLLMOD" line.

5-4. Local switch (D412, D413)

The connection destination of the signal output from the buffer amplifier (Q408) is changed with the diode switch (D413) that is controlled by the transmission power supply, 50T, and the diode switch (D412) that is controlled by the receive power supply, 50R. If the 50T logic is high, it is connected to a send-side pre-drive (Q102). If the 50T logic is low, it is connected to a receive-side mixer (Q201).

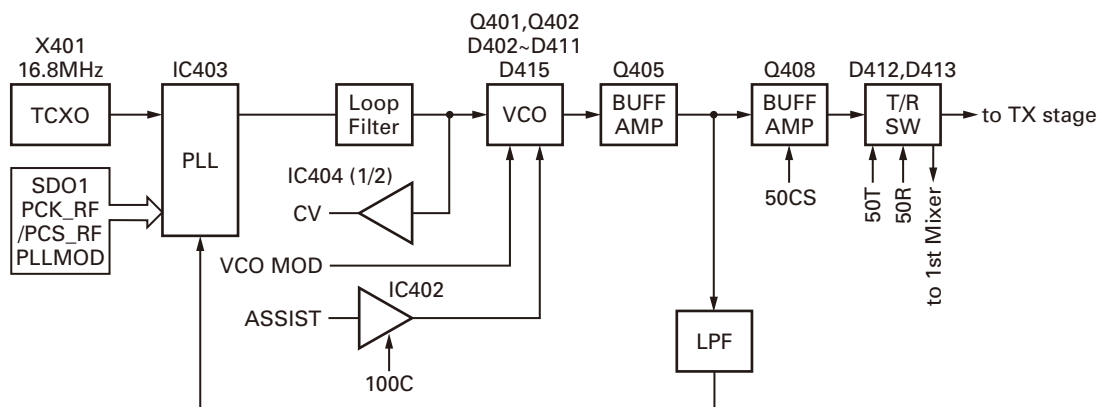


Fig. 6 PLL block diagram

6. Control Circuit

The control circuit consists of the ASIC (IC610) and its peripheral circuits. IC610 mainly performs the following:

- 1) Switching between transmission and reception by PTT signal input.
- 2) Reading system, zone, frequency, and program data from the memory circuit.
- 3) Sending frequency program data to the PLL.
- 4) Controlling squelch on/off by the DC voltage from the squelch circuit.
- 5) Controlling the audio mute circuit by decode data input.

6-1. ASIC

The ASIC (IC610) is a 32-bit RISC processor, equipped with peripheral function and ADC/DAC.

This ASIC operates at 18.432MHz clock and 3.3V/1.5V DC. It controls the flash memory, SRAM, DSP, the receive circuit, the transmitter circuit, the control circuit, and the display circuit and transfers data to or from an external device.

6-2. Memory circuit

The memory circuit consists of the ASIC (IC610), the SRAM (IC605), and the flash memory (IC601). The flash memory has a capacity of 32M-bit that contains the transceiver control program for the ASIC and stores the data. It also stores the data for transceiver channels and operating parameters that are written by the FPU. This program can be easily written from external devices. The SRAM has a capacity of 1M-bit that contains work area and data area.

■ Flash memory

Note: The flash memory stores the data that is written by the FPU (KPG-141D), tuning data (Deviation, Squelch, etc.), and firmware program (User mode, Test mode, Tuning mode, etc.).

■ SRAM (Static memory)

Note: The SRAM has a temporary data area and work area.

CIRCUIT DESCRIPTION

6-3. LCD

The LCD is controlled using the 4 serial lines (SDIO, /LCDCS, SCK0, SDO0) from the ASIC (IC610).

6-4. Key detection circuit

Keys are detected using the LCD controller driver IC (IC8). If a pressed key is detected by IC8, it is informed to IC610 through the serial line.

6-5. Low battery warning

The battery voltage is divided using R514 and R515 and is detected by the ASIC (IC610). When the battery voltage falls below the voltage set by the Low battery warning adjustment, the red LED blinks to notify the operator that it is time to replace the battery. If the battery voltage falls even more (approx. 5.8V), a beep sounds and transmission stops.

Low battery warning	Battery condition
The red LED blinks during transmission.	The battery voltage is low but the transceiver is still usable.
The red LED blinks and the warning tone beeps while the PTT switch is pressed.	The battery voltage is low and the transceiver is not usable to make calls.

6-6. DSP

The DSP circuit consists of a DSP (IC603) and processes the baseband signal. The DSP operates on an external clock of 18.432MHz (the same as the IC610), the I/O section operates at 3.3V and the core section operates at 1.5V. The DSP carries out the following processes:

- 4 Level FSK processing
- Analog FM pre-emphasis/de-emphasis
- Vocoder processing between audio codec and modulation/demodulation
- CAI processing, such as error correction encoding
- QT/DQT encoding/decoding
- LTR encoding/decoding
- DTMF encoding/decoding
- MSK encoding/decoding
- 2-tone encoding/decoding
- 5-tone encoding/decoding
- Compressor/expander processing
- Voice scrambler processing
- Transmit/receive audio filtering processing
- Microphone amplifier AGC processing
- Audio mute processing
- Modulation level processing

7. Power Supply Circuit

The battery voltage (+B) is provided from the battery terminal on the TX-RX unit (X57). The battery voltage passes through the 2.5A fuse (F1), and goes to the RF final amplifier, AVR ICs (IC504, IC902), DC/DC converter (IC506), and voltage detector IC (IC507). The voltage detector watches the battery voltage. If the battery voltage is 5.6V or higher, the detector outputs High.

When the VOL SW is turned on, SB1 becomes high (battery voltage). DC/DC (IC506) operates if both SB1 and the output of the detector are high. IC506 outputs 3.8V and activates IC502 (33M), IC503 (15M), IC501 (33A) and IC505 (33C). As a result, the ASIC and DSP operate.

The SBC signal becomes High after the ASIC operates, IC504 (50C), IC902 (50V) and Q501 (SB2) are turned on.

When the /SAVE signal becomes High, Q512 (50C) operates. Switches (Q503, Q505) are controlled by the ASIC. Q505 (50T) is turned on in transmit mode. Q503 (50R) is turned on in receive mode.

When the VOL SW is turned off, the /PSW signal becomes Low. After detecting the /PSW signal, the ASIC changes the SBC signal to Low.

50C is fed to IC509 (100C). IC509, D511 and D512 consist of a voltage doubler. C543 is charged to 5V by 50C and switched to C545 by the "DDCLK" control signal. The 100C circuit then outputs approximately +10VDC.

8. Signaling Circuit

8-1. Encode (QT/DQT/LTR/DTMF/2-tone/5-tone/MSK)

Each signaling data signal of QT, DQT, LTR, DTMF, 2-tone/5-tone and MSK is generated by the DSP circuit, superimposed on a modulation signal and output from IC610. Each deviation of the TX QT, DQT, LTR, DTMF, 2-tone/5-tone and MSK tone is adjusted by changing the output level of IC603 and the resulting signal is routed to the VCO and PLL.

8-2. Decode (QT/DQT/LTR/DTMF/2-tone/5-tone/MSK)

The audio signal is removed from the FM detection signal sent to the DSP circuit and the resulting signal is decoded.

9. Comander Circuit

The term "comander" means compressor and expander. The comander reduces noise by utilizing a compressor and an expander. The transceiver contains a DSP (IC603) to perform this operation. The transceiver comander can be turned on or off using the FPU.

CIRCUIT DESCRIPTION

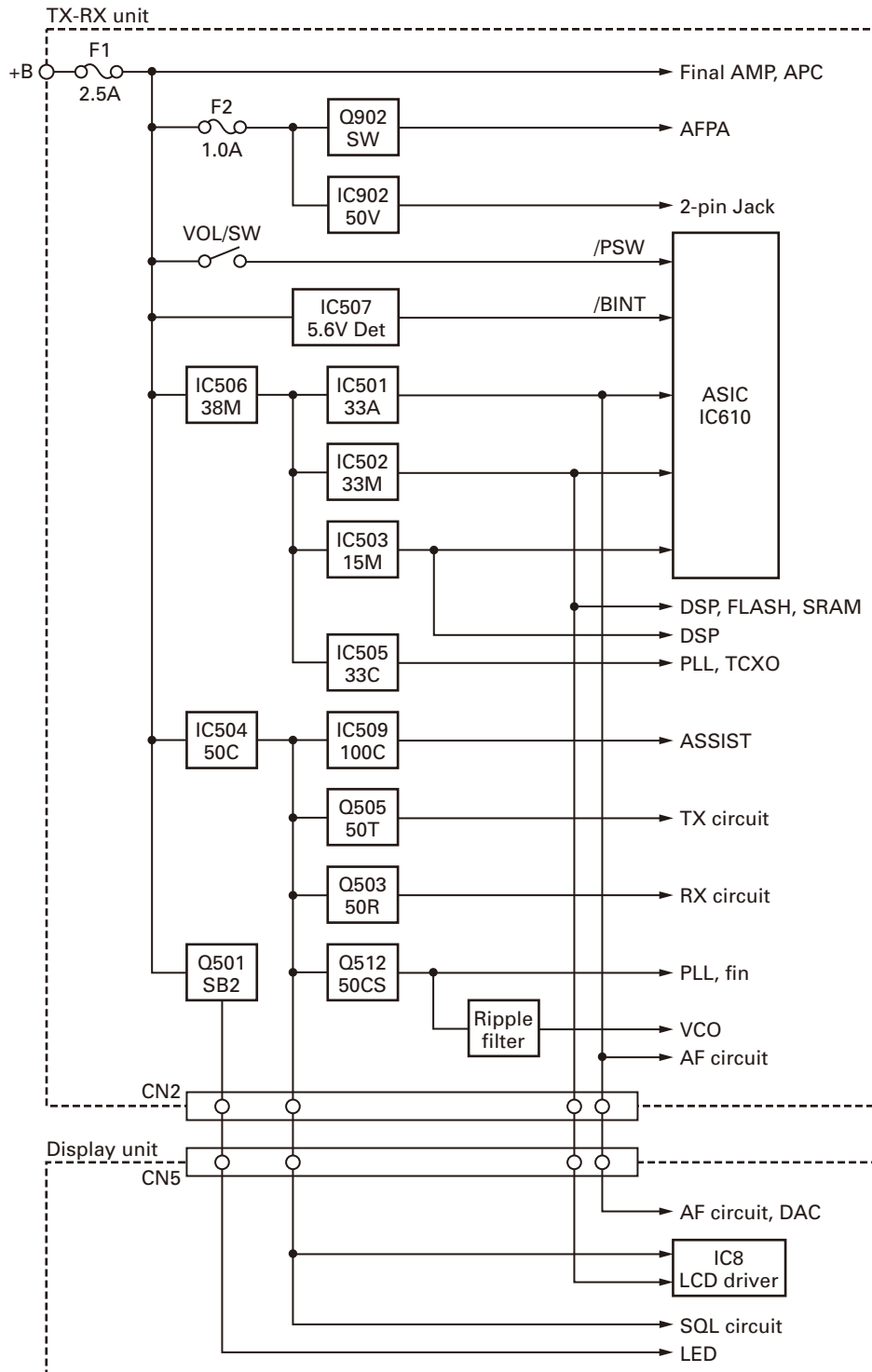


Fig. 7 Power supply circuit

COMPONENTS DESCRIPTION

Display unit (X54-3760-XX)

Ref. No.	Part Name	Description
IC1	IC	ASQ BPF
IC2	IC	AF LPF/MIC amplifier
IC4	IC	D/A converter
IC6	IC	VCO MOD/VREF
IC8	IC	LCD driver
Q1	Transistor	TX/BUSY LED switch
Q2	FET	SQL noise BW switch
Q3	Transistor	SQL noise amplifier
Q4,5	Transistor	MIC AGC
Q6	Transistor	KEY backlight switch
Q7	Transistor	KEY backlight switch control
Q8	Transistor	LCD backlight switch
D1	LED	TX/BUSY LED
D2	Diode	Noise detector
D3,4	Diode	AGC detector
D7~14	LED	KEY backlight
D15,16	Diode	KEY control
D18,19	LED	LCD backlight

TX-RX unit (X57-8050-XX)

Ref. No.	Part Name	Description
IC101	IC	OP AMP (APC)
IC201	IC	DC amplifier (BPF)
IC302	IC	FM system
IC304	IC	DC amplifier (RSSI/ASQL)
IC402	IC	DC amplifier (Assist)
IC403	IC	PLL system
IC404	IC	DC amplifier (CV/APC)
IC501	IC	Voltage regulator (33A)
IC502	IC	Voltage regulator (33M)
IC503	IC	DC/DC converter (15M)
IC504	IC	Voltage regulator (50C)
IC505	IC	Voltage regulator (33C)
IC506	IC	DC/DC converter (38M)
IC507	IC	Voltage detector (BATT)
IC509	IC	DC/DC converter (100C)
IC601	IC	Flash memory
IC603	IC	DSP
IC605	IC	SRAM
IC607	IC	Voltage detector (Reset)

Ref. No.	Part Name	Description
IC609	IC	Buffer (Clock)
IC610	IC	ASIC
IC611,612	IC	AND gate (2 input)
IC613	IC	Motion sensor
IC901	IC	AF power amplifier
IC902	IC	Voltage regulator (50V)
IC904	IC	OP AMP (Beep/voice/RX AF)
Q102	Transistor	Pre-drive amplifier
Q103	FET	Drive amplifier
Q104	FET	RF final amplifier
Q105~109	Transistor	APC switch
Q110	FET	PD switch
Q201	FET	1st mixer
Q202	FET	RF AMP (RX)
Q301	Transistor	Tripler (2nd local)
Q303	Transistor	IF amplifier
Q401	FET	RX VCO
Q402	FET	TX VCO
Q403	Transistor	Ripple filter
Q405	Transistor	Buffer amplifier
Q406,407	FET	T/R VCO switch
Q408	Transistor	Buffer amplifier
Q501	FET	DC switch (SB2)
Q502	FET	DC switch control (SB2)
Q503	Transistor	DC switch (50R)
Q505	Transistor	DC switch (50T)
Q506,507	FET	Level converter
Q509	Transistor	DC/DC control (100C)
Q510	Transistor	DC/DC control (38M)
Q511	Transistor	DC switch control (50T)
Q512	FET	DC switch (50CS)
Q602	FET	DC switch (System)
Q901	Transistor	DC switch (AF mute)
Q902	Transistor	DC switch (AF PA amplifier)
Q903	Transistor	DC switch (AF mute)
Q904,905	FET	AF power mute
Q906	Transistor	EXT/MIC switch
Q907	FET	Level converter
D101	Zener diode	APC protect
D102,103	Diode	Antenna switch
D105,106	Diode	Antenna switch

COMPONENTS DESCRIPTION

Ref. No.	Part Name	Description
D201~204	Variable capacitance diode	BPF tune
D206,207	Variable capacitance diode	BPF tune
D401	Diode	Bypass
D402	Variable capacitance diode	Assist tune
D403	Variable capacitance diode	TX VCO tune
D404	Variable capacitance diode	RX VCO tune
D405~409	Variable capacitance diode	Assist tune
D410	Variable capacitance diode	TX modulation
D411	Variable capacitance diode	Assist tune

Ref. No.	Part Name	Description
D412,413	Diode	T/R switch
D414	Diode	Speed up
D415	Variable capacitance diode	Assist tune
D501	Diode	Reverse protection
D502	Diode	Speed up
D505,506	Diode	DC/DC converter
D508	Diode	DC/DC converter
D509	Diode	Reverse current protection
D511,512	Diode	DC/DC converter
D901	Diode	Reverse current protection
D902	Diode	50V switch control

NX-320

PARTS LIST

* New Parts. Δ indicates safety critical components.

Parts without **Parts No.** are not supplied.

Les articles non mentionnés dans le **Parts No.** ne sont pas fournis.

Teile ohne **Parts No.** werden nicht geliefert.

L : Scandinavia

Y : PX (Far East, Hawaii)

C : China

K : USA

T : England

X : Australia

P : Canada

E : Europe

M : Other Areas

NX-320

DISPLAY UNIT (X54-3760-XX)

Ref. No.	Address	New parts	Parts No.	Description	Destination
NX-320					
1	2B	*	A02-4130-03	PLASTIC CABINET ASSY	K,K4,E3
2	2B	*	A02-4131-03	PLASTIC CABINET ASSY (4KEY)	K2,K5,E2
3	1B	*	A02-4132-03	PLASTIC CABINET ASSY (16KEY)	K3,K6,E
4	3A	*	A10-4148-01	CHASSIS	
6	3A		B01-0694-13	ESCUTCHEON	
7	1C		B09-0686-03	CAP ACCESSORY	
8	3B		B11-1869-04	ILLUMINATION GUIDE (TX/BUSY)	
9	1A	*	B11-1890-04	FILTER (LCD)	K2,K3,K5
9	1A	*	B11-1890-04	FILTER (LCD)	K6,E,E2
10	1A	*	B11-1891-02	ILLUMINATION GUIDE (LCD)	K2,K3,K5
10	1A	*	B11-1891-02	ILLUMINATION GUIDE (LCD)	K6,E,E2
11	1A		B38-0935-05	LCD	K2,K3,K5
11	1A		B38-0935-05	LCD	K6,E,E2
12	1A		B42-7417-04	STICKER	
13	2D	*	B62-2292-00	INSTRUCTION MANUAL (K TYPE)	K,K2,K3
13	2D	*	B62-2292-00	INSTRUCTION MANUAL (K TYPE)	K4,K5,K6
14	2D	*	B62-2319-00	INSTRUCTION MANUAL (E TYPE)	E,E2,E3
16	1B,1D	*	D32-0454-04	STOPPER (16CH)	
18	3A		E04-0467-15	RF COAXIAL RECEPTACLE (SMA)	
19	2A	*	E23-1363-04	TERMINAL (ANT)	
20	1A	*	E29-1232-05	INTER CONNECTOR (LCD)	K2,K3,K5
20	1A	*	E29-1232-05	INTER CONNECTOR (LCD)	K6,E,E2
21	1A	*	E37-1532-05	LEAD WIRE WITH CONNECTOR (SP/ECM)	
22	2A	*	E37-1537-05	FLAT CABLE (TXRX-DISPLAY)	
23	3A	*	E72-0435-03	TERMINAL BLOCK	
25	2A	*	F10-3149-03	SHIELDING COVER	
26	1A	*	G02-1864-04	EARTH SPRING (DISPLAY PCB)	
27	1B	*	G09-0443-04	KNOB SPRING (VOL/SELECTOR)	
28	1B	*	G10-1827-04	FIBROUS SHEET (SP)	
29	1A		G11-4272-14	RUBBER CUSHION (SP)	
30	3A		G11-4315-14	SHEET (FET)	
31	1A		G11-4335-14	SHEET (LCD)	K2,K3,K5
31	1A		G11-4335-14	SHEET (LCD)	K6,E,E2
32	3A		G11-4368-04	SHEET (TERMINAL BLOCK)	
33	3A		G11-4500-04	SHEET (AIR)	
34	1A		G11-4527-04	SHEET (SP)	
35	3A	*	G11-4543-04	SHEET (PTT)	
36	1A	*	G11-4558-04	SHEET (ECM)	
37	3A	*	G11-4561-04	SHEET (CHASSIS:TX/BUSY)	
38	1A	*	G11-4562-04	SHEET (SP HOLDER)	
39	2A		G13-2220-04	CUSHION (DISPLAY PCB)	
40	3A		G53-1603-04	PACKING (SMA)	
41	3A		G53-1832-03	PACKING (JACK)	
42	2B	*	G53-1862-02	PACKING (TOP)	
43	2B	*	G53-1863-01	PACKING	K,K4,E3
44	2B	*	G53-1864-01	PACKING (4KEY)	K2,K5,E2
45	1B	*	G53-1865-01	PACKING (16KEY)	K3,K6,E
46	1A,3A	*	G53-1866-04	PACKING (TERMINAL,ECM)	
47	1C	*	H12-4312-02	PACKING FIXTURE	
48	3C	*	H52-2454-02	ITEM CARTON CASE	K,K2,K3
48	3C	*	H52-2454-02	ITEM CARTON CASE	K4,K5,K6

Ref. No.	Address	New parts	Parts No.	Description	Destination
49	1D		J19-5483-23	HOLDER ACCESSORY	
50	1A	*	J19-5547-01	HOLDER (FG-SP)	
51	1A	*	J21-8631-03	MOUNTING HARDWARE (LCD)	K2,K3,K5
51	1A	*	J21-8631-03	MOUNTING HARDWARE (LCD)	K6,E,E2
52	1D		J29-0701-15	BELT CLIP ACCESSORY	
53	3A		J87-0027-05	FPC (LEAD FREE) (PTT)	
54	2A	*	J87-0040-05	FPC (LEAD FREE) (VOL/SELECTOR)	
56	1A	*	K29-9500-03	KNOB (PTT)	
57	1B	*	K29-9501-03	BUTTON KNOB (SIDE1/SIDE2/AUX)	
58	1B	*	K29-9485-03	KNOB (VOL)	
59	1B	*	K29-9486-03	KNOB (SELECTOR)	
A	3A		N09-2438-05	BINDING HEAD SCREW (ANT)	
B	3A	*	N09-6608-05	SPECIAL SCREW (CASE)	
C	3A	*	N14-0864-04	CIRCULAR NUT (VOL)	
D	3A	*	N14-0865-04	CIRCULAR NUT (SELECTOR)	
E	3A		N30-3006-43	PAN HEAD MACHINE SCREW (ESCUT)	
F	1A,2A,3A		N83-2005-48	PAN HEAD TAPTITE SCREW (PCB)	
VR1	3A	*	R31-0685-05	VARIABLE RESISTOR (VOL)	
S101	3A	*	S60-0448-05	ROTARY SWITCH (SELECTOR)	
65	1A		T07-0787-05	SPEAKER	
-		*	X57-8050-12	SERVICE TX-RX UNIT	K,K2,K3
-		*	X57-8050-13	SERVICE TX-RX UNIT	K4,K5,K6
-		*	X57-8050-13	SERVICE TX-RX UNIT	E,E2,E3

DISPLAY UNIT (X54-3760-XX) -10: K3,K6,E -11: K2,K5,E2 -12: K,K4,E3

D1			B30-2278-05	LED (RED/YELLOW)	
D7-14			B30-2337-05	LED (YELLOW)	K3,K6,E
D13,14			B30-2337-05	LED (YELLOW)	K2,K5,E2
D18,19			B30-2210-05	LED (TLY)	K2,K3,K5
D18,19			B30-2210-05	LED (TLY)	K6,E,E2
C1			CK73HB1H471K	CHIP C 470PF	K
C2			CK73HB1H681K	CHIP C 680PF	K
C3			CC73HCH1H270J	CHIP C 27PF	J
C4			CK73HB1H471K	CHIP C 470PF	K
C5			CK73HB1A104K	CHIP C 0.10UF	K
C6			CK73HB1H102K	CHIP C 1000PF	K
C7,8			CC73HCH1H470J	CHIP C 47PF	J
C10			CC73HCH1H101J	CHIP C 100PF	J
C11			CK73HB1H681K	CHIP C 680PF	K
C13			CC73HCH1H101J	CHIP C 100PF	J
C15			CK73HB1E103K	CHIP C 0.010UF	K
C16			CK73HB1H102K	CHIP C 1000PF	K
C19			CK73HB1A104K	CHIP C 0.10UF	K
C20			CK73HB1H102K	CHIP C 1000PF	K
C21			CK73HB1E103K	CHIP C 0.010UF	K
C22			CK73HB1A224K	CHIP C 0.22UF	K
C23			CC73HCH1H470J	CHIP C 47PF	J
C25			CK73HB1A224K	CHIP C 0.22UF	K
C26			CC73HCH1H470J	CHIP C 47PF	J
C28,29			CC73HCH1H470J	CHIP C 47PF	J
C30			CK73HB0J105K	CHIP C 1.0UF	K
C31			CC73HCH1H470J	CHIP C 47PF	J

PARTS LIST

DISPLAY UNIT (X54-3760-XX)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
C32			CK73HB1H122K	CHIP C 1200PF K		CP14			RK74HA1J102J	CHIP-COM 1.0K J 1/16W	K6,E,E2
C33,34			CC73HCH1H470J	CHIP C 47PF J		R1			RK73HB1J472J	CHIP R 4.7K J 1/16W	
C35			CK73HB1A104K	CHIP C 0.10UF K		R2			RK73HB1J103J	CHIP R 10K J 1/16W	
C36			CC73HCH1H470J	CHIP C 47PF J		R3			RK73HB1J391J	CHIP R 390 J 1/16W	
C37			CK73HB1H472K	CHIP C 4700PF K		R4			RK73HB1J823J	CHIP R 82K J 1/16W	
C38			CC73HCH1H181J	CHIP C 180PF J		R5			RK73HB1J100J	CHIP R 10 J 1/16W	
C39			CK73HB1A104K	CHIP C 0.10UF K		R6			RK73HB1J821J	CHIP R 820 J 1/16W	
C40			CC73HCH1H470J	CHIP C 47PF J		R7			RK73HB1J472J	CHIP R 4.7K J 1/16W	
C42-44			CC73HCH1H470J	CHIP C 47PF J		R8			RK73HB1J153J	CHIP R 15K J 1/16W	
C45			CK73HB1H102K	CHIP C 1000PF K		R9			RK73HB1J333J	CHIP R 33K J 1/16W	
C47			CK73HB1A104K	CHIP C 0.10UF K		R10			RK73HB1J000J	CHIP R 0.0 J 1/16W	
C48			CK73HB0J105K	CHIP C 1.0UF K		R11,12			RK73HB1J334J	CHIP R 330K J 1/16W	
C49			CK73HB1H102K	CHIP C 1000PF K		R13			RK73HB1J471J	CHIP R 470 J 1/16W	
C52,53			CK73HB1A104K	CHIP C 0.10UF K		R14			RK73HB1J334J	CHIP R 330K J 1/16W	
C54			CK73HB1H331K	CHIP C 330PF K		R15			RK73HB1J332J	CHIP R 3.3K J 1/16W	
C58			CC73HCH1H680J	CHIP C 68PF J		R16			RK73HB1J470J	CHIP R 47 J 1/16W	
C62			CC73HCH1H101J	CHIP C 100PF J		R17			RK73HB1J104J	CHIP R 100K J 1/16W	
C63,64			CK73HB0J105K	CHIP C 1.0UF K		R18			RK73HB1J393J	CHIP R 390K J 1/16W	
C67			CK73HB1H102K	CHIP C 1000PF K		R19,20			RK73HB1J224J	CHIP R 22K J 1/16W	
C68			CK73HB1E103K	CHIP C 0.010UF K		R21,22			RK73HB1J563J	CHIP R 56K J 1/16W	
C70			CK73HB0J105K	CHIP C 1.0UF K		R23			RK73HB1J222J	CHIP R 2.2K J 1/16W	
C71			CK73HB1A104K	CHIP C 0.10UF K		R24			RK73HB1J000J	CHIP R 0.0 J 1/16W	
C73			CK73GB0J106K	CHIP C 10UF K		R26			RK73HB1J683J	CHIP R 68K J 1/16W	
C74			CK73HB0J105K	CHIP C 1.0UF K		R28-30			RK73HB1J000J	CHIP R 0.0 J 1/16W	
C78			CK73HB1E103K	CHIP C 0.010UF K	K2,K3,K5	R33-35			RK73HB1J104J	CHIP R 100K J 1/16W	
C78			CK73HB1E103K	CHIP C 0.010UF K	K6,E,E2	R37			RK73HB1J154J	CHIP R 150K J 1/16W	
C79			CK73HB1A473K	CHIP C 0.047UF K	K2,K3,K5	R39,40			RK73HB1J103J	CHIP R 10K J 1/16W	
C79			CK73HB1A473K	CHIP C 0.047UF K	K6,E,E2	R41,42			RK73HB1J683J	CHIP R 68K J 1/16W	
C83			CK73HB1H102K	CHIP C 1000PF K	K2,K3,K5	R44,45			RK73HB1J104J	CHIP R 100K J 1/16W	
C83			CK73HB1H102K	CHIP C 1000PF K	K6,E,E2	R47			RK73HB1J223J	CHIP R 22K J 1/16W	
C84			CK73HB1A473K	CHIP C 0.047UF K	K2,K3,K5	R50			RK73HB1J223J	CHIP R 22K J 1/16W	
C84			CK73HB1A473K	CHIP C 0.047UF K	K6,E,E2	R52			RK73HB1J471J	CHIP R 470 J 1/16W	
C85			CK73HB1H681K	CHIP C 680PF K	K2,K3,K5	R53			RK73HB1J182J	CHIP R 1.8K J 1/16W	
C85			CK73HB1H681K	CHIP C 680PF K	K6,E,E2	R61-64			RK73HB1J332J	CHIP R 3.3K J 1/16W	K3,K6,E
C90			CK73HB1E103K	CHIP C 0.010UF K	K2,K3,K5	R64			RK73HB1J332J	CHIP R 3.3K J 1/16W	K2,K5,E2
C90			CK73HB1E103K	CHIP C 0.010UF K	K6,E,E2	R65			RK73HB1J682J	CHIP R 6.8K J 1/16W	K2,K3,K5
C91			CK73HB1H471K	CHIP C 470PF K		R65			RK73HB1J682J	CHIP R 6.8K J 1/16W	K6,E,E2
C92			CK73HB1H102K	CHIP C 1000PF K		R66			RK73HB1J000J	CHIP R 0.0 J 1/16W	K2,K3,K5
C93,94			CK73HB1E103K	CHIP C 0.010UF K		R66			RK73HB1J000J	CHIP R 0.0 J 1/16W	K6,E,E2
						R67			RK73HB1J471J	CHIP R 470 J 1/16W	K2,K3,K5
CN5		*	E40-6893-05	FLAT CABLE CONNECTOR (24P)		R67			RK73HB1J471J	CHIP R 470 J 1/16W	K6,E,E2
CN6			E40-6883-05	FLAT CABLE CONNECTOR (6P)		R69			RK73HB1J222J	CHIP R 2.2K J 1/16W	K2,K3,K5
L1,2			L92-0408-05	CHIP FERRITE		R69			RK73HB1J222J	CHIP R 2.2K J 1/16W	K6,E,E2
L3			L92-0138-05	CHIP FERRITE	K2,K3,K5	R70-72			RK73HB1J103J	CHIP R 10K J 1/16W	K2,K3,K5
L3			L92-0138-05	CHIP FERRITE	K6,E,E2	R70-72			RK73HB1J103J	CHIP R 10K J 1/16W	K6,E,E2
CP1			RK74HB1J101J	CHIP-COM 100 J 1/16W		R73			RK73GB2A433J	CHIP R 43K J 1/10W	K2,K3,K5
CP2			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K2,K3,K5	R73			RK73GB2A433J	CHIP R 43K J 1/10W	K6,E,E2
CP2			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K6,E,E2	R74			RK73HB1J121J	CHIP R 120 J 1/16W	K2,K3,K5
CP3			RK74HB1J471J	CHIP-COM 470 J 1/16W	K2,K3,K5	R74			RK73HB1J121J	CHIP R 120 J 1/16W	K6,E,E2
CP3			RK74HB1J471J	CHIP-COM 470 J 1/16W	K6,E,E2	R75			RK73HB1J222J	CHIP R 2.2K J 1/16W	K2,K3,K5
CP4,5			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K2,K3,K5	R75			RK73HB1J222J	CHIP R 2.2K J 1/16W	K6,E,E2
CP4,5			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K6,E,E2	R76			RK73HB1J681J	CHIP R 680 J 1/16W	K2,K3,K5
CP6			RK74HB1J471J	CHIP-COM 470 J 1/16W	K3,K6,E	R76			RK73HB1J681J	CHIP R 680 J 1/16W	K6,E,E2
CP7-9			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K2,K3,K5	R77			RK73HB1J103J	CHIP R 10K J 1/16W	
CP7-9			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K6,E,E2	R78			RK73HB1J682J	CHIP R 6.8K J 1/16W	
CP10			RK74HB1J101J	CHIP-COM 100 J 1/16W	K2,K3,K5	R79			RK73HB1J563J	CHIP R 56K J 1/16W	
CP10			RK74HB1J101J	CHIP-COM 100 J 1/16W	K6,E,E2	R81			RK73HB1J000J	CHIP R 0.0 J 1/16W	
CP11-13			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K2,K3,K5	R82			RK73HB1J332J	CHIP R 3.3K J 1/16W	K,K4,E3
CP11-13			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	K6,E,E2	R83			RK73HB1J000J	CHIP R 0.0 J 1/16W	K,K2,K4
CP14			RK74HA1J102J	CHIP-COM 1.0K J 1/16W	K2,K3,K5	R83			RK73HB1J000J	CHIP R 0.0 J 1/16W	K5,E2,E3

PARTS LIST

DISPLAY UNIT (X54-3760-XX)

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
R83,84			RK73HB1J000J	CHIP R 0.0 J 1/16W	K3,K6,E	C124			CC73HCH1H270G	CHIP C 27PF G	K4,K5,K6
R85			RK73HB1J000J	CHIP R 0.0 J 1/16W	K2,K5,E2	C124			CC73HCH1H270G	CHIP C 27PF G	E,E2,E3
R86			RK73HB1J000J	CHIP R 0.0 J 1/16W	K,K4,E3	C125			CC73HCH1H151J	CHIP C 150PF J	
R88			RK73HB1J000J	CHIP R 0.0 J 1/16W		C126			CK73GB1E105K	CHIP C 1.0UF K	
						C127			CC73HCH1H151J	CHIP C 150PF J	
S1-4		*	S70-0516-05	TACT SWITCH							
S5		*	S70-0519-05	TACT SWITCH	K2,K5,E2	C128			CK73GB1C104K	CHIP C 0.10UF K	
S5-20		*	S70-0519-05	TACT SWITCH	K3,K6,E	C129			CK73HB1E103K	CHIP C 0.010UF K	
S10		*	S70-0519-05	TACT SWITCH	K2,K5,E2	C130			CK73HB1H471K	CHIP C 470PF K	
S15		*	S70-0519-05	TACT SWITCH	K2,K5,E2	C131			CC73GCH1H390J	CHIP C 39PF J	K,K2,K3
						C131			CC73GCH1H470J	CHIP C 47PF J	K4,K5,K6
S20		*	S70-0519-05	TACT SWITCH	K2,K5,E2						
MIC1	1A	*	T91-0673-05	MIC ELEMENT		C131			CC73GCH1H470J	CHIP C 47PF J	E,E2,E3
						C135			CC73GCH1H330J	CHIP C 33PF J	K,K2,K3
D2			KDR731	DIODE		C136			CC73GCH1H330J	CHIP C 33PF J	K4,K5,K6
D3,4			DA221	DIODE		C136			CC73GCH1H330J	CHIP C 33PF J	E,E2,E3
D15			HN2S03FE	DIODE	K2,K3,K5	C138			CC73GCH1H060B	CHIP C 6.0PF B	K,K2,K3
D15			HN2S03FE	DIODE	K6,E,E2						
D16			1SS388F	DIODE	K2,K3,K5	C141			CC73GCH1H100C	CHIP C 10PF C	K4,K5,K6
						C141			CC73GCH1H100C	CHIP C 10PF C	E,E2,E3
D16			1SS388F	DIODE	K6,E,E2	C144			CC73GCH1H070B	CHIP C 7.0PF B	K,K2,K3
IC1,2			TC75W51FK(F)	MOS-IC		C144			CC73GCH1H080B	CHIP C 8.0PF B	K4,K5,K6
IC4			R2A20178NP	MICROCONTROLLER IC		C144			CC73GCH1H080B	CHIP C 8.0PF B	E,E2,E3
IC6			TC75W51FK(F)	MOS-IC							
IC8			LC75857W-E	MOS-IC	K2,K3,K5	C148			CC73GCH1H050B	CHIP C 5.0PF B	K4,K5,K6
						C148			CC73GCH1H050B	CHIP C 5.0PF B	E,E2,E3
						C148			CC73GCH1H060B	CHIP C 6.0PF B	K,K2,K3
IC8			LC75857W-E	MOS-IC	K6,E,E2	C149			CC73GCH1H470J	CHIP C 47PF J	K,K2,K3
Q1			UMG9N	TRANSISTOR		C149			CC73GCH1H680J	CHIP C 68PF J	K4,K5,K6
Q2			SSM3K15TE(F)	FET							
Q3			KTC4075E(Y,GR)	TRANSISTOR		C149			CC73GCH1H680J	CHIP C 68PF J	E,E2,E3
Q4			2SC4738(GR)F	TRANSISTOR		C150			CK73HB1H471K	CHIP C 470PF K	
						C151			CC73GCH1H101J	CHIP C 100PF J	
Q5			2SA1832(GR)F	TRANSISTOR		C152			CC73GCH1H030B	CHIP C 3.0PF B	K4,K5,K6
Q6			2SA1362-F(GR)	TRANSISTOR	K2,K3,K5	C152			CC73GCH1H030B	CHIP C 3.0PF B	E,E2,E3
Q6			2SA1362-F(GR)	TRANSISTOR	K6,E,E2						
Q7,8			2SC5383-T111	TRANSISTOR	K2,K3,K5	C152			CC73GCH1H2R5B	CHIP C 2.5PF B	K,K2,K3
Q7,8			2SC5383-T111	TRANSISTOR	K6,E,E2	C153			CC73GCH1H010B	CHIP C 1.0PF B	K4,K5,K6
						C153			CC73GCH1H010B	CHIP C 1.0PF B	E,E2,E3
TH1			ERTJ0EV104H	THERMISTOR		C153			CC73GCH1H020B	CHIP C 2.0PF B	K,K2,K3
						C154			CC73GCH1H080B	CHIP C 8.0PF B	K4,K5,K6
TX-RX UNIT (X57-8050-XX) -10: K,K2,K3 -11: K4,K5,K6,E,E2,E3						C154			CC73GCH1H080B	CHIP C 8.0PF B	E,E2,E3
C101,102			CK73HB1H471K	CHIP C 470PF K		C154			CC73GCH1H3R5B	CHIP C 3.5PF B	K,K2,K3
C106			CC73HCH1H150J	CHIP C 15PF J	K4,K5,K6	C155			CC73GCH1H030B	CHIP C 3.0PF B	
C106			CC73HCH1H150J	CHIP C 15PF J	E,E2,E3	C156			CC73GCH1H090B	CHIP C 9.0PF B	K4,K5,K6
C106			CC73HCH1H220J	CHIP C 22PF J	K,K2,K3	C156			CC73GCH1H090B	CHIP C 9.0PF B	E,E2,E3
C107			CC73HCH1H120J	CHIP C 12PF J	K4,K5,K6						
						C156			CC73GCH1H3R5B	CHIP C 3.5PF B	K,K2,K3
C107			CC73HCH1H120J	CHIP C 12PF J	E,E2,E3	C157			CC73GCH1H010B	CHIP C 1.0PF B	K4,K5,K6
C107			CC73HCH1H150J	CHIP C 15PF J	K,K2,K3	C157			CC73GCH1H010B	CHIP C 1.0PF B	E,E2,E3
C109-111			CK73HB1H471K	CHIP C 470PF K		C157			CC73GCH1H1R5B	CHIP C 1.5PF B	K,K2,K3
C112			CK73HB1A104K	CHIP C 0.10UF K		C158			CC73GCH1H050B	CHIP C 5.0PF B	K4,K5,K6
C113			CC73HCH1H060B	CHIP C 6.0PF B	K,K2,K3						
						C158			CC73GCH1H050B	CHIP C 5.0PF B	E,E2,E3
C113			CC73HCH1H120J	CHIP C 12PF J	K4,K5,K6	C158			CC73GCH1H2R5B	CHIP C 2.5PF B	K,K2,K3
C113			CC73HCH1H120J	CHIP C 12PF J	E,E2,E3	C160			CC73GCH1H030B	CHIP C 3.0PF B	K4,K5,K6
C114			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C160			CC73GCH1H030B	CHIP C 3.0PF B	E,E2,E3
C114			CC73HCH1H220J	CHIP C 22PF J	K4,K5,K6	C160			CC73GCH1H040B	CHIP C 4.0PF B	K,K2,K3
C114			CC73HCH1H220J	CHIP C 22PF J	E,E2,E3						
C115			CC73HCH1H030B	CHIP C 3.0PF B	K,K2,K3	C161			CC73HCH1H040B	CHIP C 4.0PF B	K,K2,K3
C116			CK73HB1H471K	CHIP C 470PF K		C161			CC73HCH1H060B	CHIP C 6.0PF B	K4,K5,K6
C118			CC73HCH1H120J	CHIP C 12PF J	K4,K5,K6	C163			CC73HCH1H060B	CHIP C 6.0PF B	E,E2,E3
C118			CC73HCH1H120J	CHIP C 12PF J	E,E2,E3	C163			CC73HCH1H020B	CHIP C 2.0PF B	K,K2,K3
C119			CK73HB1H471K	CHIP C 470PF K		C163			CC73HCH1H030B	CHIP C 3.0PF B	K4,K5,K6
C120			CC73HCH1H221J	CHIP C 220PF J		C163			CC73HCH1H030B	CHIP C 3.0PF B	E,E2,E3
C121,122			CK73HB1H471K	CHIP C 470PF K		C164			CC73GCH1H180J	CHIP C 18PF J	K,K2,K3
C124			CC73HCH1H180G	CHIP C 18PF G	K,K2,K3	C170			CK73HB1H471K	CHIP C 470PF K	
						C173			CK73HB1H471K	CHIP C 470PF K	
						C174			CK73FB1E225K	CHIP C 2.2UF K	

PARTS LIST

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Desti-nation	Ref. No.	Address	New parts	Parts No.	Description	Desti-nation
C175			CK73HB1A104K	CHIP C 0.10UF K		C249			CC73HCH1H180G	CHIP C 18PF G	E,E2,E3
C177			CK73HB1H471K	CHIP C 470PF K		C251			CC73HCH1H1R5B	CHIP C 1.5PF B	
C178			CC73HCH1H470J	CHIP C 47PF J		C255			CK73HB1H471K	CHIP C 470PF K	
C179			CC73HCH1H100B	CHIP C 10PF B		C256			CC73HCH1H030B	CHIP C 3.0PF B	K,K2,K3
C180,181			CK73HB1H471K	CHIP C 470PF K		C256			CC73HCH1H040B	CHIP C 4.0PF B	K4,K5,K6
C182			CK73HB1A104K	CHIP C 0.10UF K		C256			CC73HCH1H040B	CHIP C 4.0PF B	E,E2,E3
C201,202			CK73HB1E103K	CHIP C 0.010UF K		C258			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3
C203			CK73HB1H471K	CHIP C 470PF K		C258			CC73HCH1H200G	CHIP C 20PF G	K4,K5,K6
C204			CK73FB1E475K	CHIP C 4.7UF K		C258			CC73HCH1H200G	CHIP C 20PF G	E,E2,E3
C205			CK73HB1H471K	CHIP C 470PF K		C259			CC73HCH1H060B	CHIP C 6.0PF B	K,K2,K3
C207			CK73HB1H471K	CHIP C 470PF K		C259			CC73HCH1H070B	CHIP C 7.0PF B	K4,K5,K6
C208			CC73HCH1H060B	CHIP C 6.0PF B		C259			CC73HCH1H070B	CHIP C 7.0PF B	E,E2,E3
C209			CC73HCH1H120J	CHIP C 12PF J		C260			CC73HCH1H030B	CHIP C 3.0PF B	K,K2,K3
C210			CK73HB1E103K	CHIP C 0.010UF K		C260			CC73HCH1H040B	CHIP C 4.0PF B	K4,K5,K6
C211			CC73HCH1H020B	CHIP C 2.0PF B		C260			CC73HCH1H040B	CHIP C 4.0PF B	E,E2,E3
C212			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C261			CC73HCH1H060B	CHIP C 6.0PF B	K,K2,K3
C212			CC73HCH1H120J	CHIP C 12PF J	K4,K5,K6	C261			CC73HCH1H070B	CHIP C 7.0PF B	K4,K5,K6
C212			CC73HCH1H120J	CHIP C 12PF J	E,E2,E3	C261			CC73HCH1H070B	CHIP C 7.0PF B	E,E2,E3
C213			CC73HCH1H020B	CHIP C 2.0PF B		C293			CK73HB1H471K	CHIP C 470PF K	
C214			CC73HCH1H070B	CHIP C 7.0PF B	K,K2,K3	C301,302			CK73HB1E103K	CHIP C 0.010UF K	
C214			CC73HCH1H080B	CHIP C 8.0PF B	K4,K5,K6	C303			CK73HB1A104K	CHIP C 0.10UF K	
C214			CC73HCH1H080B	CHIP C 8.0PF B	E,E2,E3	C307			CC73HCH1H100B	CHIP C 10PF B	
C215,216			CK73HB1H471K	CHIP C 470PF K		C308			CC73HCH1H101J	CHIP C 100PF J	
C217			CC73HCH1H030B	CHIP C 3.0PF B	K,K2,K3	C310			CC73HCH1H101J	CHIP C 100PF J	
C217			CC73HCH1H040B	CHIP C 4.0PF B	K4,K5,K6	C311			CC73HCH1H151J	CHIP C 150PF J	
C217			CC73HCH1H040B	CHIP C 4.0PF B	E,E2,E3	C313			CC73HCH1H330G	CHIP C 33PF G	
C218			CK73HB1H471K	CHIP C 470PF K		C314-316			CK73HB1A104K	CHIP C 0.10UF K	
C219			CC73HCH1H010B	CHIP C 1.0PF B	K,K2,K3	C317			CK73FB1A106K	CHIP C 10UF K	
C219			CC73HCH1H3R5B	CHIP C 3.5PF B	K4,K5,K6	C318			CC73HCH1H680J	CHIP C 68PF J	
C219			CC73HCH1H3R5B	CHIP C 3.5PF B	E,E2,E3	C319			CK73HB1E103K	CHIP C 0.010UF K	
C220			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C320-323			CK73HB1A104K	CHIP C 0.10UF K	
C220			CC73HCH1H180G	CHIP C 18PF G	K4,K5,K6	C324			CK73FB1A106K	CHIP C 10UF K	
C220			CC73HCH1H180G	CHIP C 18PF G	E,E2,E3	C327			CC73HCH1H100B	CHIP C 10PF B	
C221			CK73HB1H471K	CHIP C 470PF K		C330			CK73HB1A104K	CHIP C 0.10UF K	
C223			CK73HB1H471K	CHIP C 470PF K		C332			CK73HB1E103K	CHIP C 0.010UF K	
C224			CC73HCH1H020B	CHIP C 2.0PF B		C335			CK73HB1A104K	CHIP C 0.10UF K	
C225			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C338			CK73HB1E103K	CHIP C 0.010UF K	
C225			CC73HCH1H220G	CHIP C 22PF G	K4,K5,K6	C339-341			CK73HB1A104K	CHIP C 0.10UF K	
C225			CC73HCH1H220G	CHIP C 22PF G	E,E2,E3	C343			CK73GB1A474K	CHIP C 0.47UF K	
C226			CC73HCH1H010B	CHIP C 1.0PF B		C346			CC73HCH1H470J	CHIP C 47PF J	
C227			CK73HB1H471K	CHIP C 470PF K		C350			CK73HB1H471K	CHIP C 470PF K	
C228			CC73HCH1H1R5B	CHIP C 1.5PF B		C351			CK73HB1E103K	CHIP C 0.010UF K	
C229			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C353,354			CK73HB1E103K	CHIP C 0.010UF K	
C229			CC73HCH1H220G	CHIP C 22PF G	K4,K5,K6	C356			CC73HCH1H030B	CHIP C 3.0PF B	
C229			CC73HCH1H220G	CHIP C 22PF G	E,E2,E3	C357			CC73HCH1H180J	CHIP C 18PF J	
C230			CC73HCH1H010B	CHIP C 1.0PF B	K,K2,K3	C358			CC73HCH1H060B	CHIP C 6.0PF B	
C230			CC73HCH1H020B	CHIP C 2.0PF B	K4,K5,K6	C359			CC73HCH1H470J	CHIP C 47PF J	
C230			CC73HCH1H020B	CHIP C 2.0PF B	E,E2,E3	C360			CK73HB1E103K	CHIP C 0.010UF K	
C232			CC73HCH1H0R5B	CHIP C 0.5PF B		C361,362			CC73HCH1H101J	CHIP C 100PF J	
C233			CK73HB1E103K	CHIP C 0.010UF K		C398			CC73HCH1H100B	CHIP C 10PF B	
C235			CK73HB1H471K	CHIP C 470PF K		C401			CK73HB1E103K	CHIP C 0.010UF K	
C236			CK73GB1E105K	CHIP C 1.0UF K		C402			CK73GB1C225K	CHIP C 2.2UF K	
C237			CK73HB1A104K	CHIP C 0.10UF K		C405			CC73HCH1H101J	CHIP C 100PF J	
C240			CK73HB1H471K	CHIP C 470PF K		C406			CC73HCH1H100B	CHIP C 10PF B	
C242			CK73HB1A104K	CHIP C 0.10UF K		C408			CK73HB1E103K	CHIP C 0.010UF K	
C244			CK73HB1H471K	CHIP C 470PF K		C409			CC73HCH1H100B	CHIP C 10PF B	
C246			CK73HB1H471K	CHIP C 470PF K		C410			CC73HCH1H101J	CHIP C 100PF J	
C247			CC73HCH1H020B	CHIP C 2.0PF B		C411			CK73HB1E103K	CHIP C 0.010UF K	
C249			CC73HCH1H100B	CHIP C 10PF B	K,K2,K3	C412			CC73HCH1H100B	CHIP C 10PF B	
C249			CC73HCH1H180G	CHIP C 18PF G	K4,K5,K6	C413-415			CK73HB1E103K	CHIP C 0.010UF K	

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Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
C416-420			CC73HCH1H101J	CHIP C 100PF J		C476			CK73HB1H471K	CHIP C 470PF K	K,K2,K3
C421			CK73HB1A104K	CHIP C 0.10UF K		C476-478			CK73HB1H471K	CHIP C 470PF K	K4,K5,K6
C422			CC73HCH1H101J	CHIP C 100PF J		C476-478			CK73HB1H471K	CHIP C 470PF K	E,E2,E3
C423			CK73HB1A104K	CHIP C 0.10UF K		C477			CC73HCH1H050B	CHIP C 5.0PF B	K,K2,K3
C424,425			CC73HCH1H101J	CHIP C 100PF J		C478			CK73HB1H471K	CHIP C 470PF K	K,K2,K3
C426			CS77CA1VR15M	CHIP TNTL 0.15UF 35WV		C480			CK73HB1A104K	CHIP C 0.10UF K	
C427			CS77BA1D100M	CHIP TNTL 10UF 20WV		C481			CK73HB1H471K	CHIP C 470PF K	
C428			C92-0863-05	CHIP TNTL 0.047UF 35WV		C482			CC73HCH1H070B	CHIP C 7.0PF B	
C429			CK73HB1E103K	CHIP C 0.010UF K		C483			CK73HB1H102K	CHIP C 1000PF K	
C430,431			CC73HCH1H101J	CHIP C 100PF J		C484			CK73HB1H471K	CHIP C 470PF K	
C432			C93-0787-05	CHIP C 0.1UF J		C486			CC73HCH1H101J	CHIP C 100PF J	
C434-438			CC73HCH1H101J	CHIP C 100PF J		C487,488			CK73HB1H471K	CHIP C 470PF K	
C439			CK73HB1A104K	CHIP C 0.10UF K		C491			CC73HCH1H101J	CHIP C 100PF J	
C440			CC73HCH1H331J	CHIP C 330PF J	K4,K5,K6	C492			CC73GCH1H101J	CHIP C 100PF J	
C440			CC73HCH1H331J	CHIP C 330PF J	E,E2,E3	C498			CC73HCH1HR75B	CHIP C 0.75PF B	K,K2,K3
C440,441			CC73HCH1H121J	CHIP C 120PF J	K,K2,K3	C498,499			CC73HCH1H010B	CHIP C 1.0PF B	K4,K5,K6
C441			CK73HB1H471K	CHIP C 470PF K	K4,K5,K6	C498,499			CC73HCH1H010B	CHIP C 1.0PF B	E,E2,E3
C441			CK73HB1H471K	CHIP C 470PF K	E,E2,E3	C501,502			CK73HB1H471K	CHIP C 470PF K	
C442			CC73HCH1H470J	CHIP C 47PF J		C503			CK73HB1H102K	CHIP C 1000PF K	
C443			CK73HB1A105K	CHIP C 1.0UF K		C504			CK73HB1E682K	CHIP C 6800PF K	
C444			CK73HB1H102K	CHIP C 1000PF K		C505			CK73HB1H471K	CHIP C 470PF K	
C446			CC73HCH1H181J	CHIP C 180PF J		C506			CC73HCH1H220J	CHIP C 22PF J	
C447			CC73HCH1H121J	CHIP C 120PF J	K,K2,K3	C507			CK73HB1H471K	CHIP C 470PF K	
C447			CC73HCH1H271J	CHIP C 270PF J	K4,K5,K6	C508,509			CK73HB1A105K	CHIP C 1.0UF K	
C447			CC73HCH1H271J	CHIP C 270PF J	E,E2,E3	C510			CK73HB1H471K	CHIP C 470PF K	
C449			CC73HCH1H0R5B	CHIP C 0.5PF B		C511			CK73GB1E105K	CHIP C 1.0UF K	
C450			CS77BP1A100M	CHIP TNTL 10UF 10WV		C512			CK73HB1H102K	CHIP C 1000PF K	
C451			CC73HCH1H050B	CHIP C 5.0PF B		C513			CK73HB1E682K	CHIP C 6800PF K	
C453			CC73HCH1H0R5B	CHIP C 0.5PF B		C514			CK73GB0J475K	CHIP C 4.7UF K	
C454			CC73HCH1H050B	CHIP C 5.0PF B		C515			CK73HB1A105K	CHIP C 1.0UF K	
C455			CC73HCH1H060B	CHIP C 6.0PF B	K,K2,K3	C516			CK73HB1A104K	CHIP C 0.10UF K	
C455			CC73HCH1H080B	CHIP C 8.0PF B	K4,K5,K6	C517,518			CK73HB1A105K	CHIP C 1.0UF K	
C455			CC73HCH1H080B	CHIP C 8.0PF B	E,E2,E3	C519			CK73HB1H102K	CHIP C 1000PF K	
C456			CC73HCH1H040B	CHIP C 4.0PF B	K,K2,K3	C520			CK73HB1A104K	CHIP C 0.10UF K	
C456,457			CC73HCH1H040B	CHIP C 4.0PF B	K4,K5,K6	C521			CK73GB0J106K	CHIP C 10UF K	
C456,457			CC73HCH1H040B	CHIP C 4.0PF B	E,E2,E3	C522			CK73HB1A224K	CHIP C 0.22UF K	
C457			CC73HCH1H030B	CHIP C 3.0PF B	K,K2,K3	C523			CK73HB1H471K	CHIP C 470PF K	
C458			CC73HCH1H050B	CHIP C 5.0PF B	K,K2,K3	C524			CK73HB1A105K	CHIP C 1.0UF K	
C458			CC73HCH1H060B	CHIP C 6.0PF B	K4,K5,K6	C525			CK73HB1H102K	CHIP C 1000PF K	
C458			CC73HCH1H060B	CHIP C 6.0PF B	E,E2,E3	C526			CS77CP1A100M	CHIP TNTL 10UF 10WV	
C459			CC73HCH1H030B	CHIP C 3.0PF B		C527			CK73GB0J106K	CHIP C 10UF K	
C460			CK73GB0J475K	CHIP C 4.7UF K		C528			CK73HB1A105K	CHIP C 1.0UF K	
C461			CK73HB1H471K	CHIP C 470PF K		C529			CK73GB1E105K	CHIP C 1.0UF K	
C462			CC73HCH1H040B	CHIP C 4.0PF B	K,K2,K3	C530			CK73HB1A105K	CHIP C 1.0UF K	
C462			CC73HCH1H080B	CHIP C 8.0PF B	K4,K5,K6	C532			CC73HCH1H560J	CHIP C 56PF J	
C462			CC73HCH1H080B	CHIP C 8.0PF B	E,E2,E3	C533-535			CK73HB1H102K	CHIP C 1000PF K	
C463			CC73HCH1H020B	CHIP C 2.0PF B	K,K2,K3	C536			CK73HB1E682K	CHIP C 6800PF K	
C463			CC73HCH1H050B	CHIP C 5.0PF B	K4,K5,K6	C537			CK73HB1E103K	CHIP C 0.010UF K	
C463			CC73HCH1H050B	CHIP C 5.0PF B	E,E2,E3	C538			CK73HB1H471K	CHIP C 470PF K	
C464			CK73HB1H471K	CHIP C 470PF K		C539			CK73HB1H102K	CHIP C 1000PF K	
C466,467			CC73HCH1H0R5B	CHIP C 0.5PF B		C540			CK73FB1E475K	CHIP C 4.7UF K	
C468			CC73HCH1H050B	CHIP C 5.0PF B		C541			CK73HB1H471K	CHIP C 470PF K	
C469			CK73HB1H471K	CHIP C 470PF K		C543			CS77BP1C010M	CHIP TNTL 1.0UF 16WV	
C470			CK73HB1H102K	CHIP C 1000PF K		C545			CK73GB1E105K	CHIP C 1.0UF K	
C471			CC73HCH1H100B	CHIP C 10PF B	K4,K5,K6	C548			CK73HB1H471K	CHIP C 470PF K	
C471			CC73HCH1H100B	CHIP C 10PF B	E,E2,E3	C549			CK73HB1A104K	CHIP C 0.10UF K	
C471			CC73HCH1H180G	CHIP C 18PF G	K,K2,K3	C550-552			CK73HB1H471K	CHIP C 470PF K	
C473			CC73HCH1H050B	CHIP C 5.0PF B		C553			CK73FB1C106K	CHIP C 10UF K	
C474			CK73HB1H471K	CHIP C 470PF K		C554,555			CK73HB1H471K	CHIP C 470PF K	
C475			CC73HCH1H100B	CHIP C 10PF B		C557			CK73HB1H471K	CHIP C 470PF K	

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Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
C558			CK73GB0J106K	CHIP C 10UF K		C910			CK73GB1E105K	CHIP C 1.0UF K	
C599			CK73HB1H471K	CHIP C 470PF K		C913			CK73GB1E105K	CHIP C 1.0UF K	
C601			CC73HCH1H101J	CHIP C 100PF J		C914			CS77BB20J101M	CHIP TNL 100UF 6.3VV	
C602			CK73HB1A104K	CHIP C 0.10UF K		C915,916			CC73HCH1H101J	CHIP C 100PF J	
C603			CK73HB1E103K	CHIP C 0.010UF K		C917			CK73HB1H102K	CHIP C 1000PF K	
C604			CK73HB1A683K	CHIP C 0.068UF K		C918			CC73HCH1H101J	CHIP C 100PF J	
C605			CK73HB1A104K	CHIP C 0.10UF K		C920			CK73HB1H102K	CHIP C 1000PF K	
C606-608			CK73HB1E103K	CHIP C 0.010UF K		C921			CC73HCH1H101J	CHIP C 100PF J	
C609,610			CK73GB0J106K	CHIP C 10UF K		C922			CK73HB1H102K	CHIP C 1000PF K	
C614			CC73HCH1H470J	CHIP C 47PF J		C923			CC73HCH1H470J	CHIP C 47PF J	
C616			CC73HCH1H470J	CHIP C 47PF J		C927			CC73HCH1H470J	CHIP C 47PF J	
C618			CC73HCH1H470J	CHIP C 47PF J		CN1			E40-6573-05	FLAT CABLE CONNECTOR (11P)	
C620			CC73HCH1H470J	CHIP C 47PF J		CN2	*		E40-6893-05	FLAT CABLE CONNECTOR (24P)	
C622,623			CC73HCH1H470J	CHIP C 47PF J		CN3			E40-6568-05	FLAT CABLE CONNECTOR (6P)	
C628			CC73HCH1H470J	CHIP C 47PF J		CN4			E41-2359-05	PIN ASSY	
C631			CC73HCH1H470J	CHIP C 47PF J		J1			E11-0484-05	3.5D PHONE JACK (3.5D/3P)	
C638-644			CC73HCH1H470J	CHIP C 47PF J		J2			E11-0715-05	2.5D PHONE JACK	
C646,647			CK73HB1A104K	CHIP C 0.10UF K		F1			F53-0324-15	FUSE (2.5A)	
C648			CK73HB1E103K	CHIP C 0.010UF K		F2			F53-0319-15	FUSE (1A)	
C649,650			CK73HB1H102K	CHIP C 1000PF K		CF1			L72-1017-05	CERAMIC FILTER	
C652			CK73HB1A105K	CHIP C 1.0UF K		CF2			L72-1040-05	CERAMIC FILTER	
C653			CK73HB1E103K	CHIP C 0.010UF K		L102			L40-1275-71	SMALL FIXED INDUCTOR (12NH)	K4,K5,K6
C655			CK73HB1H102K	CHIP C 1000PF K		L102			L40-1275-71	SMALL FIXED INDUCTOR (12NH)	E,E2,E3
C657-660			CK73HB1A104K	CHIP C 0.10UF K		L102			L40-8265-71	SMALL FIXED INDUCTOR (8.2NH)	K,K2,K3
C661			CK73HB1A105K	CHIP C 1.0UF K		L103			L40-2275-71	SMALL FIXED INDUCTOR (22NH)	
C663			CK73HB1A105K	CHIP C 1.0UF K		L104			L40-1875-71	SMALL FIXED INDUCTOR (18NH)	K,K2,K3
C664-667			CC73HCH1H470J	CHIP C 47PF J		L105			L41-2275-43	SMALL FIXED INDUCTOR (22NH)	
C668			CK73HB1E103K	CHIP C 0.010UF K		L106			L92-0149-05	CHIP FERRITE	
C669			CK73HB1C473K	CHIP C 0.047UF K		L108			L92-0149-05	CHIP FERRITE	
C670			CK73HB1E103K	CHIP C 0.010UF K		L109			L34-4565-05	AIR-CORE COIL	
C673			CK73HB1A104K	CHIP C 0.10UF K		L114-116			L34-4564-05	AIR-CORE COIL	
C674			CK73HB1E103K	CHIP C 0.010UF K		L117			L41-2285-43	SMALL FIXED INDUCTOR (220NH)	
C675			CK73HB1A104K	CHIP C 0.10UF K		L118			L34-4564-05	AIR-CORE COIL	K,K2,K3
C677			CK73GB0J106K	CHIP C 10UF K		L118			L34-4565-05	AIR-CORE COIL	K4,K5,K6
C678,679			CK73HB1E103K	CHIP C 0.010UF K		L118			L34-4565-05	AIR-CORE COIL	
C680			CK73HB1A105K	CHIP C 1.0UF K		L118			L34-4565-05	AIR-CORE COIL	E,E2,E3
C681			CK73HB1A104K	CHIP C 0.10UF K		L119			L40-6865-92	SMALL FIXED INDUCTOR (6.8NH)	K4,K5,K6
C682			CK73HB1H102K	CHIP C 1000PF K		L119			L40-6865-92	SMALL FIXED INDUCTOR (6.8NH)	E,E2,E3
C683			CK73HB1A104K	CHIP C 0.10UF K		L119			L40-8265-92	SMALL FIXED INDUCTOR (8.2NH)	K,K2,K3
C684			CK73HB1E682K	CHIP C 6800PF K		L120			L92-0163-05	BEADS CORE	
C685			CK73GB0J106K	CHIP C 10UF K		L201			L92-0138-05	CHIP FERRITE	
C686			CC73HCH1H030B	CHIP C 3.0PF B		L202			L41-5685-39	SMALL FIXED INDUCTOR (0.56UH)	
C687			CK73HB1E103K	CHIP C 0.010UF K		L203			L41-2785-39	SMALL FIXED INDUCTOR (0.27UH)	
C688			CK73HB1A105K	CHIP C 1.0UF K		L204,205			L40-1575-71	SMALL FIXED INDUCTOR (15NH)	K,K2,K3
C689			CK73HB1A104K	CHIP C 0.10UF K		L204,205			L40-1875-71	SMALL FIXED INDUCTOR (18NH)	K4,K5,K6
C691			CK73HB1E103K	CHIP C 0.010UF K		L204,205			L40-1875-71	SMALL FIXED INDUCTOR (18NH)	E,E2,E3
C692			CK73HB1A105K	CHIP C 1.0UF K		L206			L41-1875-53	SMALL FIXED INDUCTOR (18NH)	K,K2,K3
C693			CK73HB1A104K	CHIP C 0.10UF K		L206			L41-2275-53	SMALL FIXED INDUCTOR (22NH)	K4,K5,K6
C695			CK73HB1E103K	CHIP C 0.010UF K		L206			L41-2275-53	SMALL FIXED INDUCTOR (22NH)	E,E2,E3
C696,697			CK73HB1H102K	CHIP C 1000PF K		L207-209			L41-8268-14	SMALL FIXED INDUCTOR (8.2NH)	
C698-700			CK73HB1E103K	CHIP C 0.010UF K		L210			L92-0138-05	CHIP FERRITE	
C701			CK73HB1A104K	CHIP C 0.10UF K		L211			L41-2285-14	SMALL FIXED INDUCTOR (220NH)	
C901,902			CK73HB1H102K	CHIP C 1000PF K		L212,213			L41-8268-14	SMALL FIXED INDUCTOR (8.2NH)	
C903			CK73HB1A105K	CHIP C 1.0UF K		L214			L41-3978-45	SMALL FIXED INDUCTOR (39NH)	K,K2,K3
C904			CC73HCH1H221J	CHIP C 220PF J		L214			L41-4778-45	SMALL FIXED INDUCTOR (47NH)	K4,K5,K6
C905			CK73HB1A105K	CHIP C 1.0UF K		L214			L41-4778-45	SMALL FIXED INDUCTOR (47NH)	E,E2,E3
C906			CK73HB1A104K	CHIP C 0.10UF K		L302			L40-5681-86	SMALL FIXED INDUCTOR (0.56UH)	
C907			CK73GB0J106K	CHIP C 10UF K		L305			L40-5675-92	SMALL FIXED INDUCTOR (56NH)	
C908			CC73HCH1H101J	CHIP C 100PF J		L306			L40-1085-57	SMALL FIXED INDUCTOR (100NH)	
C909			CK73HB1A473K	CHIP C 0.047UF K							

PARTS LIST

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Desti-nation	Ref. No.	Address	New parts	Parts No.	Description	Desti-nation
L307			L40-1591-86	SMALL FIXED INDUCTOR (1.5UH)		CP501			RK74HB1J104J	CHIP-COM 100K J 1/16W	
L308			L92-0138-05	CHIP FERRITE		CP601			RK74HB1J104J	CHIP-COM 100K J 1/16W	
L401			L41-4795-39	SMALL FIXED INDUCTOR (4.7UH)		CP602			RK74HB1J103J	CHIP-COM 10K J 1/16W	
L402,403			L92-0163-05	BEADS CORE		CP603			RK74HB1J104J	CHIP-COM 100K J 1/16W	
L404			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	CP605,606			RK74HB1J104J	CHIP-COM 100K J 1/16W	
L404-413			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K4,K5,K6	CP607			RK74HB1J101J	CHIP-COM 100 J 1/16W	
L404-413			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	E,E2,E3	CP608			RK74HB1J000J	CHIP-COM 0.0 J 1/16W	
L405,406			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	CP610			RK74HB1J102J	CHIP-COM 1.0K J 1/16W	
L407			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R1			RK73HB1J000J	CHIP R 0.0 J 1/16W	K,K2,K3
L408			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	R2			RK73HB1J000J	CHIP R 0.0 J 1/16W	K4,K5,K6
L409			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R2			RK73HB1J000J	CHIP R 0.0 J 1/16W	E,E2,E3
L410			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	R101			RK73HB1J472J	CHIP R 4.7K J 1/16W	
L411			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R102			RK73HB1J000J	CHIP R 0.0 J 1/16W	
L412			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	R110			RK73HB1J103J	CHIP R 10K J 1/16W	
L413			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R111			RK73HB1J222J	CHIP R 2.2K J 1/16W	K4,K5,K6
L415			L40-1578-67	SMALL FIXED INDUCTOR (15NH)	K,K2,K3	R111			RK73HB1J222J	CHIP R 2.2K J 1/16W	E,E2,E3
L415			L40-1878-67	SMALL FIXED INDUCTOR (18NH)	K4,K5,K6	R111			RK73HB1J272J	CHIP R 2.7K J 1/16W	K,K2,K3
L415			L40-1878-67	SMALL FIXED INDUCTOR (18NH)	E,E2,E3	R112			RK73HB1J561J	CHIP R 560 J 1/16W	
L416			L40-1878-67	SMALL FIXED INDUCTOR (18NH)	K,K2,K3	R113			RK73HB1J220J	CHIP R 22 J 1/16W	
L416			L40-2278-67	SMALL FIXED INDUCTOR (22NH)	K4,K5,K6	R114			RK73GB2A270J	CHIP R 27 J 1/10W	
L416			L40-2278-67	SMALL FIXED INDUCTOR (22NH)	E,E2,E3	R115			RK73HB1J120J	CHIP R 12 J 1/16W	
L417			L92-0446-05	BEADS CORE		R116,117			RK73HB1J471J	CHIP R 470 J 1/16W	
L418			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	R118			RK73HB1J470J	CHIP R 47 J 1/16W	
L418,419			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K4,K5,K6	R119			RK73HB1J393J	CHIP R 39K J 1/16W	
L418,419			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	E,E2,E3	R120			RK73HB1J223J	CHIP R 22K J 1/16W	
L419			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R121			RK73HB1J331J	CHIP R 330 J 1/16W	
L421			L40-1275-92	SMALL FIXED INDUCTOR (12NH)		R122			RK73HB1J270J	CHIP R 27 J 1/16W	
L422			L40-2775-71	SMALL FIXED INDUCTOR (27NH)	K,K2,K3	R123,124			RK73HH1J333D	CHIP R 33K D 1/16W	
L422			L40-3375-71	SMALL FIXED INDUCTOR (33NH)	K4,K5,K6	R126			RK73GB2A000J	CHIP R 0.0 J 1/10W	
L422			L40-3375-71	SMALL FIXED INDUCTOR (33NH)	E,E2,E3	R128			RK73FB2B000J	CHIP R 0.0 J 1/8W	
L423			L40-5675-71	SMALL FIXED INDUCTOR (56NH)		R129,130			RK73HB1J271J	CHIP R 270 J 1/16W	
L424			L40-2275-92	SMALL FIXED INDUCTOR (22NH)		R131			RK73GB2A823J	CHIP R 82K J 1/10W	
L425			L92-0163-05	BEADS CORE		R132			RK73GB2A000J	CHIP R 0.0 J 1/10W	K4,K5,K6
L426			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K,K2,K3	R132			RK73GB2A000J	CHIP R 0.0 J 1/10W	E,E2,E3
L426,427			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	K4,K5,K6	R141,142			RK73HB1J474J	CHIP R 470K J 1/16W	
L426,427			L40-2285-92	SMALL FIXED INDUCTOR (220NH)	E,E2,E3	R143			RK73HB1J102J	CHIP R 1.0K J 1/16W	
L427			L40-1885-92	SMALL FIXED INDUCTOR (180NH)	K,K2,K3	R144			RK73HB1J273J	CHIP R 27K J 1/16W	
L428,429			L92-0163-05	BEADS CORE		R146			RK73HB1J000J	CHIP R 0.0 J 1/16W	
L502			L92-0163-05	BEADS CORE		R147			RK73HB1J561J	CHIP R 560 J 1/16W	
L503			L33-1494-05	SMALL FIXED INDUCTOR (4.7UH)		R148-150			RK73HB1J102J	CHIP R 1.0K J 1/16W	
L504			L92-0149-05	CHIP FERRITE		R152			RK73HB1J103J	CHIP R 10K J 1/16W	
L505			L92-0467-05	CHIP FERRITE		R153-155			RK73EB2ER39K	CHIP R 0.39 K 1/4W	
L506			L92-0162-05	BEADS CORE		R156,157			RK73HH1J154D	CHIP R 150K D 1/16W	
L508			L92-0467-05	CHIP FERRITE		R158			RK73HB1J000J	CHIP R 0.0 J 1/16W	
L509			L33-1530-05	SMALL FIXED INDUCTOR (15UH)		R159			RK73HH1J474D	CHIP R 470K D 1/16W	
L511		*	L41-1092-02	SMALL FIXED INDUCTOR (1.0UH)		R160			RK73HB1J000J	CHIP R 0.0 J 1/16W	
L602-604			L92-0408-05	CHIP FERRITE		R161			RK73HH1J474D	CHIP R 470K D 1/16W	
L607			L92-0444-05	CHIP FERRITE		R162			RK73HB1J103J	CHIP R 10K J 1/16W	
L609			L92-0444-05	CHIP FERRITE		R163			RK73HB1J274J	CHIP R 270K J 1/16W	
L611			L92-0444-05	CHIP FERRITE		R164			RK73HB1J104J	CHIP R 100K J 1/16W	
L613			L92-0163-05	BEADS CORE		R165			RK73HB1J563J	CHIP R 56K J 1/16W	
L614-616			L92-0444-05	CHIP FERRITE		R166			RK73HB1J000J	CHIP R 0.0 J 1/16W	
L617			L92-0162-05	BEADS CORE		R167			RK73HB1J222J	CHIP R 2.2K J 1/16W	
L901-903			L92-0408-05	CHIP FERRITE		R168			RK73HB1J823J	CHIP R 82K J 1/16W	
L904,905			L92-0163-05	BEADS CORE		R169			RK73HB1J104J	CHIP R 100K J 1/16W	
X401		*	L77-3073-05	TCXO (16.8MHZ)		R170			RK73HB1J000J	CHIP R 0.0 J 1/16W	K4,K5,K6
X601			L77-3015-05	TCXO (18.432MHZ)		R170			RK73HB1J000J	CHIP R 0.0 J 1/16W	E,E2,E3
XF1			L71-0655-05	MCF (49.95MHZ)		R201			RK73HB1J470J	CHIP R 47 J 1/16W	
CP401			RK74HB1J100J	CHIP-COM 10 J 1/16W		R203			RK73HB1J681J	CHIP R 680 J 1/16W	
						R204			RK73HB1J472J	CHIP R 4.7K J 1/16W	

PARTS LIST

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Desti-nation	Ref. No.	Address	New parts	Parts No.	Description	Desti-nation
R205			RK73HB1J221J	CHIP R 220 J 1/16W	K4,K5,K6	R408,409			RK73HB1J102J	CHIP R 1.0K J 1/16W	
R205			RK73HB1J221J	CHIP R 220 J 1/16W	E,E2,E3	R410			RK73HH1J124D	CHIP R 120K D 1/16W	
R205			RK73HB1J271J	CHIP R 270 J 1/16W	K,K2,K3	R411,412			RK73HB1J100J	CHIP R 10 J 1/16W	
R207			RK73HB1J104J	CHIP R 100K J 1/16W		R413			RK73HB1J473J	CHIP R 47K J 1/16W	
R208			RK73HB1J184J	CHIP R 180K J 1/16W	K,K2,K3	R414			RK73HB1J102J	CHIP R 1.0K J 1/16W	
R208			RK73HH1J154D	CHIP R 150K D 1/16W	K4,K5,K6	R415			RK73HB1J100J	CHIP R 10 J 1/16W	
R208			RK73HH1J154D	CHIP R 150K D 1/16W	E,E2,E3	R416,417			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R209			RK73HB1J104J	CHIP R 100K J 1/16W		R418			RK73HH1J181D	CHIP R 180 D 1/16W	
R210			RK73HB1J224J	CHIP R 220K J 1/16W		R419			RK73HH1J391D	CHIP R 390 D 1/16W	
R212			RK73HB1J105J	CHIP R 1.0M J 1/16W		R420			RK73HH1J473D	CHIP R 47K D 1/16W	
R213			RK73HB1J104J	CHIP R 100K J 1/16W		R421			RK73HB1J103J	CHIP R 10K J 1/16W	
R216			RK73HB1J563J	CHIP R 56K J 1/16W		R422			RK73HB1J106J	CHIP R 10M J 1/16W	
R217			RK73HB1J104J	CHIP R 100K J 1/16W		R423			RK73HH1J474D	CHIP R 470K D 1/16W	
R220			RK73HB1J105J	CHIP R 1.0M J 1/16W		R426			RK73HB1J473J	CHIP R 47K J 1/16W	
R221			RK73HB1J103J	CHIP R 10K J 1/16W		R427			RK73HB1J683J	CHIP R 68K J 1/16W	
R224			RK73HB1J103J	CHIP R 10K J 1/16W		R428,429			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R225			RK73HB1J680J	CHIP R 68 J 1/16W		R432			RK73HB1J124J	CHIP R 120K J 1/16W	
R226			RK73HH1J151D	CHIP R 150 D 1/16W		R433,434			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R227			RK73HB1J224J	CHIP R 220K J 1/16W		R436			RK73HB1J104J	CHIP R 100K J 1/16W	K,K2,K3
R228,229			RK73HB1J104J	CHIP R 100K J 1/16W		R436			RK73HB1J823J	CHIP R 82K J 1/16W	K4,K5,K6
R231			RK73HB1J104J	CHIP R 100K J 1/16W		R436			RK73HB1J823J	CHIP R 82K J 1/16W	E,E2,E3
R232			RK73HB1J683J	CHIP R 68K J 1/16W		R437,438			RK73HB1J473J	CHIP R 47K J 1/16W	
R233			RK73GB2A000J	CHIP R 0.0 J 1/10W		R439			RK73HB1J472J	CHIP R 4.7K J 1/16W	
R234			RK73HB1J104J	CHIP R 100K J 1/16W		R440			RK73HB1J104J	CHIP R 100K J 1/16W	
R235			RK73HB1J000J	CHIP R 0.0 J 1/16W		R441			RK73HB1J474J	CHIP R 470K J 1/16W	
R236-238			RK73HB1J104J	CHIP R 100K J 1/16W		R443			RK73HH1J181D	CHIP R 180 D 1/16W	K,K2,K3
R241			RK73HB1J105J	CHIP R 1.0M J 1/16W		R443			RK73HH1J221D	CHIP R 220 D 1/16W	K4,K5,K6
R245			RK73HB1J102J	CHIP R 1.0K J 1/16W		R443			RK73HH1J221D	CHIP R 220 D 1/16W	E,E2,E3
R301			RK73HB1J561J	CHIP R 560 J 1/16W		R444			RK73HH1J151D	CHIP R 150 D 1/16W	
R302			RK73HB1J102J	CHIP R 1.0K J 1/16W		R446			RK73HB1J220J	CHIP R 22 J 1/16W	K,K2,K3
R304			RK73HB1J000J	CHIP R 0.0 J 1/16W		R446,447			RK73HB1J220J	CHIP R 22 J 1/16W	K4,K5,K6
R305			RK73HB1J100J	CHIP R 10 J 1/16W		R446,447			RK73HB1J220J	CHIP R 22 J 1/16W	E,E2,E3
R306			RK73HH1J334D	CHIP R 330K D 1/16W		R447			RK73HB1J100J	CHIP R 10 J 1/16W	K,K2,K3
R308			RK73HB1J000J	CHIP R 0.0 J 1/16W		R448			RK73HB1J474J	CHIP R 470K J 1/16W	
R310			RK73HB1J103J	CHIP R 10K J 1/16W		R449			RK73HB1J102J	CHIP R 1.0K J 1/16W	
R317			RK73HB1J102J	CHIP R 1.0K J 1/16W		R450			RK73HB1J473J	CHIP R 47K J 1/16W	
R320			RK73HB1J274J	CHIP R 270K J 1/16W		R451			RK73HH1J154D	CHIP R 150K D 1/16W	
R321			RK73HB1J102J	CHIP R 1.0K J 1/16W		R452			RK73HB1J101J	CHIP R 100 J 1/16W	
R326			RK73HB1J104J	CHIP R 100K J 1/16W		R455			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R327			RK73HB1J103J	CHIP R 10K J 1/16W		R456			RK73HB1J103J	CHIP R 10K J 1/16W	
R328			RK73HB1J472J	CHIP R 4.7K J 1/16W		R457			RK73HB1J472J	CHIP R 4.7K J 1/16W	
R329			RK73HB1J223J	CHIP R 22K J 1/16W		R458			RK73HB1J682J	CHIP R 6.8K J 1/16W	
R330			RK73HB1J183J	CHIP R 18K J 1/16W		R459			RK73HB1J331J	CHIP R 330 J 1/16W	
R331			RK73HB1J103J	CHIP R 10K J 1/16W		R460			RK73HB1J222J	CHIP R 2.2K J 1/16W	
R332			RK73HB1J473J	CHIP R 47K J 1/16W		R461			RK73HB1J470J	CHIP R 47 J 1/16W	
R335			RK73HB1J221J	CHIP R 220 J 1/16W		R462			RK73HB1J102J	CHIP R 1.0K J 1/16W	
R338			RK73HB1J101J	CHIP R 100 J 1/16W		R463			RK73HB1J224J	CHIP R 220K J 1/16W	
R340			RK73HB1J564J	CHIP R 560K J 1/16W		R464			RK73HB1J183J	CHIP R 18K J 1/16W	
R341			RK73HB1J104J	CHIP R 100K J 1/16W		R467			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R344			RK73HB1J682J	CHIP R 6.8K J 1/16W		R468			RK73HB1J102J	CHIP R 1.0K J 1/16W	
R345,346			RK73HB1J271J	CHIP R 270 J 1/16W		R469			RK73HB1J104J	CHIP R 100K J 1/16W	
R349			RK73HB1J102J	CHIP R 1.0K J 1/16W		R470-472			RK73HB1J000J	CHIP R 0.0 J 1/16W	K4,K5,K6
R351			RK73HB1J104J	CHIP R 100K J 1/16W		R470-472			RK73HB1J000J	CHIP R 0.0 J 1/16W	E,E2,E3
R352			RK73HB1J103J	CHIP R 10K J 1/16W		R470,471			RK73HB1J000J	CHIP R 0.0 J 1/16W	K,K2,K3
R354			RK73HB1J000J	CHIP R 0.0 J 1/16W		R472			RK73HB1J330J	CHIP R 33 J 1/16W	K,K2,K3
R355,356			RK73HB1J822J	CHIP R 8.2K J 1/16W		R474			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R357			RK73GB2A821J	CHIP R 820 J 1/10W		R475			RK73GB2A000J	CHIP R 0.0 J 1/10W	
R400			RK73HB1J470J	CHIP R 47 J 1/16W		R501			RK73HH1J274D	CHIP R 270K D 1/16W	
R404			RK73HB1J470J	CHIP R 47 J 1/16W		R502			RK73HB1J272J	CHIP R 2.7K J 1/16W	
R407			RK73HB1J100J	CHIP R 10 J 1/16W		R503			RK73HB1J000J	CHIP R 0.0 J 1/16W	

PARTS LIST

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
R504			RK73HB1J222J	CHIP R 2.2K J 1/16W		R659			RK73HB1J563J	CHIP R 56K J 1/16W	
R505			RK73HH1J184D	CHIP R 180K D 1/16W		R660			RK73HB1J823J	CHIP R 82K J 1/16W	
R506			RK73HB1J101J	CHIP R 100 J 1/16W		R661			RK73HB1J184J	CHIP R 180K J 1/16W	
R507			RK73HB1J683J	CHIP R 68K J 1/16W		R662			RK73HB1J103J	CHIP R 10K J 1/16W	
R508			RK73HB1J102J	CHIP R 1.0K J 1/16W		R663			RK73HB1J223J	CHIP R 22K J 1/16W	
R509			RK73HB1J222J	CHIP R 2.2K J 1/16W		R664			RK73HB1J153J	CHIP R 15K J 1/16W	
R510			RK73HB1J100J	CHIP R 10 J 1/16W		R665			RK73GB2A000J	CHIP R 0.0 J 1/10W	
R511			RK73HB1J471J	CHIP R 470 J 1/16W		R666,667			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R512			RK73HH1J683D	CHIP R 68K D 1/16W		R668			RK73HB1J103J	CHIP R 10K J 1/16W	
R513			RK73HH1J333D	CHIP R 33K D 1/16W		R690			RK73HB1J000J	CHIP R 0.0 J 1/16W	
R514			RK73HH1J394D	CHIP R 390K D 1/16W		R901			RK73HB1J103J	CHIP R 10K J 1/16W	
R515			RK73HH1J154D	CHIP R 150K D 1/16W		R902			RK73HB1J563J	CHIP R 56K J 1/16W	
R516			RK73HB1J103J	CHIP R 10K J 1/16W		R903			RK73HB1J473J	CHIP R 47K J 1/16W	
R517,518			RK73HB1J474J	CHIP R 470K J 1/16W		R904			RK73HB1J222J	CHIP R 2.2K J 1/16W	
R519			RK73HB1J103J	CHIP R 10K J 1/16W		R905			RK73HB1J474J	CHIP R 470K J 1/16W	
R520			RK73GB2A2R2J	CHIP R 2.2 J 1/10W		R906			RK73HH1J151D	CHIP R 150 D 1/16W	
R524			RK73HB1J474J	CHIP R 470K J 1/16W		R907			RK73HB1J103J	CHIP R 10K J 1/16W	
R529			RK73HB1J000J	CHIP R 0.0 J 1/16W		R908			RK73HH1J334D	CHIP R 330K D 1/16W	
R530-533			RK73HB1J104J	CHIP R 100K J 1/16W		R909			RK73HB1J274J	CHIP R 270K J 1/16W	
R539,540			RK73HB1J474J	CHIP R 470K J 1/16W		R910			RK73HB1J473J	CHIP R 47K J 1/16W	
R542,543			RK73HB1J474J	CHIP R 470K J 1/16W		R911			RK73HB1J273J	CHIP R 27K J 1/16W	
R544			RK73HB1J103J	CHIP R 10K J 1/16W		R912			RK73HB1J681J	CHIP R 680 J 1/16W	
R545			RK73HB1J474J	CHIP R 470K J 1/16W		R913			RK73HB1J101J	CHIP R 100 J 1/16W	
R546			RK73HB1J103J	CHIP R 10K J 1/16W		R914			RK73HB1J562J	CHIP R 5.6K J 1/16W	
R547			RK73GB2A000J	CHIP R 0.0 J 1/10W		R919			RK73GB2A104J	CHIP R 100K J 1/10W	
R548			RK73GB2A101J	CHIP R 100 J 1/10W		R920			RK73HB1J473J	CHIP R 47K J 1/16W	
R549,550			RK73HB1J474J	CHIP R 470K J 1/16W		R921			RK73HB1J682J	CHIP R 6.8K J 1/16W	
R551			RK73HB1J102J	CHIP R 1.0K J 1/16W		D101			HZU5CLL	ZENER DIODE	
R552			RK73HB1J101J	CHIP R 100 J 1/16W		D102,103			HVC131	DIODE	
R553			RK73GB2A000J	CHIP R 0.0 J 1/10W		D105,106			RN142S	DIODE	
R554			RK73GB2A1R0J	CHIP R 1.0 J 1/10W		D201-204			1SV305F	VARIABLE CAPACITANCE DIODE	
R604			RK73HB1J102J	CHIP R 1.0K J 1/16W		D206,207			1SV305F	VARIABLE CAPACITANCE DIODE	
R606			RK73HB1J102J	CHIP R 1.0K J 1/16W		D401			DA221	DIODE	
R609			RK73HB1J101J	CHIP R 100 J 1/16W		D402			1SV282-F	VARIABLE CAPACITANCE DIODE	
R610,611			RK73HB1J000J	CHIP R 0.0 J 1/16W		D403,404			1SV323F	VARIABLE CAPACITANCE DIODE	
R612-614			RK73HB1J101J	CHIP R 100 J 1/16W		D405-409			1SV282-F	VARIABLE CAPACITANCE DIODE	
R615,616			RK73HB1J472J	CHIP R 4.7K J 1/16W		D410			1SV278F	VARIABLE CAPACITANCE DIODE	
R617			RK73HB1J101J	CHIP R 100 J 1/16W		D411			1SV282-F	VARIABLE CAPACITANCE DIODE	
R618			RK73HB1J474J	CHIP R 470K J 1/16W		D412,413			HSC277	DIODE	
R619,620			RK73HB1J100J	CHIP R 10 J 1/16W		D414			HSC119	DIODE	
R623			RK73HB1J103J	CHIP R 10K J 1/16W		D415			1SV282-F	VARIABLE CAPACITANCE DIODE	
R624,625			RK73HB1J472J	CHIP R 4.7K J 1/16W		D501			1SR154-400	DIODE	
R628,629			RK73HB1J220J	CHIP R 22 J 1/16W		D502			1SS388F	DIODE	
R630			RK73HB1J474J	CHIP R 470K J 1/16W		D505			1SS388F	DIODE	
R631			RK73HB1J102J	CHIP R 1.0K J 1/16W		D506			HRB0502A	DIODE	
R632			RK73HB1J104J	CHIP R 100K J 1/16W		D508			DAN222	DIODE	
R633,634			RK73HB1J102J	CHIP R 1.0K J 1/16W		D509			1SS388F	DIODE	
R635			RK73HH1J103D	CHIP R 10K D 1/16W		D511,512			1SS416	DIODE	
R636			RK73HB1J104J	CHIP R 100K J 1/16W		D901			1SS416	DIODE	
R637			RK73HH1J104D	CHIP R 100K D 1/16W		D902			DAN222	DIODE	
R638			RK73HB1J183J	CHIP R 18K J 1/16W		IC101			TA75W01FUJ	MOS-IC	
R639			RK73HB1J000J	CHIP R 0.0 J 1/16W		IC201			TC75W51FK(F)	MOS-IC	
R640-642			RK73HB1J102J	CHIP R 1.0K J 1/16W		IC302			TK10931VTL-G	ANALOGUE IC	
R646,647			RK73HB1J000J	CHIP R 0.0 J 1/16W		IC304			TC75W51FK(F)	MOS-IC	
R649			RK73HB1J104J	CHIP R 100K J 1/16W		IC402			XC221A1200MRG	MOS-IC	
R650			RK73HB1J474J	CHIP R 470K J 1/16W		IC403			SKY72310-362	MOS-IC	
R653			RK73HB1J000J	CHIP R 0.0 J 1/16W		IC404			TC75W51FK(F)	MOS-IC	
R655			RK73HB1J000J	CHIP R 0.0 J 1/16W		IC501,502			NJM2878F4-33	BI-POLAR IC	
R656			RK73HB1J563J	CHIP R 56K J 1/16W		IC503			XC9235A15CM-G	MOS-IC	
R657,658			RK73HB1J103J	CHIP R 10K J 1/16W							

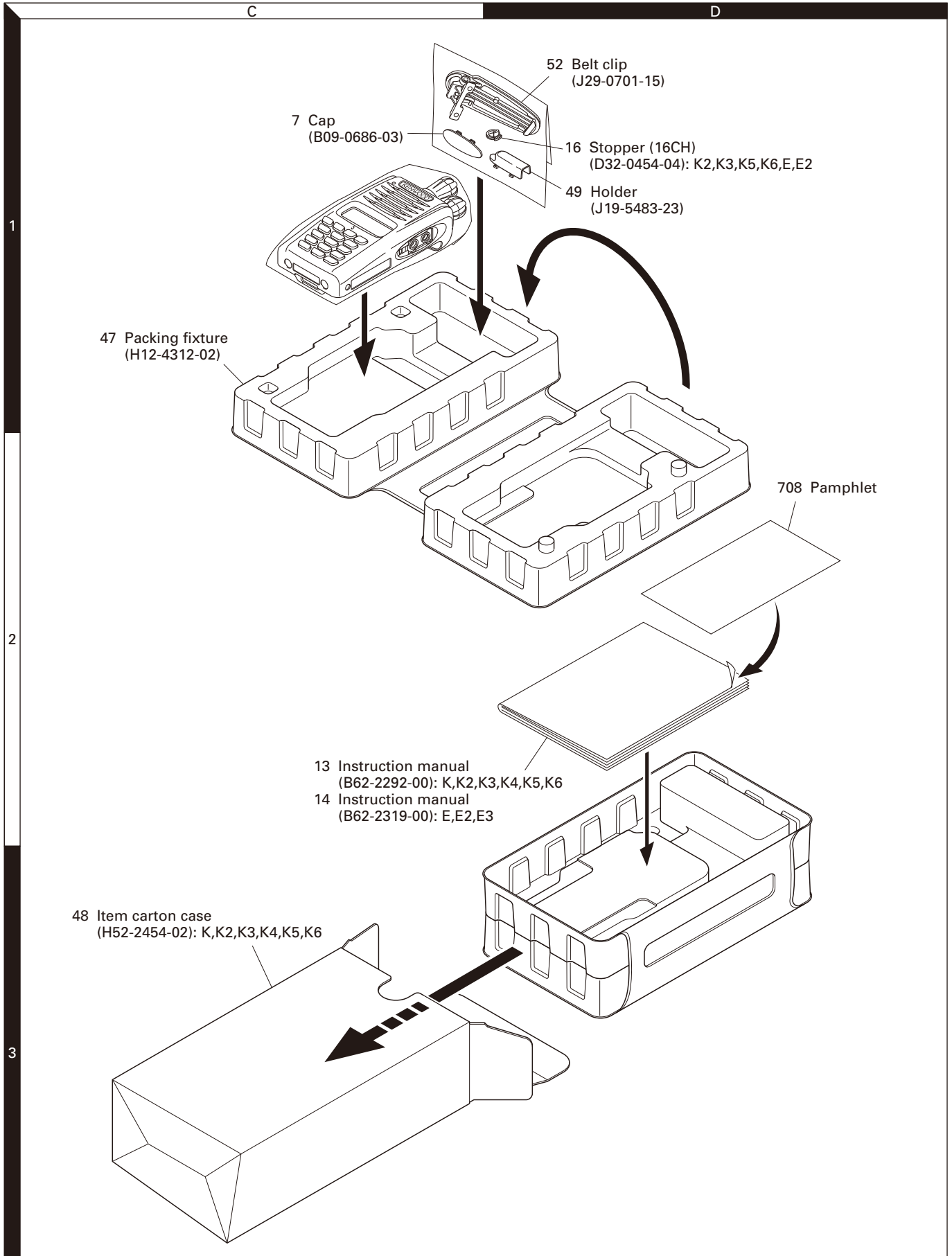
PARTS LIST

TX-RX UNIT (X57-8050-XX)

Ref. No.	Address	New parts	Parts No.	Description	Destination	Ref. No.	Address	New parts	Parts No.	Description	Destination
IC504			XC6209B502P-G	MOS-IC							
IC505			XC6209B332M-G	MOS-IC							
IC506			LT1616ES6-PBF	ANALOGUE IC							
IC507			XC61CC5602N-G	MOS-IC							
IC509			TC7W53FK(F)	MOS-IC							
IC601			Note 1	ROM IC							
IC603			Note 1	MICROPROCESSOR IC							
IC605			Note 1	SRAM IC							
IC607			XC6119C29ANR	MOS-IC							
IC609			SM5023CNDH-G	MOS-IC							
IC610			Note 1	MOS-IC							
IC611,612			TC7SH08FU-F	MOS-IC							
IC613		*	KXSD9-2050	MOS-IC							
IC901			TA7368FG	MOS-IC							
IC902			XC6209B502P-G	MOS-IC							
IC904			TC75S51FE(F)	MOS-IC							
Q102		*	2SC5754	TRANSISTOR							
Q103			RD01MUS1-T113	FET							
Q104			RD07MUS2BT112	FET							
Q105			2SC5383-T111	TRANSISTOR							
Q106			RT1N441U-T111	TRANSISTOR							
Q107			SSM3K15TE(F)	FET							
Q108			SSM3J05FU-F	FET							
Q109			SSM3K15TE(F)	FET							
Q110			SSM6L05FU-F	FET							
Q201,202			3SK318	FET							
Q301			2SC5108(Y)F	TRANSISTOR							
Q303			2SC4215-F(Y)	TRANSISTOR							
Q401,402			MCH3914(8)-H	FET							
Q403			2SC5383-T111	TRANSISTOR							
Q405			2SC5108(Y)F	TRANSISTOR							
Q406			SSM6L05FU-F	FET							
Q407			SSM3J05FU-F	FET							
Q408			2SC5636	TRANSISTOR							
Q501			2SJ648-A	FET							
Q502			SSM3K15TE(F)	FET							
Q503			EMD5	TRANSISTOR							
Q505			2SA1955A-F	TRANSISTOR							
Q506,507			SSM6N16FE-F	FET							
Q509			EMD12	TRANSISTOR							
Q510			RT1N141U-T111	TRANSISTOR							
Q511			RT1N441U-T111	TRANSISTOR							
Q512			SSM6L05FU-F	FET							
Q602			SSM3K15TE(F)	FET							
Q901			RT1N141U-T111	TRANSISTOR							
Q902			2SA1362-F(GR)	TRANSISTOR							
Q903			RT1N441U-T111	TRANSISTOR							
Q904,905			2SK3577-A	FET							
Q906			RT1N141U-T111	TRANSISTOR							
Q907			UPA672T-A	FET							
TH101			ERTJ0EV104H	THERMISTOR							
TH402			ERTJ0EV104H	THERMISTOR							

Note 1: This part cannot be replaced. Therefore, this part is not supplied as a service part.

PACKING



Parts with the exploded numbers larger than 700 are not supplied.

TROUBLE SHOOTING

Fault Diagnosis of the BGA (Ball Grid Array) IC

■ Overview

A flowchart for determining whether or not the transceiver can be powered on (the LCD does not function even if the power switch is turned on) due to broken BGA parts.

■ BGA parts

ASIC (IC610), DSP (IC603), FLASH (IC601), SRAM (IC605)

When the BGA IC is problematic, please bring the printed circuit board (X57-8050-12 for K,K2,K3 types, X57-8050-13 for K4,K5,K6,E,E2,E3 types) in for service. Various ESN/default adjustment values are written on the printed circuit board for service.

Additionally various ESN stickers are included. (Please refer to pages 33 and 34.)

After the printed circuit board has been readjusted, please attach any ESN stickers to the chassis. When "ESN Validation" is used with Trunking, you must modify the ESN register.

● Checking power supply voltage

Checking voltage	
Points to be checked	Normal voltage
33M IC502 (3 pin)	3.3V
15M IC503 (4 pin)	1.5V
33A IC501 (3 pin)	3.3V
Power supply of each device is connected through the coil.	
[ASIC]	
33M: L616, 15M: L615, 33A: L614	
[DSP]	
33M: L611, 15M: R665	
[FLASH]	
33M: L607	
[SRAM]	
33M: L609	

When an abnormal value is confirmed.

Checking for an abnormal point

33M has an abnormal voltage.
[ASIC]
Remove L616 to check the voltage of the 33M.
If the voltage becomes normal, the ASIC is broken.
[DSP]
Remove L611 to check the voltage of the 33M.
If the voltage becomes normal, the DSP is broken.
[FLASH]
Remove L607 to check the voltage of the 33M.
If the voltage becomes normal, the FLASH is broken.
[SRAM]
Remove L609 to check the voltage of the 33M.
If the voltage becomes normal, the SRAM is broken.

15M has an abnormal voltage.
[ASIC]
Remove L615 to check the voltage of the 15M.
If the voltage becomes normal, the ASIC is broken.
[DSP]
Remove R665 to check the voltage of the 15M.
If the voltage becomes normal, the DSP is broken.

33A has an abnormal voltage.
[ASIC]
Remove L614 to check the voltage of the 33A.
If the voltage becomes normal, the ASIC is broken.

If the voltage is not corrected, there is a problem other than the BGA parts.

● Checking the clock

Checking the clock	
Points to be checked	Normal voltage (3.3V)
18.432MHz ASIC side R628	18.432MHz
DSP side R629	18.432MHz

When a normal value is confirmed.

When an abnormal value is confirmed.

● Checking the Reset/Control signal

Checking the control signal input to the ASIC	
Points to be checked	Normal voltage
RESET IC607 (4 pin)	3.3V
/BINT Q507 (6 pin)	3.3V
/PSW Q506 (3 pin)	3.3V

When a normal value is confirmed.

When an abnormal value is confirmed.

The BGA parts are not broken.

● Checking the control signal output from the ASIC

Checking the control signal output from the ASIC	
Points to be checked	Normal voltage
/FRST C655	3.3V

When a normal value is confirmed.

When an abnormal value is confirmed.

If the /FRST is always 0V, the ASIC is broken.
If the /FRST repeats 3.3V and 0V at intervals, The ASIC, FLASH and SRAM may be broken.

● Checking the output signal from the ASIC

Checking the output signal from the ASIC	
Points to be checked	Normal voltage
SBC R544	3.3V

When a normal value is confirmed.

When an abnormal value is confirmed.

Remove R544, Q502 and R518. If the ASIC side is 0V, the ASIC/FLASH/SRAM may be broken.

● Checking the output signal from the ASIC

Checking the output signal from the ASIC	
Points to be checked	Normal voltage
/DRST R604	3.3V

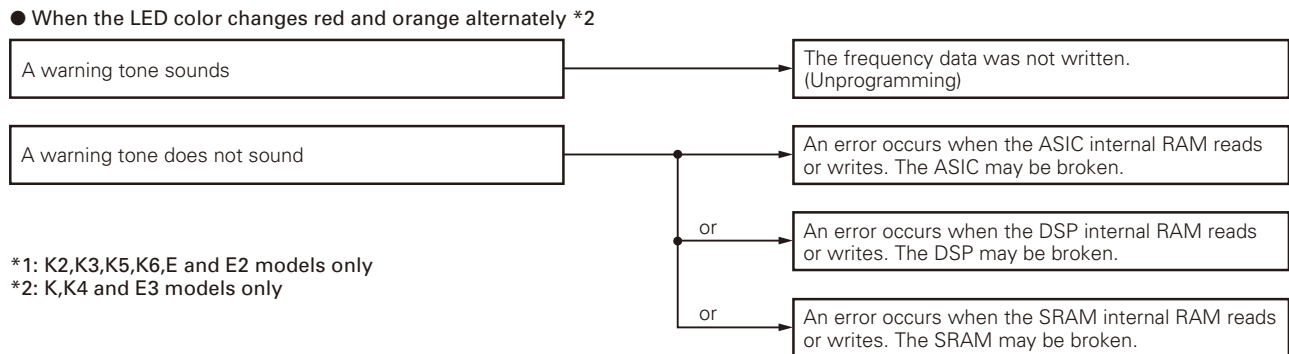
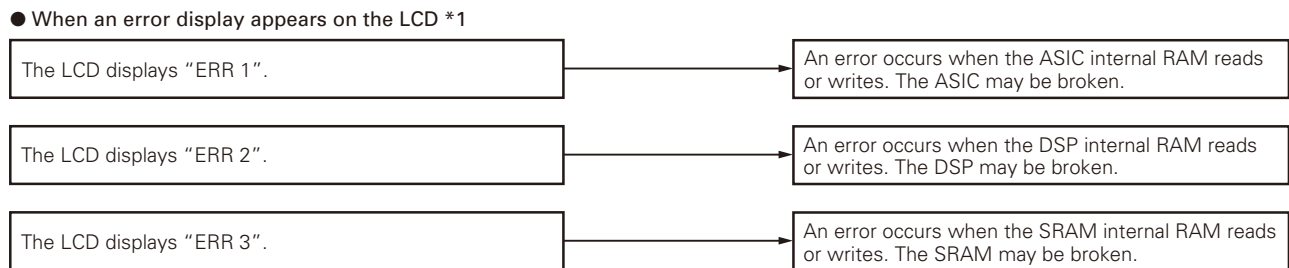
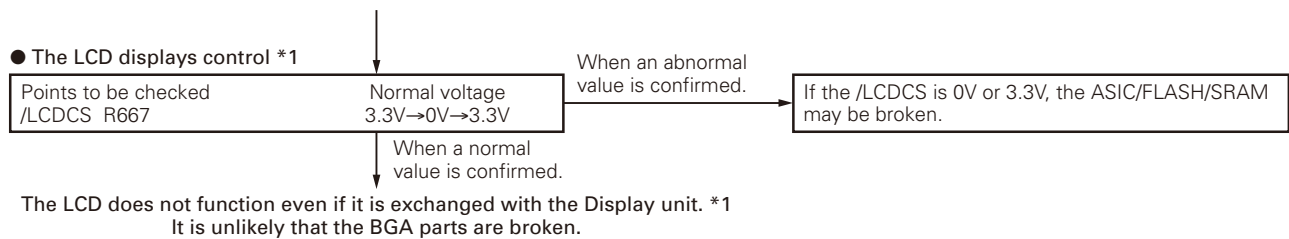
When a normal value is confirmed.

When an abnormal value is confirmed.

If the /DRST is 0V, the ASIC/FLASH/SRAM are broken.

When a normal value is confirmed.

TROUBLE SHOOTING



*1: K2,K3,K5,K6,E and E2 models only
*2: K,K4 and E3 models only

■ Descriptions of signal names

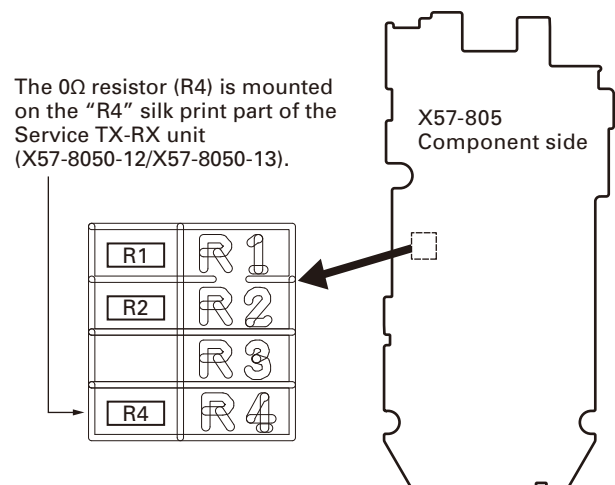
- | | |
|---|---------------------|
| 1) RST(RESET) : ASIC reset signal | LOW → Reset |
| 2) /BINT : Battery final voltage monitoring | LOW → Final voltage |
| 3) PSW : Power switch signal | HIGH → ON |
| 4) /FRST : FLASH reset signal | LOW → Reset |
| 5) SBC : Switch B control | HIGH → ON |
| 6) /DRST : DSP reset signal | LOW → Reset |

Replacing TX-RX Unit

■ TX-RX unit Information

Model Name	Original TX-RX unit Number	For Service TX-RX unit Number
NX-320 (K,K2,K3)	X57-8050-10	X57-8050-12
NX-320 (K4,K5,K6,E,E2,E3)	X57-8050-11	X57-8050-13

■ Method of confirming "Original TX-RX unit" and "Service TX-RX unit"



TROUBLE SHOOTING

X57-805	R1	R2	R4
0-10	0Ω	(None)	(None)
0-11	(None)	0Ω	(None)
0-12	0Ω	(None)	0Ω
0-13	(None)	0Ω	0Ω

Note:

- The 0Ω resistor (R1, R2 and R4) is used to differentiate the destination with a visual check. These are not connected with any PCB pattern; they are specifically for production control. There is no need to change the mount of three resistors.
- There is no difference between the schematic diagram of the Service TX-RX unit (X57-8050-12/X57-8050-13) and the schematic diagram of the original TX-RX unit (X57-8050-10/X57-8050-11). (R1, R2 and R4 are connected with GND (ground) only.)

■ Supplied Accessories of "Service TX-RX unit"

Item (Including Parts Number)	Quantity
TX-RX Unit (X57-805)	1
Kenwood ESN Label	1
NXDN ESN Label	1
MPT ESN Label	1
Addendum (B59-2655-XX)	1

■ "Service TX-RX unit" Data

The following data is written on the service TX-RX unit:

Data Type	Description
Firmware	NX-320 K type Firmware.
FPU Data (PC programming mode)	X57-805 (NX-320) Kx type data.
Various Adjustment Data (PC Test mode)	General adjustment values for the X57-805 (NX-320).
Kenwood ESN	Model name: NX-320S Type: Kx The same number as the Kenwood ESN label is written.
NXDN ESN/MPT ESN	The same number as the NXDN ESN/MPT ESN label is written.

■ After Changing the PCB

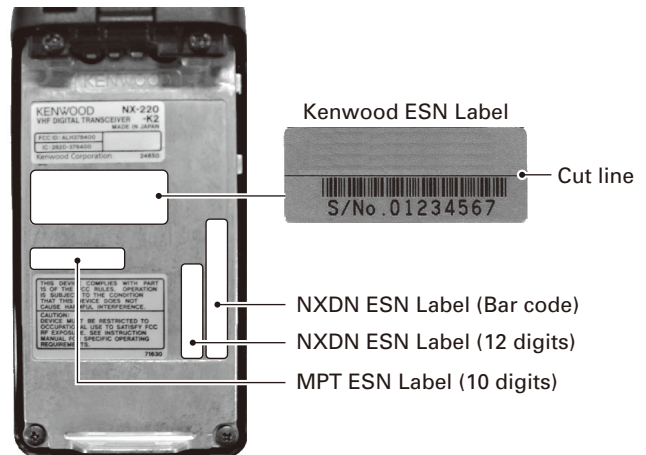
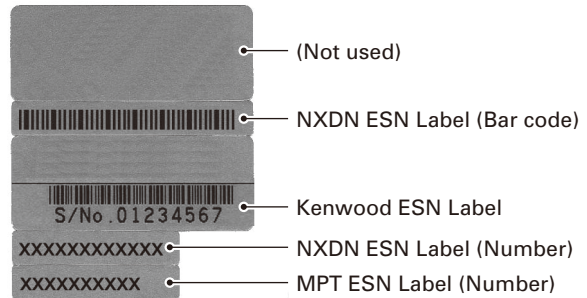
1. After changing the printed circuit board, write the up-to-date Firmware following the instructions in the "REALIGNMENT - 6.Firmware Programming Mode".
 - Write the Firmware in accordance to the Market. If you write different Market Firmware, there are times communication with the FPU is not possible.
2. Using the KPG-141D, select your desired item (Model Name and Frequency) from the Model> Product Information menu, then use Program> Write Data to the Transceiver to write the FPU data (PC Programming mode). When writing to the transceiver, a Warning Message, corresponding to the item selected, appears. Click [OK] to continue writing the data.

3. Enter Program> Test Mode, then adjust the various adjustment data (PC Test Mode) as described in the "ADJUSTMENT".
4. Attach the new labels corresponding to the new printed circuit board. (Refer to the images below for label placement.)
5. If necessary, write the FPU data used by the customer with the KPG-141D.

Note:

- When using the ESN Validation function of Trunking, the ESN number changes when the circuit board is changed (the number is written on the circuit board); the Trunking System cannot be accessed. Maintain the ESN data of the Trunking System following the new ESN.
- When a new printed circuit board is used, the Kenwood ESN changes, as does the Transceiver Information display of the KPG-141D, but this does not have any effect on the operation of the transceiver.
- If changing to the original ESN, please contact our service center.

■ ESN Label Layout

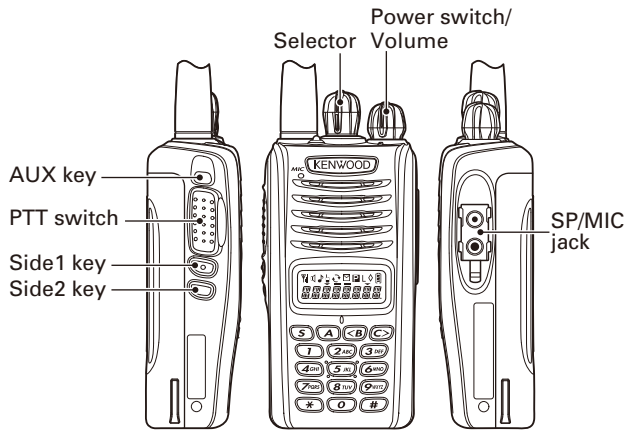


Note:

A UPC code and UPC barcode is not printed on the Kenwood ESN Label. If necessary, cut the label at the cut-off line and attach only the serial number.

ADJUSTMENT (K TYPE)

Controls



■ Preparations for checking/tuning the transceiver

Before attempting to check/tune the transceiver, connect the unit to a suitable power supply.

Whenever the transmitter is turned on, the unit must be connected to a suitable dummy load (i.e. power meter).

The speaker output connector must be terminated with a 8Ω dummy load and connected to an AC voltmeter and an audio distortion meter or a SINAD measurement meter at all times during checking/tuning.

Panel Test Mode

(K2,K3,K5 and K6 models only)

■ Test mode operation features

This transceiver has a test mode. **To enter test mode, press and hold the [A] key while turning the transceiver power ON. Before the transceiver enters test mode, the frequency version information appears on the LCD momentarily.** Test mode can be inhibited by programming. To exit test mode, turn the transceiver power OFF. The following functions are available in test mode.

■ Key operation

Key	"—" not appears on the LCD display	
	Function	Display
[Selector]	Test channel up/down	Channel No.
[Side1]	Push: Squelch level up Hold: Squelch off	Squelch level Squelch off: icon appears
[Side2]	Wide/Narrow/Very narrow	Wide: "W" Narrow: "N" Very narrow: "V"
[S]	Shift to panel tuning mode	-
[A]	Function on	"—" appears on the LCD display
[<B]	MSK 1200bps and 2400bps	2400bps: icon appears
[C>]	Push: Test signaling up Hold: Test signaling up continuously	Signaling No.
[AUX]	Analog/NXDN	Analog: "A", NXDN: "N"
[PTT]	Transmit	-

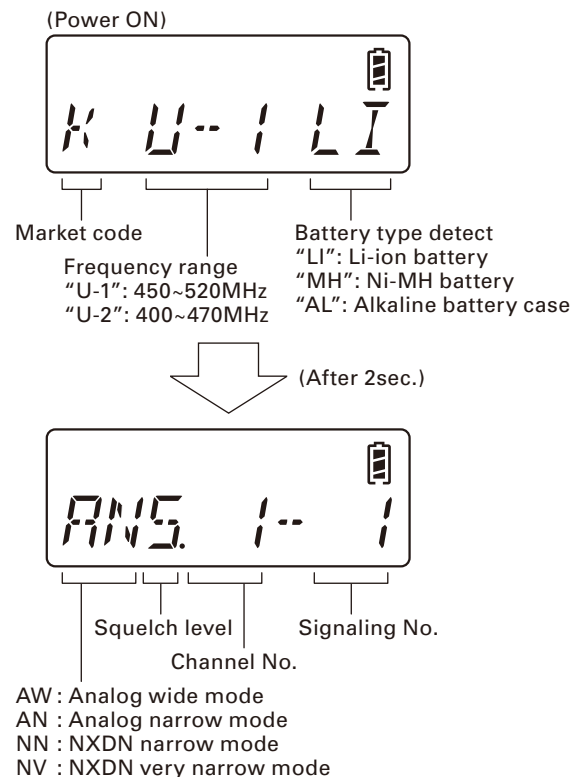
Key	"—" not appears on the LCD display	
	Function	Display
[0] to [9] and [#], [*]	Use as the DTMF keypad. If a key is pressed during transmission, the DTMF corresponding to the key that was pressed is sent.	-

Key	"—" appears on the LCD display	
	Function	Display
[Selector]	Test channel up/down	Channel No.
[Side1]	Function off	-
[Side2]	LCD all lights	LCD all point appears
[S]	High power/Low power	High: icon not appears Low: icon appears
[A]	Function off	-
[<B]	Compander on/off	On: icon appears
[C>]	Beat shift on/off	On: icon appears
[AUX]	Function off	-
[PTT]	Transmit	-
[0] to [9] and [#], [*]	Function off	-

• LED indicator

Red LED Lights during transmission.
Green LED Lights when there is carrier.

• LCD display in panel test mode



ADJUSTMENT (K TYPE)

■ Frequency and Signaling

The transceiver has been adjusted for the frequencies shown in the following table. When required, readjust them following the adjustment procedure to obtain the frequencies you want in actual operation.

• Test frequency

CH	K2,K3		K5,K6	
	RX (MHz)	TX (MHz)	RX (MHz)	TX (MHz)
1	485.05000	485.10000	435.05000	435.10000
2	450.05000	450.10000	400.05000	400.10000
3	519.95000	519.90000	469.95000	469.90000
4	485.00000	485.00000	435.00000	435.00000
5	485.20000	485.20000	435.20000	435.20000
6	485.40000	485.40000	435.40000	435.40000
7~16	-	-	-	-

• Analog mode signaling

No.	RX	TX
1	None	None
2	None	100Hz Square Wave
3	LTR Data: AREA=0, GOTO=12 HOME=12 ID=47, FREE=25	LTR Data: AREA=0, GOTO=12 HOME=12 ID=47, FREE=25
4	QT: 67.0Hz	QT: 67.0Hz
5	QT: 151.4Hz	QT: 151.4Hz
6	QT: 210.7Hz	QT: 210.7Hz
7	QT: 254.1Hz	QT: 254.1Hz
8	DQT: D023N	DQT: D023N
9	DQT: D754I	DQT: D754I
10	DTMF: 159D	DTMF: 159D
11	None	DTMF Code 9
12	2-tone: A: 304.7Hz, B: 3106.0Hz	2-tone: A: 304.7Hz, B: 3106.0Hz
13	Single Tone: 979.9Hz	Single Tone: 979.9Hz
14	None	Single Tone: 1000Hz
15	None	MSK
16	MSK	MSK

• NXDN mode signaling

No.	RX	TX
1	RAN1	RAN1
2	None	PN9
3	RAN1	Maximum deviation pattern
7	None	FSW+PN9 (PC test mode only)

RAN: Radio Access Number

PN9: Pseudo-Random Pattern (for production only)

Panel Tuning Mode

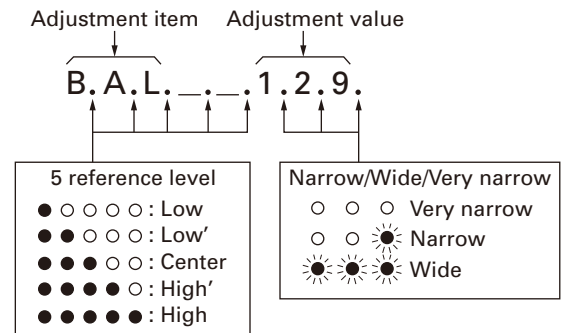
(K2,K3,K5 and K6 models only)

■ Transceiver tuning (To enter tuning mode)

To enter tuning mode, press the [**S**] key while the transceiver is in test mode. Use the [**<B**] key to write tuning data through tuning modes, and the [Selector] to adjust tuning requirements (1 to 4096 appears on the LCD).

Use the [**C>**] key to select the adjustment item through tuning modes. Use the [**A**] key to adjust 5 reference level adjustments, and use the [Side2] key to switch between Wide/Narrow/Very narrow.

• LCD display in panel tuning mode



■ Key operation


Key	Function	
	Push	Hold (1 second)
[Selector]	Adjustment value up/down	
[Side1]	20Hz/2kHz (During transmission in balance adjustment)	-
[Side2]	Wide/Narrow/Very narrow	-
[S]	Shift to panel test mode	-
[A]	To enter 5 reference level adjustments	-
[<B]	Writes the adjustment value	-
[C>]	Go to next adjustment item	Back to last adjustment item
[AUX]	-	
[PTT]	Transmit	
[0] to [9] and [#], [*]	-	

■ 5 reference level adjustments frequency

Tuning point	K2,K3		K5,K6	
	RX (MHz)	TX (MHz)	RX (MHz)	TX (MHz)
Low	450.05000	450.10000	400.05000	400.10000
Low'	467.55000	467.60000	417.55000	417.60000
Center	485.05000	485.10000	435.05000	435.10000
High'	502.55000	502.60000	452.55000	452.60000
High	519.95000	519.90000	469.95000	469.90000

ADJUSTMENT (K TYPE)

■ Adjustment item supplement

Adjustment Item	Description
Counterclockwise Volume	“Counterclockwise Volume” is adjusted at the minimum volume position.
Clockwise Volume	“Clockwise Volume” is adjusted at the maximum volume position. These adjustments can correct the volume variation. Both “Counterclockwise Volume” and “Clockwise Volume” must be adjusted. (The curve data of volume is applied.)
Receive Assist	The lock voltage of VCO (Receive) is adjusted. This item must be adjusted before all adjustment items for receiver section are adjusted. This item can be adjusted only in PC Test Mode.
Transmit Assist	The lock voltage of VCO (Transmit) is adjusted. This item must be adjusted before all adjustment items for transmitter section are adjusted. This item can be adjusted only in PC Test Mode.
Frequency	Frequency stability is adjusted under receiving condition with SSG. The SSG needs 0.001ppm accuracy so please use a standard oscillator if necessary. This item can be adjusted only in PC Test Mode so that the adjustment value is not changed easily.
High Transmit Power	High Transmit Power is adjusted.
Low Transmit Power	Low Transmit Power is adjusted.
Balance	The transmit audio frequency response is adjusted. This item is adjusted so that the deviation of 2kHz becomes the same deviation of 20Hz. This item must be adjusted before all adjustment items for deviations are adjusted.
Maximum Deviation (NXDN Narrow/Very Narrow)	Maximum Deviation of NXDN (Narrow/Very Narrow) is adjusted.
Maximum Deviation (Analog Wide/Narrow)	Maximum Deviation of Analog (Wide/Narrow) is adjusted. This item must be adjusted before all adjustment items for tone deviations are adjusted. Note: “Maximum Deviation (Analog Narrow)” must be adjusted before “CW ID Deviation (NXDN Very Narrow)” is adjusted.
QT Deviation	QT tone deviation is adjusted.
DQT Deviation	DQT tone deviation is adjusted.
LTR Deviation	LTR tone deviation is adjusted.
DTMF Deviation	DTMF tone deviation is adjusted.
Single Tone Deviation	The deviation of Single Tone used in “2-tone” is adjusted.
MSK Deviation	MSK tone deviation is adjusted.
CW ID Deviation	CW ID tone deviation is adjusted. CW ID is used to inform the others who is transmitting on a 6.25 kHz spacing channel. (In FCC rule, Analog mode or CW ID is required for each channel-spacing.)
Sensitivity 1	Band-Pass Filter is adjusted. The performance of Receive Sensitivity is improved. This item can be adjusted only in PC Test Mode.
Sensitivity 2	The gain of RF amplifier is adjusted. The performance of the interfering wave is improved. This item can be adjusted only in PC Test Mode.
RSSI Reference	The minimum RSSI level for scan stop is adjusted.
Open Squelch	The squelch level at level “5” is adjusted.
Low RSSI	RSSI display level “  ” is adjusted.
High RSSI	Both “Low RSSI” and “High RSSI” must be adjusted. (The curve data of RSSI level is applied.)
Tight Squelch	The squelch level at level “9” is adjusted.
Battery Warning Level	Battery Warning Level (LED blinking level) is adjusted. Battery Warning Level minus 0.4V is the transmission inhibited level.

ADJUSTMENT (K TYPE)

■ Adjustment item and Adjustment range

Order	Adjustment item	Panel tuning	PC test	AW (Analog Wide)	AN (Analog Narrow)	NN (NXDN Narrow)	NV (NXDN Very Narrow)	Adjust item Number
				Adjustment range				
1	Counterclockwise Volume	✓	✓	1 point ADJ				Common Section 2
				1~256				
2	Clockwise Volume	✓	✓	1 point ADJ				Common Section 3
				1~256				
3	Receive Assist		✓	5 point ADJ				Common Section 4
				1~4096				
4	Transmit Assist		✓	5 point ADJ				Common Section 5
				1~4096				
5	Frequency		✓	1 point ADJ				Common Section 6
				1~4096				
6	High Transmit Power	✓	✓	-	5	-	-	Transmitter Section 1
				1~1024				
7	Low Transmit Power	✓	✓	-	5	-	-	Transmitter Section 2
				1~1024				
8	Balance	✓	✓	-	5	-	-	Transmitter Section 3
				1~1024				
9	Maximum Deviation (NXDN)	✓	✓	-	-	5	5	Transmitter Section 4
				1~1024				
10	Maximum Deviation (Analog)	✓	✓	5	5	-	-	Transmitter Section 5
				1~1024				
11	QT Deviation	✓	✓	1	1	-	-	Transmitter Section 6
				1~1024				
12	DQT Deviation	✓	✓	1	1	-	-	Transmitter Section 7
				1~1024				
13	LTR Deviation	✓	✓	1	1	-	-	Transmitter Section 8
				1~1024				
14	DTMF Deviation	✓	✓	1	1	-	-	Transmitter Section 9
				1~1024				
15	Single Tone Deviation	✓	✓	1	1	-	-	Transmitter Section 10
				1~1024				
16	MSK Deviation	✓	✓	1	1	-	-	Transmitter Section 11
				1~1024				
17	CW ID Deviation	✓	✓	-	-	-	1	Transmitter Section 12
				1~1024				
18	Sensitivity 1		✓	-	5	-	-	Receiver Section 2
				1~256				
19	Sensitivity 2		✓	-	5	-	-	Receiver Section 3
				1~256				
20	RSSI Reference	✓	✓	5	5	- *1	5	Receiver Section 4
				1~256				
21	Open Squelch	✓	✓	5	5	- *1	5	Receiver Section 5
				1~256				

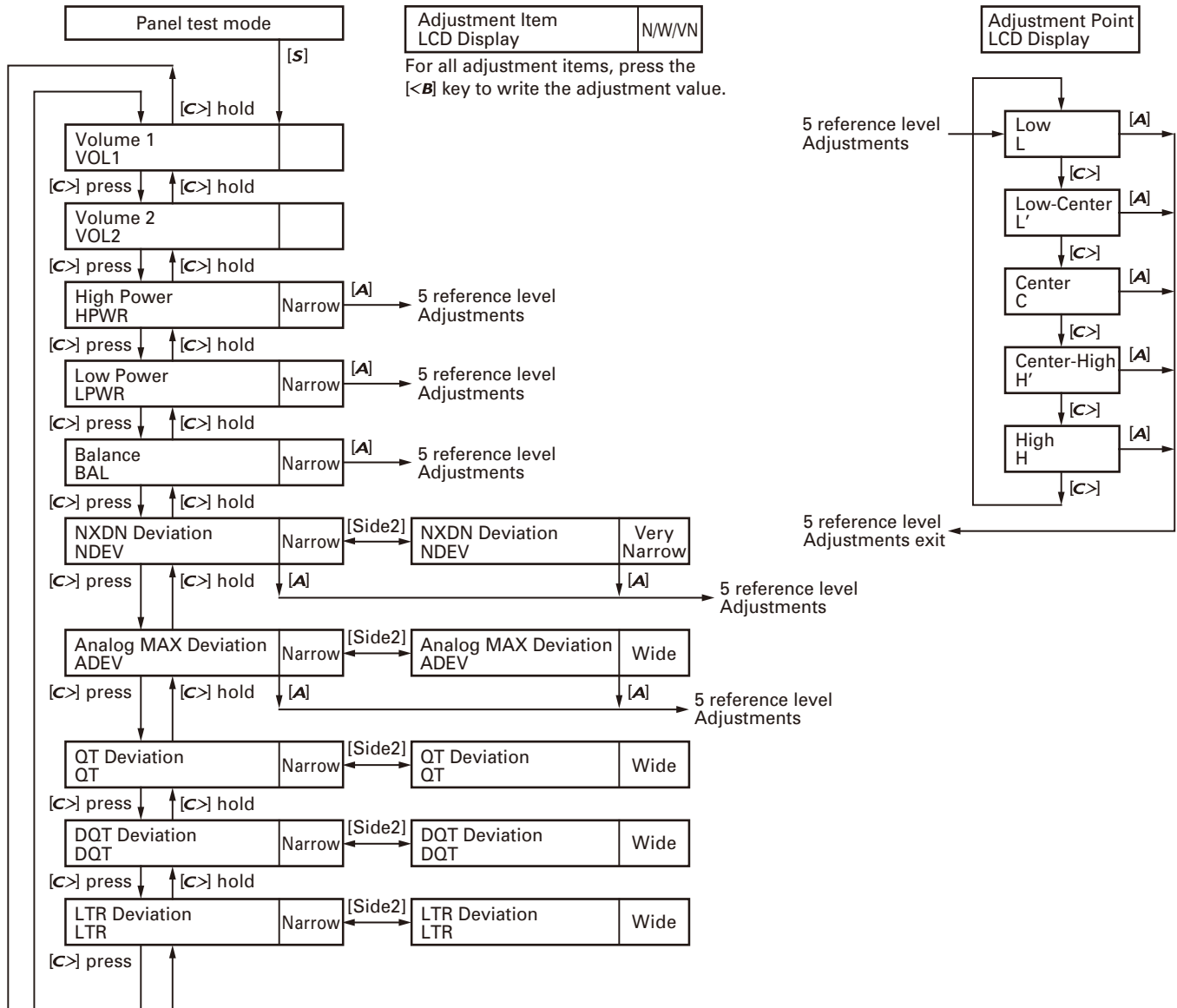
ADJUSTMENT (K TYPE)

Order	Adjustment item	Panel tuning	PC test	AW (Analog Wide)	AN (Analog Narrow)	NN (NXDN Narrow)	NV (NXDN Very Narrow)	Adjust item Number
				Adjustment range				
22	Low RSSI	✓	✓	5	5	- *1	5	Receiver Section 6
				1~256				
23	High RSSI	✓	✓	5	5	- *1	5	Receiver Section 7
				1~256				
24	Tight Squelch	✓	✓	5	5	-	-	Receiver Section 8
				1~256				
25	Battery Warning Level	✓	✓	1 point ADJ				Transmitter Section 13
				1~256				

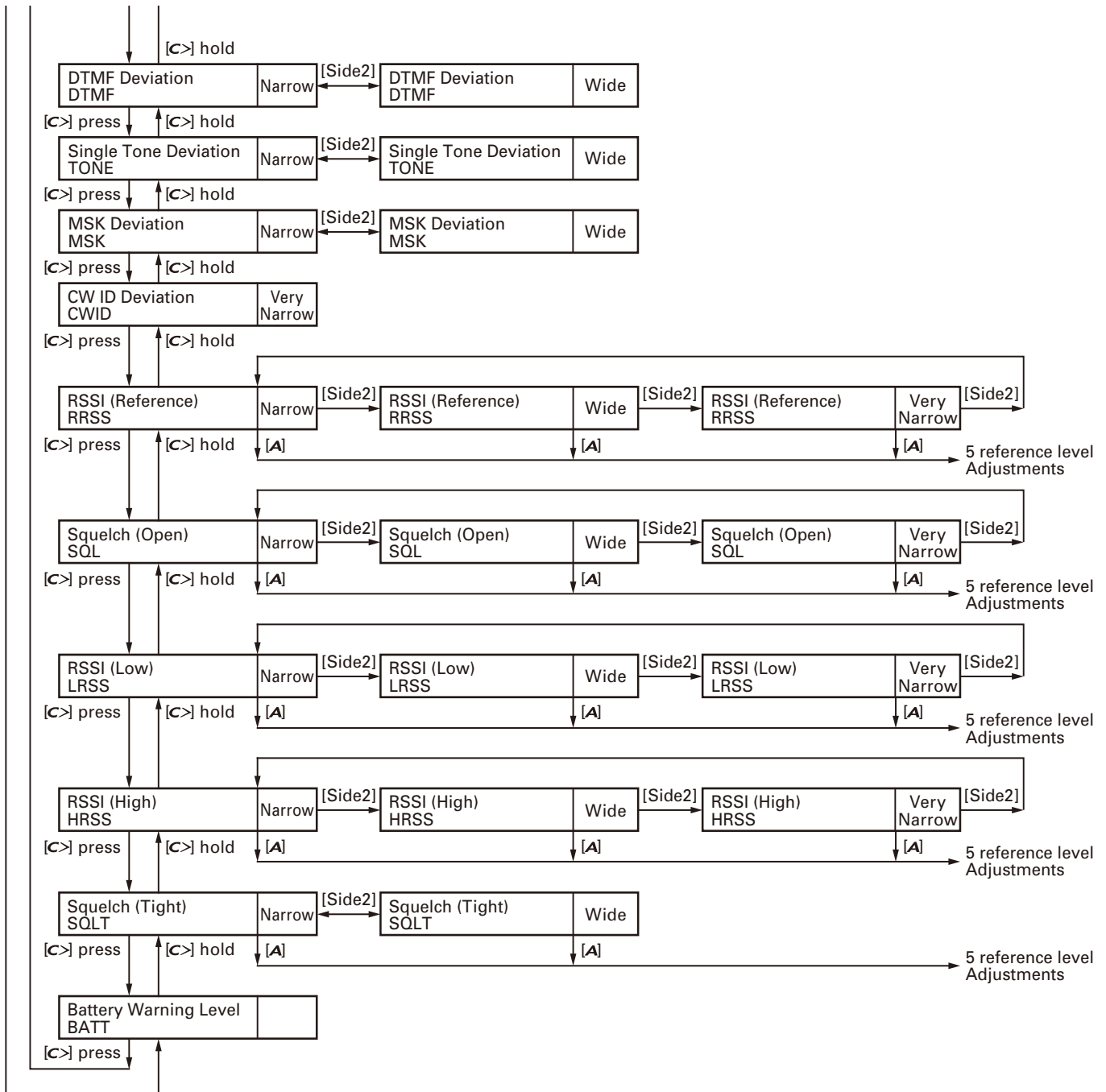
*1: Because NXDN Narrow is adjusted by adjusting Analog Narrow, it is not necessary to adjust NXDN Narrow.

■ Panel tuning mode flow chart

Note: In this Panel tuning mode flow chart, the Adjustment item name is modified.



ADJUSTMENT (K TYPE)



ADJUSTMENT (K TYPE)

Test Equipment Required for Alignment

Test Equipment	Major Specifications
1. Standard Signal Generator (SSG)	Frequency Range 400 to 520MHz Modulation Frequency modulation and external modulation Output $-127\text{dBm}/0.1\mu\text{V}$ to greater than $-20\text{dBm}/22.4\text{mV}$ When performing the Frequency adjustment, the following accuracy is necessary. • 0.001ppm Use a standard oscillator for adjustments, if necessary.
2. Power Meter	Input Impedance 50Ω Operation Frequency 400 to 520MHz Measurement Capability Vicinity of 10W
3. Deviation Meter	Frequency Range 400 to 520MHz
4. Digital Volt Meter (DVM)	Measuring Range 10mV to 10V DC Input Impedance High input impedance for minimum circuit loading
5. Oscilloscope	DC through 30MHz
6. High Sensitivity Frequency Counter	Frequency Range 10Hz to 1000MHz Frequency Stability 0.2ppm or less
7. Ammeter	5A
8. AF Volt Meter (AF VTVM)	Frequency Range 50Hz to 10kHz Voltage Range 1mV to 10V
9. Audio Generator (AG)	Frequency Range 50Hz to 5kHz or more Output 0 to 1V
10. Distortion Meter	Capability 3% or less at 1kHz Input Level 50mV to 10Vrms
11. 8Ω Dummy Load	Approx. 8Ω , 3W
12. Regulated Power Supply	5V to 10V, approx. 3A Useful if ammeter equipped

■ Antenna connector adapter

The antenna connector of this transceiver uses an SMA terminal.

Use an antenna connector adapter [SMA(f) – BNC(f) or SMA(f) – N(f)] for adjustment. (The adapter is not provided as an option, so buy a commercially-available one.)

■ Nut wrench

In order to turn the volume nut and the channel selector nut, use a recommendation tool.

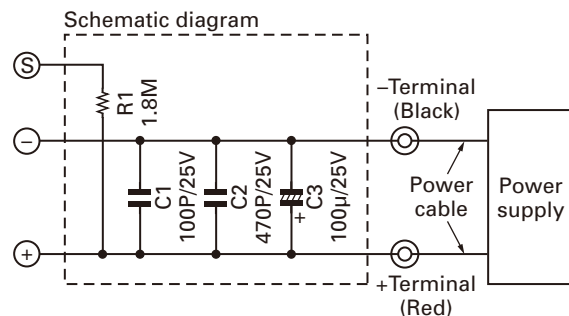
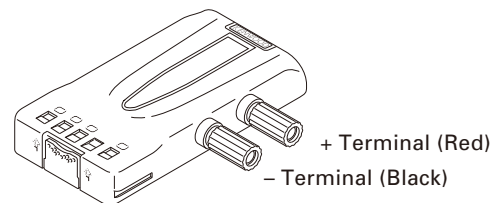
KENWOOD part No.: W05-1123-00

■ Battery Jig (W05-0909-00)

Connect the power cable properly between the battery jig installed in the transceiver and the power supply, and be sure output voltage and the power supply polarity prior to switching the power supply ON, otherwise over voltage and reverse connection may damage the transceiver, or the power supply or both.

When using the battery jig in user mode, the transceiver assumes that a lithium-ion battery pack is attached to the transceiver. In adjustment mode, battery type detection is not performed.

Note: When using the battery jig, you must measure the voltage at the terminals of the battery jig. Otherwise, a slight voltage drop may occur within the power cable, between the power supply and the battery jig, especially while the transceiver transmits.



ADJUSTMENT (K TYPE)

Radio Check Section

F1: 450~520MHz (K,K2,K3)
F2: 400~470MHz (K4,K5,K6)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel test mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. Frequency check	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.	f. counter	Panel	ANT			Check an internal temperature of radio from 20°C to 26°C.	F1 485.099940~ 485.100060MHz (±0.125ppm @485.1MHz) F2 435.099946~ 435.100054MHz (±0.125ppm @435.1MHz)
2. High power check (Batt: 7.5V)	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.	Power meter Ammeter					Check	4.0W~6.0W 2.1A or less
	2) CH-Sig: 2-1 PTT: ON	2) Test Channel Channel: 2 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
	3) CH-Sig: 3-1 PTT: ON	3) Test Channel Channel: 3 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
3. Low power check (Batt: 7.5V)	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							0.7W~1.3W 1.1A or less
	2) CH-Sig: 2-1 PTT: ON	2) Test Channel Channel: 2 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
	3) CH-Sig: 3-1 PTT: ON	3) Test Channel Channel: 3 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel test mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
4. MIC sensitivity check	1) CH-Sig: 1-1 AG: 1kHz PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 AG: 1kHz PTT: Press [Transmit] button.	Deviation meter Oscilloscope AG AF VTVM	Panel	ANT SP/MIC connector			Adjust AG input to get a standard MOD.	12.5mV±5.8mV
5. Sensitivity check	1) CH-Sig : 1-1 SSG output Wide: -117dBm (0.32μV) (MOD: 1kHz/±3kHz) Narrow: -117dBm (0.32μV) (MOD: 1kHz/±1.5kHz)	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 SSG output Wide: -117dBm (0.32μV) (MOD: 1kHz/±3kHz) Narrow: -117dBm (0.32μV) (MOD: 1kHz/±1.5kHz)	SSG AF VTVM Oscilloscope Distortion meter 8Ω dummy load	Panel	ANT SP/MIC connector			Check	12dB SINAD or more

Common Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. Setting	1) BATT terminal voltage: 7.5V 2) SSG standard modulation [Wide] MOD: 1kHz, DEV: 3kHz [Narrow] MOD: 1kHz, DEV: 1.5kHz								
2. Counterclockwise Volume	1) Adj item: [VOL1] Adjust: [***]	1) Adj item: [Counterclockwise Volume]						<p>[Panel tuning mode] Turn the volume knob counterclockwise fully. Press [B] key to store the adjustment value.</p> <p>[PC test mode] Turn the volume knob counterclockwise fully. Press [Apply] button to store the adjustment value.</p>	This item is needed when the variable resistor (R31-0685-05) is replaced.
3. Clockwise volume	1) Adj item: [VOL2] Adjust: [***]	1) Adj item: [Clockwise Volume]						<p>[Panel tuning mode] Turn the volume knob clockwise fully. Press [B] key to store the adjustment value.</p> <p>[PC test mode] Turn the volume knob clockwise fully. Press [Apply] button to store the adjustment value.</p>	This item is needed when the variable resistor (R31-0685-05) is replaced.

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
4. Receive Assist	* This adjustment can be performed only in PC test mode.	[Manual Adjustment] 1) Adj item: [Receive Assist] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.				Panel	[PC test mode] [Automatic Adjustment] 1) Press [Tune Assist Voltage] button. 2) Press [Apply All] button to store the adjustment value after the automatic adjustment has finished. [Manual Adjustment] [V] indicator on the PC window shows VCO lock voltage. Change the adjustment value to get VCO lock voltage within the limit of the specified voltage. Note: Confirm the VCO lock voltage approximately 3 seconds after the adjustment value is changed.	2.5V±0.1V [Automatic Adjustment] After the automatic adjustment is performed, verify that the VCO lock voltage is within the voltage range which is specified by the manual adjustment. [PC test mode] [Manual Adjustment] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted. Note: The assist adjustment value must be between from 340 to 3550.	
5. Transmit Assist	* This adjustment can be performed only in PC test mode.	[Manual Adjustment] 1) Adj item: [Transmit Assist] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.							
6. Frequency	* This adjustment can be performed only in PC test mode.	1) Adj item: [Frequency] SSG output: -20dBm (22.4mV) (CW (without modulation)) Caution: Perform the frequency adjustment under the following conditions. <ul style="list-style-type: none"> • Temperature range of +20°C to +26°C (+68.0°F to +78.8°F). (The temperature is displayed on the Frequency adjustment screen of the KPG-141D.) • Use an accuracy of 0.001ppm for the SSG. (Use a standard oscillator if necessary.) 	SSG	Panel	ANT		[PC test mode] Press [Start] button of "Auto Tuning". Press [Apply] button to store the adjustment value after the automatic adjustment has finished.	[PC test mode] "IF20" value = Within 0±12 digits. The value of "IF20" will become around "0" after the adjustment has finished. Remark: "Frequency" is adjusted under receiving condition with SSG.	

ADJUSTMENT (K TYPE)

Transmitter Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. High power (Batt: 7.5V)	1) Adj item: [HPWR] Adjust: [*****.] 2) Adj item: [H.PWR_]→ [H.P.WR_]→[H.P.W.R_]→ [H.P.W.R_]→[H.P.W.R._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [High Transmit Power] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Power meter Ammeter	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	5.0W	±0.1W 2.1A or less [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
2. Low power (Batt: 7.5V)	1) Adj item: [LPWR] Adjust: [*****.] 2) Adj item: [L.PWR_]→ [L.P.WR_]→[L.P.W.R_]→ [L.P.W.R_]→[L.P.W.R._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Low Transmit Power] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						1.0W	±0.05W 1.1A or less [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
3. Balance *2	1) Adj item: [BAL] Adjust: [*****.] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [B.AL_]→ [B.A.L_]→[B.A.L._]→ [B.A.L._]→[B.A.L._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value. [Side1] key: Press while transmitting to change 20Hz and 2kHz. 20Hz: “-” not appears 2kHz: “-” appears	1) Adj item: [Balance] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value. [2kHz Sine Wave Check box]: Check while transmitting change to 2kHz.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	The Deviation of 20Hz frequency is fixed. Change the 2kHz adjustment value to become the same deviation of 20Hz within the specified range.	2kHz Tone deviation is within ±1.0% of 20Hz tone deviation. [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
*2: Refer to the “Necessary Deviation adjustment item for each signaling and mode” table on page 50. Balance adjustment is common with the adjustment of all signaling deviations.									
4. Maximum Deviation (NXDN) *3 [Narrow]	1) Adj item: [NDEV] Adjust: [*****.] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [N.DEV_]→ [N.D.EV_]→[N.D.E.V_]→ [N.D.E.V_]→[N.D.E.V._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (NXDN Narrow)] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	3056Hz Write the value as followings. 513 (Reference value)	2995~3117Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Maximum Deviation (NXDN) *3 [Very Narrow]	1) Adj item: [NDEV] Adjust: [****] 2) Adj item: [N.DEV_]→ [N.D.E.V_]→[N.D.E.V_]→ [N.D.E.V_]→[N.D.E.V_]→ Adjust: [****] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	1337Hz Write the value as followings. 513 (Reference value)	1311~1363Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
5. Maximum Deviation (Analog) *3 [Narrow]	1) Adj item: [ADEV] Adjust: [****.] Deviation meter LPF: 15kHz HPF: OFF 2) Adj item: [A.DEV_]→ [A.D.E.V_]→[A.D.E.V_]→ [A.D.E.V_]→[A.D.E.V_]→ Adjust: [****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						2100Hz Write the value as followings. 513 (Reference value)	2050~2150Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
[Wide]	1) Adj item: [ADEV] Adjust: [**.*.*] 2) Adj item: [A.DEV_]→ [A.D.E.V_]→[A.D.E.V_]→ [A.D.E.V_]→[A.D.E.V_]→ Adjust: [**.*.*] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						4200Hz Write the value as followings. 513 (Reference value)	4150~4250Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.

*3: Refer to the "Necessary Deviation adjustment item for each signaling and mode" table on page 50.
Regarding Maximum Deviation (Analog), it is common with the adjustment of all analog signalings.

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
6. QT Deviation *4 [Narrow]	1) Adj item: [QT] Adjust: [****.] Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [QT Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 513 (Reference value)	0.35kHz±0.05kHz
	[Wide]	1) Adj item: [QT] Adjust: [**.*.*.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [QT Deviation (Analog Wide)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.
7. DQT Deviation *4 [Narrow]	1) Adj item: [DQT] Adjust: [****.] Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [DQT Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 430 (Reference value)	0.35kHz±0.05kHz
	[Wide]	1) Adj item: [DQT] Adjust: [**.*.*.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [DQT Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.
8. LTR Deviation *4 [Narrow]	1) Adj item: [LTR] Adjust: [****.] Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [LTR Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 465 (Reference value)	0.75kHz±0.05kHz
	[Wide]	1) Adj item: [LTR] Adjust: [**.*.*.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [LTR Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
9. DTMF Deviation *4 [Narrow]	1) Adj item: [DTMF] Adjust: [****.] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [DTMF Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 540 (Reference value)	1.25kHz±0.05kHz
	[Wide]	1) Adj item: [DTMF] Adjust: [***.***.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [DTMF Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.
10. Single Tone Deviation *4 [Narrow]	1) Adj item: [TONE] Adjust: [****.] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Single Tone Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 513 (Reference value)	1.50kHz±0.05kHz
	[Wide]	1) Adj item: [TONE] Adjust: [***.***.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [Single Tone Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.
11. MSK Deviation *4 [Narrow]	1) Adj item: [MSK] Adjust: [****.] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [MSK Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 513 (Reference value)	1.50kHz±0.05kHz
	[Wide]	1) Adj item: [MSK] Adjust: [***.***.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [MSK Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
12. CW ID Deviation *4 [NXDN Very Narrow]	1) Adj item: [CWID] Adjust: [****] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [CW ID Deviation (NXDN Very Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 376 (Reference value)	1.00kHz±0.10kHz
*4: Refer to the "Necessary Deviation adjustment item for each signaling and mode" table on page 50.									
13. Battery Warning Level writing	1) Adj item: [BATT] Adjust: [***] PTT: ON	1) Adj item: [Battery Warning Level] PTT: Press [Transmit] button.	Power meter DVM	Panel	ANT BATT terminal			Press the PTT switch or [Transmit] button on the PC window. Apply 6.20V to battery terminal. Confirm that one pre-determined numeric in the range 1 to 256 appears. [Panel tuning mode] Press [B] key to store the adjustment value. [PC test mode] Press [Apply] button to store the adjustment value.	
14. Battery Warning Level check	[Panel test mode] 1) CH-Sig: 1-1 BATT terminal voltage: 6.0V while transmitting	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 BATT terminal voltage: 6.0V while transmitting						Check	The transceiver can transmit with causing the LED to blink.

ADJUSTMENT (K TYPE)

■ Necessary Deviation adjustment item for each signaling and mode

The following shows the necessary adjustment items for each signaling deviation. Please read the following table like the following example. In the case of the signaling "QT (Wide)", this signaling is composed of three elements [Balance, Maximum Deviation (Analog Wide) and QT Deviation (Wide)]. Please adjust Balance and Maximum Deviation (Analog Wide) before adjusting QT Deviation (Wide).

Mode	Signaling	Necessary adjustment and order		
		Wide	Narrow	Very Narrow
Analog	Audio	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow)	-
	QT	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. QT Deviation (Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. QT Deviation (Narrow)	-
	DQT	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. DQT Deviation (Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. DQT Deviation (Narrow)	-
	LTR	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. LTR Deviation (Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. LTR Deviation (Narrow)	-
	DTMF	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. DTMF Deviation (Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. DTMF Deviation (Narrow)	-
	2TONE	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. Single Tone Deviation (Analog Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. Single Tone Deviation (Analog Narrow)	-
	MSK (FleetSync)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide) Step 3. MSK Deviation (Analog Wide)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. MSK Deviation (Analog Narrow)	-
NXDN	Audio	-	Step 1. Balance adjust Step 2. Maximum Deviation (NXDN Narrow)	Step 1. Balance adjust Step 2. Maximum Deviation (NXDN Very Narrow)
	CW ID	-	-	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. CW ID Deviation (NXDN Very Narrow)

- Balance is common with all the above deviation adjustments. If Balance (Transmitter Section 3) has already adjusted, please skip Step 1 and adjust from Step 2.
- Maximum Deviation (Analog Wide/Narrow) is common with all the analog signaling deviations and CW ID Deviation (NXDN Very Narrow). If Balance and Maximum Deviation (Analog Wide/Narrow) (Transmitter Section 5) have already adjusted, please skip Step 2 and adjust from Step 3.

Receiver Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. AF level setting	[Panel test mode] 1) CH-Sig: 1-1 SSG output: -47dBm (1mV) (MOD: 1kHz/±1.5kHz) Wide/Narrow: Narrow Beat Shift: Uncheck Compander: Uncheck	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 Wide/Narrow: Narrow Beat Shift: Uncheck Compander: Uncheck SSG output: -47dBm (1mV) (MOD: 1kHz/±1.5kHz)	SSG DVM AF VTVM Dummy load	Panel	ANT SP/MIC connector	Panel	Volume knob	Turn the Volume Knob to obtain 0.63V AF output.	0.63V±0.1V

ADJUSTMENT (K TYPE)

F1: 450~520MHz (K,K2,K3)
F2: 400~470MHz (K4,K5,K6)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
2. Sensitivity 1	* This adjustment can be performed only in PC test mode.	1) Adj item: [Sensitivity 1] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.	SSG AF VTVM Dummy load Oscilloscope	Panel	ANT SP/MIC connector		[PC test mode] [◀],[▶]	Write the value as followings. F1 [Low]: 22 (Fixed) [Low']: 73 (Fixed) [Center]: 109 (Fixed) [High']: 146 (Fixed) [High]: 182 (Fixed) F2 [Low]: 22 (Fixed) [Low']: 70 (Fixed) [Center]: 113 (Fixed) [High']: 149 (Fixed) [High]: 189 (Fixed) Note: The Preset value of Sensitivity 2 must be written before adjusting Sensitivity 1.	
3. Sensitivity 2	* This adjustment can be performed only in PC test mode.	1) Adj item: [Sensitivity 2] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value. 3) Adj item: F1 [Low], [Low'], [Center], [High'] F2 [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.						Write the value as followings. F1 [Low]: 256 (Preset) [Low']: 256 (Preset) [Center]: 256 (Preset) [High']: 256 (Preset) [High]: 256 (Fixed) F2 [Low]: 256 (Preset) [Low']: 256 (Preset) [Center]: 256 (Preset) [High']: 256 (Preset) [High]: 256 (Preset) Press the "Auto Tuning" [Start] button, or decrease the adjustment value from the preset value to get the maximum RSSI level. SSG output: -90dBm (7.08μV) (MOD: 1kHz/±1.5kHz) Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.	
4. RSSI reference *5 [Analog Narrow]	1) Adj item: [RRSS] Adjust: [***.] 2) Adj item: [R.RSS_]→[R.R.SS_]→[R.R.S.S_]→[R.R.S.S.S.] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [RSSI Reference (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	
[Analog Wide]	1) Adj item: [RRSS] Adjust: [*.*.*.]. 2) Adj item: [R.RSS_]→[R.R.SS_]→[R.R.S.S_]→[R.R.S.S.S.] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±3kHz)	1) Adj item: [RSSI Reference (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [RRSS] Adjust: [***] 2) Adj item: [R.RSS_]→[R.R.SS_]→[R.R.S.S_]→[R.R.S.S.S.] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [RSSI Reference (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)							Adjust with the analog signal.

*5: Because RSSI Reference (NXDN Narrow) is adjusted by adjusting RSSI Reference (Analog Narrow), it is not necessary to adjust RSSI Reference (NXDN Narrow).

ADJUSTMENT (K TYPE)

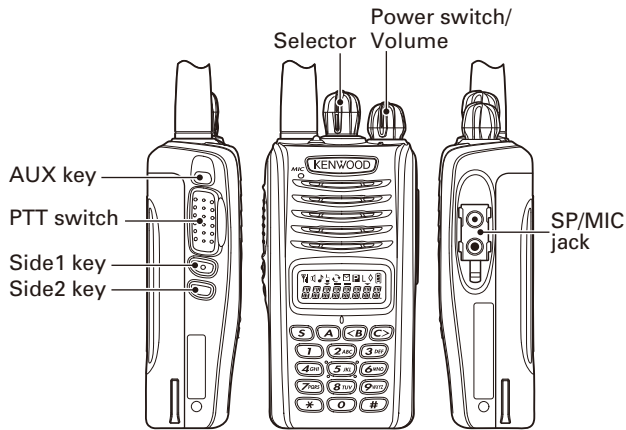
Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
5. Open Squelch *6 (Squelch level 5 adjust) [Analog Narrow]	1) Adj item: [SQL] Adjust: [***.] 2) Adj item: [S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ SSG output: 12dB SINAD level (MOD: 1kHz/±1.5kHz)	1) Adj item: [Open Squelch (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	“Open Squelch” will not be adjusted correctly if MOD and Deviation are wrong. Remark: During production, a fixed value is written. Narrow: 110 (Fixed) Wide: 110 (Fixed)
[Analog Wide]	1) Adj item: [SQL] Adjust: [***.] 2) Adj item: [S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ SSG output: 12dB SINAD level (MOD :1kHz/±3kHz)	1) Adj item: [Open Squelch (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [SQL] Adjust: [***] 2) Adj item: [S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ SSG output: 12dB SINAD level for Analog Narrow -4dB (MOD: 400Hz/±1.1kHz)	1) Adj item: [Open Squelch (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level for Analog Narrow -4dB (MOD: 400Hz/±1.1kHz)							Adjust with the analog signal. This item is adjusted under the condition that MOD is “400Hz” and Deviation is “±1.1kHz” due to the circuit configuration. Remark: During production, a fixed value is written. 200 (Fixed)
*6: Because Open Squelch (NXDN Narrow) is adjusted by adjusting Open Squelch (Analog Narrow), it is not necessary to adjust Open Squelch (NXDN Narrow).									
6. Low RSSI at -118dBm *7 [Analog Narrow]	1) Adj item: [LRSS] Adjust: [***.] 2) Adj item: [L.R.SS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S_]→[L.R.S.S_]→ SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [Low RSSI (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	
[Analog Wide]	1) Adj item: [LRSS] Adjust: [***.] 2) Adj item: [L.R.SS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S_]→[L.R.S.S_]→ SSG output: -118dBm (0.28μV) (MOD: 1kHz/±3kHz)	1) Adj item: [Low RSSI (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±3kHz)							

ADJUSTMENT (K TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Low RSSI at -118dBm *7 [NXDN Very Narrow]	1) Adj item: [LRSS] Adjust: [***] 2) Adj item: [L.RSS_]→[L.R.SS_]→[L.R.S.S_]→[L.R.S.S._] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [Low RSSI (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Adjust with the analog signal.
*7: Because Low RSSI at -118dBm (NXDN Narrow) is adjusted by adjusting Low RSSI at -118dBm (Analog Narrow), it is not necessary to adjust Low RSSI at -118dBm (NXDN Narrow).									
7. High RSSI at -80dBm *8 [Analog Narrow]	1) Adj item: [HRSS] Adjust: [***.] 2) Adj item: [H.RSS_]→[H.R.SS_]→[H.R.S.S_]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [High RSSI (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Adjust with the analog signal.
[Analog Wide]	1) Adj item: [HRSS] Adjust: [*.*.]. 2) Adj item: [H.RSS_]→[H.R.SS_]→[H.R.S.S_]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±3kHz)	1) Adj item: [High RSSI (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [HRSS] Adjust: [***] 2) Adj item: [H.RSS_]→[H.R.SS_]→[H.R.S.S_]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [High RSSI (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)							
*8: Because High RSSI at -80dBm (NXDN Narrow) is adjusted by adjusting High RSSI at -80dBm (Analog Narrow), it is not necessary to adjust High RSSI at -80dBm (NXDN Narrow).									
8. Tight Squelch [Analog Narrow]	1) Adj item: [SOLT] Adjust: [***.] 2) Adj item: [S.QLT_]→[S.Q.LT_]→[S.Q.L.T_]→[S.Q.L.T._] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [Tight Squelch (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Remark: During production, a fixed value is written. 225 (Fixed)
[Analog Wide]	1) Adj item: [SOLT] Adjust: [*.*.]. 2) Adj item: [S.QLT_]→[S.Q.LT_]→[S.Q.L.T_]→[S.Q.L.T._] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±3kHz)	1) Adj item: [Tight Squelch (Analog Wide)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±3kHz)							

ADJUSTMENT (E TYPE)

Controls



■ Preparations for checking/tuning the transceiver

Before attempting to check/tune the transceiver, connect the unit to a suitable power supply.

Whenever the transmitter is turned on, the unit must be connected to a suitable dummy load (i.e. power meter).

The speaker output connector must be terminated with a 8Ω dummy load and connected to an AC voltmeter and an audio distortion meter or a SINAD measurement meter at all times during checking/tuning.

Panel Test Mode (E and E2 models only)

■ Test mode operation features

This transceiver has a test mode. **To enter test mode, press and hold the [A] key while turning the transceiver power ON. Before the transceiver enters test mode, the frequency version information appears on the LCD momentarily.** Test mode can be inhibited by programming. To exit test mode, turn the transceiver power OFF. The following functions are available in test mode.

■ Key operation

Key	"—" not appears on the LCD display	
	Function	Display
[Selector]	Test channel up/down	Channel No.
[Side1]	Push: Squelch level up Hold: Squelch off	Squelch level Squelch off: icon appears
[Side2]	Wide 5k/Wide 4k/ Narrow/Very narrow	Wide 5k: "W" Wide 4k: "S" Narrow: "N" Very narrow: "V"
[S]	Shift to panel tuning mode	-
[A]	Function on	"—" appears on the LCD display
[<B]	MSK 1200bps and 2400bps	2400bps: icon appears
[C>]	Push: Test signaling up Hold: Test signaling up continuously	Signaling No.
[AUX]	Analog/NXDN	Analog: "A", NXDN: "N"
[PTT]	Transmit	-

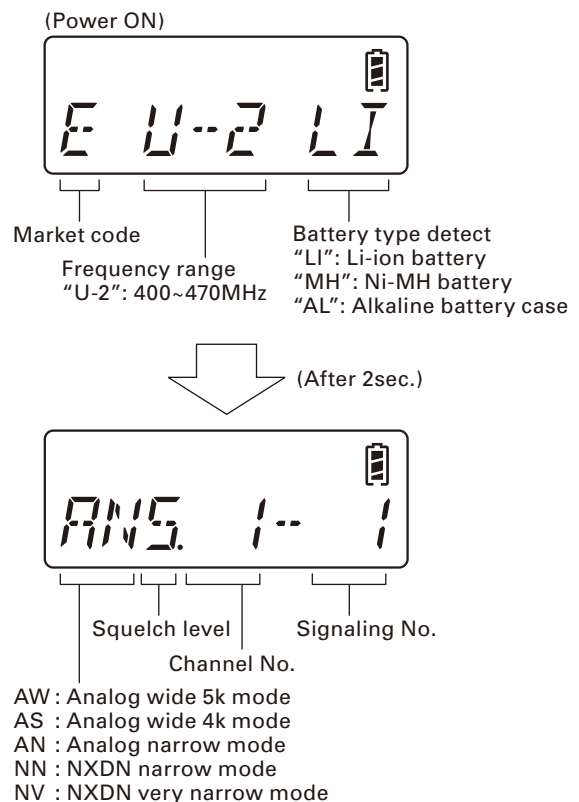
Key	"—" not appears on the LCD display	
	Function	Display
[0] to [9] and [#], [*]	Use as the DTMF keypad. If a key is pressed during transmission, the DTMF corresponding to the key that was pressed is sent.	-

Key	"—" appears on the LCD display	
	Function	Display
[Selector]	Test channel up/down	Channel No.
[Side1]	Function off	-
[Side2]	LCD all lights	LCD all point appears
[S]	High power/Low power	High: icon not appears Low: icon appears
[A]	Function off	-
[<B]	Compander on/off	On: icon appears
[C>]	Beat shift on/off	On: icon appears
[AUX]	Function off	-
[PTT]	Transmit	-
[0] to [9] and [#], [*]	Function off	-

• LED indicator

Red LED Lights during transmission.
Green LED Lights when there is carrier.

• LCD display in panel test mode



ADJUSTMENT (E TYPE)

■ Frequency and Signaling

The transceiver has been adjusted for the frequencies shown in the following table. When required, readjust them following the adjustment procedure to obtain the frequencies you want in actual operation.

• Test frequency

CH	RX (MHz)	TX (MHz)
1	435.05000	435.10000
2	400.05000	400.10000
3	469.95000	469.90000
4	435.00000	435.00000
5	435.20000	435.20000
6	435.40000	435.40000
7~16	-	-

• Analog mode signaling

No.	RX	TX
1	None	None
2	None	100Hz Square Wave
3	LTR Data: AREA=0, GOTO=12 HOME=12 ID=47, FREE=25	LTR Data: AREA=0, GOTO=12 HOME=12 ID=47, FREE=25
4	QT: 67.0Hz	QT: 67.0Hz
5	QT: 151.4Hz	QT: 151.4Hz
6	QT: 210.7Hz	QT: 210.7Hz
7	QT: 254.1Hz	QT: 254.1Hz
8	DQT: D023N	DQT: D023N
9	DQT: D754I	DQT: D754I
10	DTMF: 159D	DTMF: 159D
11	None	DTMF Code 9
12	2-tone: A: 304.7Hz B: 3106.0Hz	2-tone: A: 304.7Hz B: 3106.0Hz
13	Single Tone: 979.9Hz	Single Tone: 979.9Hz
14	None	Single Tone: 1000Hz
15	None	MSK
16	MSK	MSK

• NXDN mode signaling

No.	RX	TX
1	RAN1	RAN1
2	None	PN9
3	RAN1	Maximum deviation pattern
7	None	FSW+PN9 (PC test mode only)

RAN: Radio Access Number

PN9: Pseudo-Random Pattern (for production only)

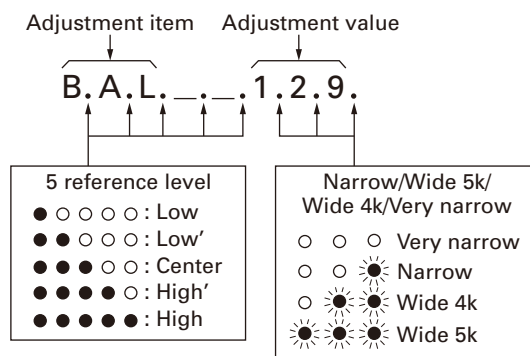
Panel Tuning Mode (E and E2 models only)

■ Transceiver tuning (To enter tuning mode)

To enter tuning mode, press the [**S**] key while the transceiver is in test mode. Use the [**<B**] key to write tuning data through tuning modes, and the [Selector] to adjust tuning requirements (1 to 4096 appears on the LCD).

Use the [**C>**] key to select the adjustment item through tuning modes. Use the [**A**] key to adjust 5 reference level adjustments, and use the [Side2] key to switch between Wide/Narrow/Very narrow.

• LCD display in panel tuning mode



■ Key operation

Key	Function	
	Push	Hold (1 second)
[Selector]	Adjustment value up/down	
[Side1]	20Hz/2kHz (During transmission in balance adjustment)	-
[Side2]	Wide 5k/Wide 4k/ Narrow/Very narrow	-
[S]	Shift to panel test mode	-
[A]	To enter 5 reference level adjustments	-
[<B]	Writes the adjustment value	-
[C>]	Go to next adjustment item	Back to last adjustment item
[AUX]	-	
[PTT]	Transmit	
[0] to [9] and [#], [*]	-	

■ 5 reference level adjustments frequency

Tuning point	RX (MHz)	TX (MHz)
Low	400.05000	400.10000
Low'	417.55000	417.60000
Center	435.05000	435.10000
High'	452.55000	452.60000
High	469.95000	469.90000

ADJUSTMENT (E TYPE)

■ Adjustment item supplement

Adjustment Item	Description
Counterclockwise Volume	"Counterclockwise Volume" is adjusted at the minimum volume position. "Clockwise Volume" is adjusted at the maximum volume position. These adjustments can correct the volume variation. Both "Counterclockwise Volume" and "Clockwise Volume" must be adjusted. (The curve data of volume is applied.)
Clockwise Volume	
Receive Assist	The lock voltage of VCO (Receive) is adjusted. This item must be adjusted before all adjustment items for receiver section are adjusted. This item can be adjusted only in PC Test Mode.
Transmit Assist	The lock voltage of VCO (Transmit) is adjusted. This item must be adjusted before all adjustment items for transmitter section are adjusted. This item can be adjusted only in PC Test Mode.
Frequency	Frequency stability is adjusted under receiving condition with SSG. The SSG needs 0.001ppm accuracy so please use a standard oscillator if necessary. This item can be adjusted only in PC Test Mode so that the adjustment value is not changed easily.
High Transmit Power	High Transmit Power is adjusted.
Low Transmit Power	Low Transmit Power is adjusted.
Balance	The transmit audio frequency response is adjusted. This item is adjusted so that the deviation of 2kHz becomes the same deviation of 20Hz. This item must be adjusted before all adjustment items for deviations are adjusted.
Maximum Deviation (NXDN Narrow/Very Narrow)	Maximum Deviation of NXDN (Narrow/Very Narrow) is adjusted.
Maximum Deviation (Analog Wide 5k/Wide 4k/Narrow)	Maximum Deviation of Analog (Wide 5k/Wide 4k/Narrow) is adjusted. This item must be adjusted before all adjustment items for tone deviations are adjusted. Note: "Maximum Deviation (Analog Narrow)" must be adjusted before "CW ID Deviation (NXDN Very Narrow)" is adjusted.
QT Deviation	QT tone deviation is adjusted.
DQT Deviation	DQT tone deviation is adjusted.
LTR Deviation	LTR tone deviation is adjusted. (LTR is not used in user mode for E-type firmware.)
DTMF Deviation	DTMF tone deviation is adjusted.
Single Tone Deviation	The deviation of Single Tone used in "5-tone" is adjusted.
MSK Deviation	MSK tone deviation is adjusted.
CW ID Deviation	CW ID tone deviation is adjusted. CW ID is used to inform the others who is transmitting on a 6.25-kHz spacing channel. (In FCC rule, Analog mode or CW ID is required for each channel-spacing.)
Sensitivity 1	Band-Pass Filter is adjusted. The performance of Receive Sensitivity is improved. This item can be adjusted only in PC Test Mode.
Sensitivity 2	The gain of RF amplifier is adjusted. The performance of the interfering wave is improved. This item can be adjusted only in PC Test Mode.
RSSI Reference	The minimum RSSI level for scan stop is adjusted.
Open Squelch	The squelch level at level "5" is adjusted.
Low RSSI	RSSI display level "7" is adjusted.
High RSSI	Both "Low RSSI" and "High RSSI" must be adjusted. (The curve data of RSSI level is applied.)
Tight Squelch	The squelch level at level "9" is adjusted.
Battery Warning Level	Battery Warning Level (LED blinking level) is adjusted. Battery Warning Level minus 0.4V is the transmission inhibited level.

ADJUSTMENT (E TYPE)

■ Adjustment item and Adjustment range

Order	Adjustment item	Panel tuning	PC test	AW (Analog Wide 5k)	AS (Analog Wide 4k)	AN (Analog Narrow)	NN (NXDN Narrow)	NV (NXDN Very Narrow)	Adjust item Number
				Adjustment range					
1	Counterclockwise Volume	✓	✓	1 point ADJ					Common Section 2
				1~256					
2	Clockwise Volume	✓	✓	1 point ADJ					Common Section 3
				1~256					
3	Receive Assist		✓	5 point ADJ					Common Section 4
				1~4096					
4	Transmit Assist		✓	5 point ADJ					Common Section 5
				1~4096					
5	Frequency		✓	1 point ADJ					Common Section 6
				1~4096					
6	High Transmit Power	✓	✓	-	-	5	-	-	Transmitter Section 1
				1~1024					
7	Low Transmit Power	✓	✓	-	-	5	-	-	Transmitter Section 2
				1~1024					
8	Balance	✓	✓	-	-	5	-	-	Transmitter Section 3
				1~1024					
9	Maximum Deviation (NXDN)	✓	✓	-	-	-	5	5	Transmitter Section 4
				1~1024					
10	Maximum Deviation (Analog)	✓	✓	5	5	5	-	-	Transmitter Section 5
				1~1024					
11	QT Deviation	✓	✓	1	1	1	-	-	Transmitter Section 6
				1~1024					
12	DQT Deviation	✓	✓	1	1	1	-	-	Transmitter Section 7
				1~1024					
13	LTR Deviation	✓	✓	1	-	1	-	-	Transmitter Section 8
				1~1024					
14	DTMF Deviation	✓	✓	1	1	1	-	-	Transmitter Section 9
				1~1024					
15	Single Tone Deviation	✓	✓	1	1	1	-	-	Transmitter Section 10
				1~1024					
16	MSK Deviation	✓	✓	1	1	1	-	-	Transmitter Section 11
				1~1024					
17	CW ID Deviation	✓	✓	-	-	-	-	1	Transmitter Section 12
				1~1024					
18	Sensitivity 1		✓	-	-	5	-	-	Receiver Section 2
				1~256					
19	Sensitivity 2		✓	-	-	5	-	-	Receiver Section 3
				1~256					
20	RSSI Reference	✓	✓	5	5	5	- *1	5	Receiver Section 4
				1~256					
21	Open Squelch	✓	✓	5	5	5	- *1	5	Receiver Section 5
				1~256					

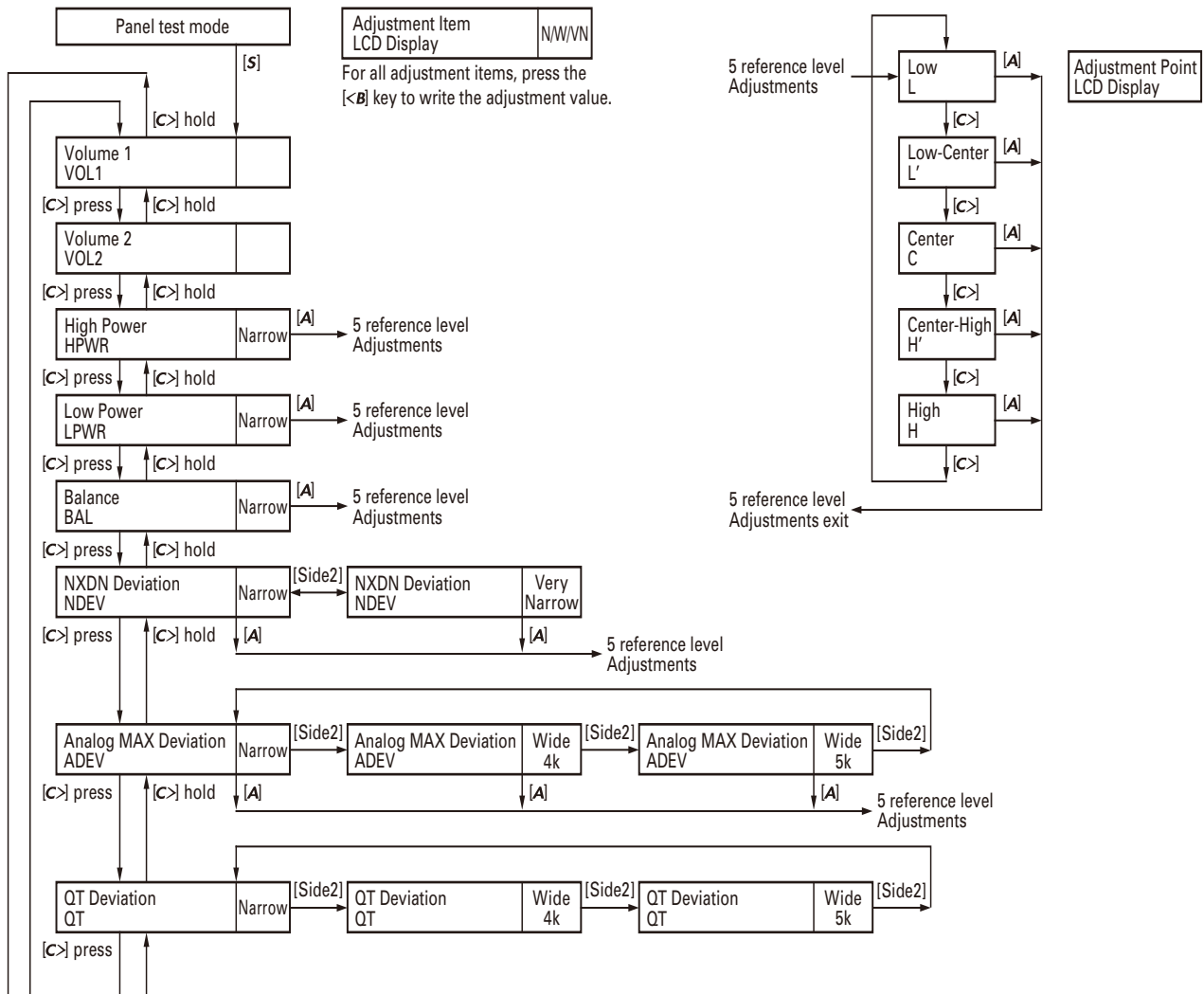
ADJUSTMENT (E TYPE)

Order	Adjustment item	Panel tuning	PC test	AW (Analog Wide 5k)	AS (Analog Wide 4k)	AN (Analog Narrow)	NN (NXDN Narrow)	NV (NXDN Very Narrow)	Adjust item Number
				Adjustment range					
22	Low RSSI	✓	✓	5	5	5	- *1	5	Receiver Section 6
				1~256					
23	High RSSI	✓	✓	5	5	5	- *1	5	Receiver Section 7
				1~256					
24	Tight Squelch	✓	✓	5	5	5	-	-	Receiver Section 8
				1~256					
25	Battery Warning Level	✓	✓	1 point ADJ					Transmitter Section 13
				1~256					

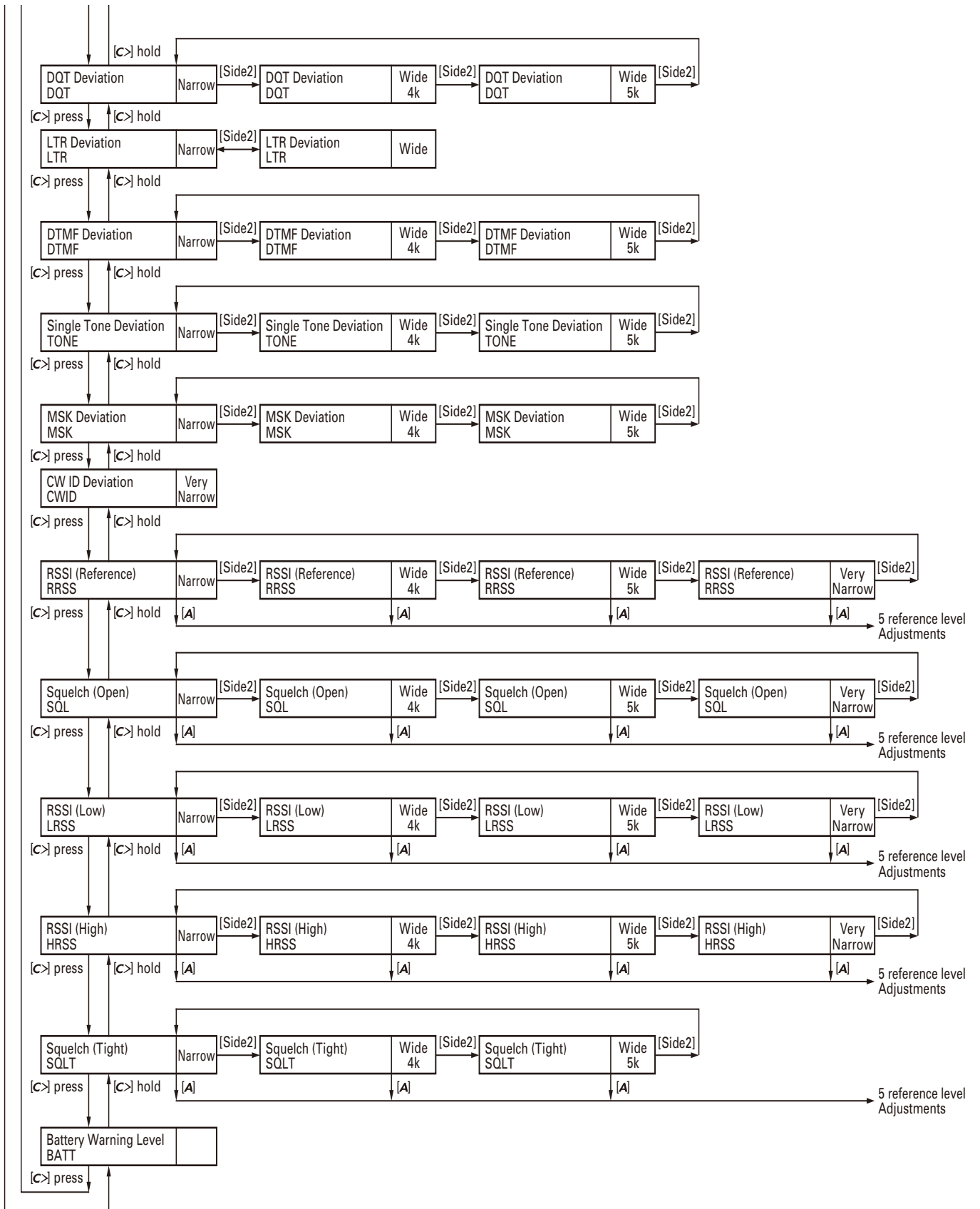
*1: Because NXDN Narrow is adjusted by adjusting Analog Narrow, it is not necessary to adjust NXDN Narrow.

■ Panel tuning mode flow chart

Note: In this Panel tuning mode flow chart, the Adjustment item name is modified.



ADJUSTMENT (E TYPE)



ADJUSTMENT (E TYPE)

Test Equipment Required for Alignment

Test Equipment	Major Specifications
1. Standard Signal Generator (SSG)	Frequency Range 400 to 520MHz Modulation Frequency modulation and external modulation Output $-127\text{dBm}/0.1\mu\text{V}$ to greater than $-20\text{dBm}/22.4\text{mV}$ When performing the Frequency adjustment, the following accuracy is necessary. <ul style="list-style-type: none"> • 0.001ppm Use a standard oscillator for adjustments, if necessary.
2. Power Meter	Input Impedance 50Ω Operation Frequency 400 to 520MHz Measurement Capability Vicinity of 10W
3. Deviation Meter	Frequency Range 400 to 520MHz
4. Digital Volt Meter (DVM)	Measuring Range 10mV to 10V DC Input Impedance High input impedance for minimum circuit loading
5. Oscilloscope	DC through 30MHz
6. High Sensitivity Frequency Counter	Frequency Range 10Hz to 1000MHz Frequency Stability 0.2ppm or less
7. Ammeter	5A
8. AF Volt Meter (AF VTVM)	Frequency Range 50Hz to 10kHz Voltage Range 1mV to 10V
9. Audio Generator (AG)	Frequency Range 50Hz to 5kHz or more Output 0 to 1V
10. Distortion Meter	Capability 3% or less at 1kHz Input Level 50mV to 10Vrms
11. 8Ω Dummy Load	Approx. 8Ω , 3W
12. Regulated Power Supply	5V to 10V, approx. 3A Useful if ammeter equipped

■ Antenna connector adapter

The antenna connector of this transceiver uses an SMA terminal.

Use an antenna connector adapter [SMA(f) – BNC(f) or SMA(f) – N(f)] for adjustment. (The adapter is not provided as an option, so buy a commercially-available one.)

■ Nut wrench

In order to turn the volume nut and the channel selector nut, use a recommendation tool.

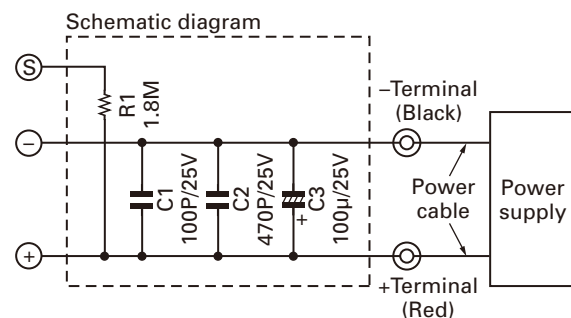
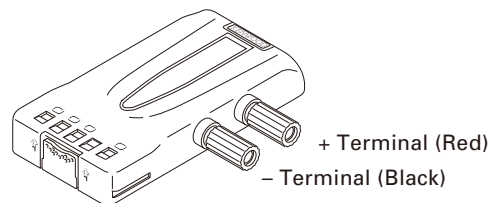
KENWOOD part No.: W05-1123-00

■ Battery Jig (W05-0909-00)

Connect the power cable properly between the battery jig installed in the transceiver and the power supply, and be sure output voltage and the power supply polarity prior to switching the power supply ON, otherwise over voltage and reverse connection may damage the transceiver, or the power supply or both.

When using the battery jig in user mode, the transceiver assumes that a lithium-ion battery pack is attached to the transceiver. In adjustment mode, battery type detection is not performed.

Note: When using the battery jig, you must measure the voltage at the terminals of the battery jig. Otherwise, a slight voltage drop may occur within the power cable, between the power supply and the battery jig, especially while the transceiver transmits.



ADJUSTMENT (E TYPE)

Radio Check Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel test mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. Frequency check	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.	f. counter	Panel	ANT			Check an internal temperature of radio from 20°C to 26°C.	435.099946~ 435.100054MHz (±0.125ppm @435.1MHz)
2. High power check (Batt: 7.5V)	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.	Power meter Ammeter					Check	4.0W~6.0W 2.1A or less
	2) CH-Sig: 2-1 PTT: ON	2) Test Channel Channel: 2 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
	3) CH-Sig: 3-1 PTT: ON	3) Test Channel Channel: 3 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
3. Low power check (Batt: 7.5V)	1) CH-Sig: 1-1 PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							0.7W~1.3W 1.1A or less
	2) CH-Sig: 2-1 PTT: ON	2) Test Channel Channel: 2 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
	3) CH-Sig: 3-1 PTT: ON	3) Test Channel Channel: 3 Test Signaling Mode: Analog Signaling: 1 PTT: Press [Transmit] button.							
4. MIC sensitivity check	1) CH-Sig: 1-1 AG: 1kHz PTT: ON	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 AG: 1kHz PTT: Press [Transmit] button.	Deviation meter Oscilloscope AG AF VTVM	Panel	ANT SP/MIC connector			Adjust AG input to get a standard MOD.	12.5mV±5.8mV

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel test mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
5. Sensitivity check	1) CH-Sig : 1-1 SSG output Wide 5k: -117dBm (0.32μV) (MOD: 1kHz/±3kHz) Wide 4k: -117dBm (0.32μV) (MOD: 1kHz/±2.4kHz) Narrow: -117dBm (0.32μV) (MOD: 1kHz/±1.5kHz)	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 SSG output Wide 5k: -117dBm (0.32μV) (MOD: 1kHz/±3kHz) Wide 4k: -117dBm (0.32μV) (MOD: 1kHz/±2.4kHz) Narrow: -117dBm (0.32μV) (MOD: 1kHz/±1.5kHz)	SSG AF VTVM Oscilloscope Distortion meter 8Ω dummy load	Panel	ANT SP/MIC connector			Check	12dB SINAD or more

Common Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. Setting	1) BATT terminal voltage: 7.5V 2) SSG standard modulation [Wide 5k] MOD: 1kHz, DEV: 3kHz [Wide 4k] MOD: 1kHz, DEV: 2.4kHz [Narrow] MOD: 1kHz, DEV: 1.5kHz								
2. Counterclockwise Volume	1) Adj item: [VOL1] Adjust: [***]	1) Adj item: [Counterclockwise Volume]						<p>[Panel tuning mode] Turn the volume knob counterclockwise fully. Press [B] key to store the adjustment value.</p> <p>[PC test mode] Turn the volume knob counterclockwise fully. Press [Apply] button to store the adjustment value.</p>	This item is needed when the variable resistor (R31-0685-05) is replaced.
3. Clockwise volume	1) Adj item: [VOL2] Adjust: [***]	1) Adj item: [Clockwise Volume]						<p>[Panel tuning mode] Turn the volume knob clockwise fully. Press [B] key to store the adjustment value.</p> <p>[PC test mode] Turn the volume knob clockwise fully. Press [Apply] button to store the adjustment value.</p>	This item is needed when the variable resistor (R31-0685-05) is replaced.

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
4. Receive Assist	* This adjustment can be performed only in PC test mode.	[Manual Adjustment] 1) Adj item: [Receive Assist] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.				Panel	[PC test mode] [Automatic Adjustment] [◀], [▶] 1) Press [Tune Assist Voltage] button. 2) Press [Apply All] button to store the adjustment value after the automatic adjustment has finished. [Manual Adjustment] [V] indicator on the PC window shows VCO lock voltage. Change the adjustment value to get VCO lock voltage within the limit of the specified voltage. Note: Confirm the VCO lock voltage approximately 3 seconds after the adjustment value is changed.	2.5V±0.1V [Automatic Adjustment] After the automatic adjustment is performed, verify that the VCO lock voltage is within the voltage range which is specified by the manual adjustment. [Manual Adjustment] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted. Note: The assist adjustment value must be between from 340 to 3550.	
5. Transmit Assist	* This adjustment can be performed only in PC test mode.	[Manual Adjustment] 1) Adj item: [Transmit Assist] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.							
6. Frequency	* This adjustment can be performed only in PC test mode.	1) Adj item: [Frequency] SSG output: -20dBm (22.4mV) (CW (without modulation)) Caution: Perform the frequency adjustment under the following conditions. <ul style="list-style-type: none"> Temperature range of +20°C to +26°C (+68.0°F to +78.8°F). (The temperature is displayed on the Frequency adjustment screen of the KPG-141D.) Use an accuracy of 0.001ppm for the SSG. (Use a standard oscillator if necessary.) 	SSG	Panel	ANT			[PC test mode] Press [Start] button of "Auto Tuning". Press [Apply] button to store the adjustment value after the automatic adjustment has finished.	[PC test mode] "IF20" value = Within 0±12 digits. The value of "IF20" will become around "0" after the adjustment has finished. Remark: "Frequency" is adjusted under receiving condition with SSG.

ADJUSTMENT (E TYPE)

Transmitter Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. High power (Batt: 7.5V)	1) Adj item: [HPWR] Adjust: [*****.] 2) Adj item: [H.PWR_]→ [H.P.W.R_]→[H.P.W.R_]→ [H.P.W.R_]→[H.P.W.R._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [High Transmit Power] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Power meter Ammeter	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	5.0W	±0.1W 2.1A or less [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
2. Low power (Batt: 7.5V)	1) Adj item: [LPWR] Adjust: [*****.] 2) Adj item: [L.PWR_]→ [L.P.W.R_]→[L.P.W.R_]→ [L.P.W.R_]→[L.P.W.R._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Low Transmit Power] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						1.0W	±0.05W 1.1A or less [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
3. Balance *2	1) Adj item: [BAL] Adjust: [*****.] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [B.AL_]→ [B.A.L_]→[B.A.L_]→ [B.A.L_]→[B.A.L._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value. [Side1] key: Press while transmitting to change 20Hz and 2kHz. 20Hz: “-” not appears 2kHz: “-” appears	1) Adj item: [Balance] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value. [2kHz Sine Wave Check box]: Check while transmitting change to 2kHz.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	The Deviation of 20Hz frequency is fixed. Change the 2kHz adjustment value to become the same deviation of 20Hz within the specified range.	2kHz Tone deviation is within ±1.0% of 20Hz tone deviation. [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
*2: Refer to the “Necessary Deviation adjustment item for each signaling and mode” table on page 70. Balance adjustment is common with the adjustment of all signaling deviations.									
4. Maximum Deviation (NXDN) *3 [Narrow]	1) Adj item: [NDEV] Adjust: [*****.] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [N.DEV_]→ [N.D.E.V_]→[N.D.E.V_]→ [N.D.E.V_]→[N.D.E.V._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (NXDN Narrow)] Deviation meter LPF: 3kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	3056Hz Write the value as followings. 513 (Reference value)	2995~3117Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Maximum Deviation (NXDN) *3 [Very Narrow]	1) Adj item: [NDEV] Adjust: [*****] 2) Adj item: [N.DEV_]→ [N.D.EV_]→[N.D.E.V_]→ [N.D.E.V_]→[N.D.E.V._] Adjust: [*****] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	1337Hz Write the value as followings. 513 (Reference value)	1311~1363Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
5. Maximum Deviation (Analog) *3 [Narrow]	1) Adj item: [ADEV] Adjust: [*****.] Deviation meter LPF: 15kHz HPF: OFF 2) Adj item: [A.DEV_]→ [A.D.EV_]→[A.D.E.V_]→ [A.D.E.V_]→[A.D.E.V._] Adjust: [*****.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						2100Hz Write the value as followings. 513 (Reference value)	2050~2150Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
[Wide 4k]	1) Adj item: [ADEV] Adjust: [***.*.] 2) Adj item: [A.DEV_]→ [A.D.EV_]→[A.D.E.V_]→ [A.D.E.V_]→[A.D.E.V._] Adjust: [***.*.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.						3360Hz Write the value as followings. 513 (Reference value)	3310~3410Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Maximum Deviation (Analog) *3 [Wide 5k]	1) Adj item: [ADEV] Adjust: [**.**.]. 2) Adj item: [A.DEV_]→ [A.D.EV_]→[A.D.E.V_]→ [A.D.E.V.]→[A.D.E.V.] Adjust: [**.**.]. PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Maximum Deviation (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] PTT: Press [Transmit] button. Press [Apply All] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	4200Hz Write the value as followings. 513 (Reference value)	4150~4250Hz [PC test mode] Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted.
*3: Refer to the "Necessary Deviation adjustment item for each signaling and mode" table on page 70. Regarding Maximum Deviation (Analog), it is common with the adjustment of all analog signalings.									
6. QT Deviation *4 [Narrow]	1) Adj item: [QT] Adjust: [****]. Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [QT Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 513 (Reference value)	0.35kHz±0.05kHz
[Wide 4k]	1) Adj item: [QT] Adjust: [****]. PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [QT Deviation (Analog Wide 4k)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.							0.60kHz±0.05kHz
[Wide 5k]	1) Adj item: [QT] Adjust: [**.**.]. PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [QT Deviation (Analog Wide 5k)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.							0.75kHz±0.05kHz

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks	
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method		
7. DQT Deviation *4 [Narrow]	1) Adj item: [DQT] Adjust: [****.]. Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [DQT Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 430 (Reference value)	0.35kHz±0.05kHz	
	[Wide 4k]	1) Adj item: [DQT] Adjust: [***.*.]. PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [DQT Deviation (Analog Wide 4k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	0.60kHz±0.05kHz
	[Wide 5k]	1) Adj item: [DQT] Adjust: [**.*.]. PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [DQT Deviation (Analog Wide 5k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	0.75kHz±0.05kHz
8. LTR Deviation *4 [Narrow]	1) Adj item: [LTR] Adjust: [****.]. Deviation meter LPF: 3kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [LTR Deviation (Analog Narrow)] Deviation meter LPF: 3kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 465 (Reference value)	0.75kHz±0.05kHz	
	[Wide]	1) Adj item: [LTR] Adjust: [**.*.]. PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [LTR Deviation (Analog Wide)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	1.00kHz±0.05kHz
9. DTMF Deviation *4 [Narrow]	1) Adj item: [DTMF] Adjust: [****.]. Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [DTMF Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 540 (Reference value)	1.25kHz±0.05kHz	

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
DTMF Deviation *4 [Wide 4k]	1) Adj item: [DTMF] Adjust: [***.*.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [DTMF] Deviation (Analog Wide 4k) PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 540 (Reference value)	2.00kHz±0.05kHz
	[Wide 5k]	1) Adj item: [DTMF] Adjust: [**.*.*.] PTT: ON Press [B] key to store the adjustment value.							1) Adj item: [DTMF] Deviation (Analog Wide 5k) PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.
10. Single Tone Deviation *4 [Narrow]	1) Adj item: [TONE] Adjust: [****.*.] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [Single Tone Deviation (Analog Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.					Write the value as followings. 513 (Reference value)	1.50kHz±0.05kHz	
	[Wide 4k]	1) Adj item: [TONE] Adjust: [***.*.] PTT: ON Press [B] key to store the adjustment value.						1) Adj item: [Single Tone Deviation (Analog Wide 4k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	2.40kHz±0.05kHz
	[Wide 5k]	1) Adj item: [TONE] Adjust: [**.*.*.] PTT: ON Press [B] key to store the adjustment value.						1) Adj item: [Single Tone Deviation (Analog Wide 5k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	3.00kHz±0.05kHz
11. MSK Deviation *4 [Narrow]	1) Adj item: [MSK] Adjust: [****.*.] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [MSK] Deviation (Analog Narrow) Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.					Write the value as followings. 513 (Reference value)	1.50kHz±0.05kHz	

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
MSK Deviation *4 [Wide 4k]	1) Adj item: [MSK] Adjust: [***.*.] PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [MSK Deviation (Analog Wide 4k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.	Deviation meter Oscilloscope	Panel	ANT	Panel	[Panel tuning mode] Selector [PC test mode] [◀,▶]	Write the value as followings. 513 (Reference value)	2.40kHz±0.05kHz
	[Wide 5k]	1) Adj item: [MSK Deviation (Analog Wide 5k)] PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.							3.00kHz±0.05kHz
12. CW ID Deviation *4 [NXDN Very Narrow]	1) Adj item: [CWID] Adjust: [*****] Deviation meter LPF: 15kHz HPF: OFF PTT: ON Press [B] key to store the adjustment value.	1) Adj item: [CW ID Deviation (NXDN Very Narrow)] Deviation meter LPF: 15kHz HPF: OFF PTT: Press [Transmit] button. Press [Apply] button to store the adjustment value.						Write the value as followings. 376 (Reference value)	1.00kHz±0.10kHz
*4: Refer to the "Necessary Deviation adjustment item for each signaling and mode" table on page 70.									
13. Battery Warning Level writing	1) Adj item: [BATT] Adjust: [***] PTT: ON	1) Adj item: [Battery Warning Level] PTT: Press [Transmit] button.	Power meter DVM	Panel	ANT BATT terminal			Press the PTT switch or [Transmit] button on the PC window. Apply 6.20V to battery terminal. Confirm that one pre-determined numeric in the range 1 to 256 appears. [Panel tuning mode] Press [B] key to store the adjustment value. [PC test mode] Press [Apply] button to store the adjustment value.	
14. Battery Warning Level check	[Panel test mode] 1) CH-Sig: 1-1 BATT terminal voltage: 6.0V while transmitting	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 BATT terminal voltage: 6.0V while transmitting						Check	The transceiver can transmit with causing the LED to blink.

ADJUSTMENT (E TYPE)

■ Necessary Deviation adjustment item for each signaling and mode

The following shows the necessary adjustment items for each signaling deviation. Please read the following table like the following example. In the case of the signaling "QT (Wide 5k)", this signaling is composed of three elements [Balance, Maximum Deviation (Analog Wide 5k) and QT Deviation (Wide 5k)]. Please adjust Balance and Maximum Deviation (Analog Wide 5k) before adjusting QT Deviation (Wide 5k).

Mode	Signaling	Necessary adjustment and order			
		Wide 5k	Wide 4k	Narrow	Very Narrow
Analog	Audio	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow)	-
	QT	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. QT Deviation (Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. QT Deviation (Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. QT Deviation (Narrow)	-
	DQT	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. DQT Deviation (Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. DQT Deviation (Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. DQT Deviation (Narrow)	-
	LTR	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. LTR Deviation (Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. LTR Deviation (Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. LTR Deviation (Narrow)	-
	DTMF	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. DTMF Deviation (Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. DTMF Deviation (Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. DTMF Deviation (Narrow)	-
	5TONE	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. Single Tone Deviation (Analog Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. Single Tone Deviation (Analog Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. Single Tone Deviation (Analog Narrow)	-
	MSK (FleetSync)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 5k) Step 3. MSK Deviation (Analog Wide 5k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Wide 4k) Step 3. MSK Deviation (Analog Wide 4k)	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. MSK Deviation (Analog Narrow)	-
NXDN	Audio	-	-	Step 1. Balance adjust Step 2. Maximum Deviation (NXDN Narrow)	Step 1. Balance adjust Step 2. Maximum Deviation (NXDN Very Narrow)
	CW ID	-	-	-	Step 1. Balance adjust Step 2. Maximum Deviation (Analog Narrow) Step 3. CW ID Deviation (NXDN Very Narrow)

- Balance is common with all the above deviation adjustments. If Balance (Transmitter Section 3) has already adjusted, please skip Step 1 and adjust from Step 2.
- Maximum Deviation (Analog Wide 5k/Wide 4k/Narrow) is common with all the analog signaling deviations and CWID Deviation (NXDN Very Narrow). If Balance and Maximum Deviation (Analog Wide 5k/Wide 4k/Narrow) (Transmitter Section 5) have already adjusted, please skip Step 2 and adjust from Step 3.

ADJUSTMENT (E TYPE)

Receiver Section

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. AF level setting	[Panel test mode] 1) CH-Sig: 1-1 SSG output: -47dBm (1mV) (MOD: 1kHz/±1.5kHz) Wide 5k/Wide 4k/ Narrow: Narrow Beat Shift: Uncheck Compander: Uncheck	1) Test Channel Channel: 1 Test Signaling Mode: Analog Signaling: 1 Wide 5k/Wide 4k/ Narrow: Narrow Beat Shift: Uncheck Compander: Uncheck SSG output: -47dBm (1mV) (MOD: 1kHz/±1.5kHz)	SSG DVM AF VTVM Dummy load	Panel	ANT SP/MIC connector	Panel	Volume knob	Turn the Volume Knob to obtain 0.63V AF output.	0.63V±0.1V
2. Sensitivity 1	* This adjustment can be performed only in PC test mode.	1) Adj item: [Sensitivity 1] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.	SSG AF VTVM Dummy load Oscilloscope	Panel	ANT SP/MIC connector		[PC test mode] [◀],[▶]	Write the value as followings. [Low]: 22 (Fixed) [Low']: 70 (Fixed) [Center]: 113 (Fixed) [High']: 149 (Fixed) [High]: 189 (Fixed)	Note: The Preset value of Sensitivity 2 must be written before adjusting Sensitivity 1.
3. Sensitivity 2	* This adjustment can be performed only in PC test mode.	1) Adj item: [Sensitivity 2] 2) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value. 3) Adj item: [Low], [Low'], [Center], [High'], [High] Press [Apply All] button to store the adjustment value.						Write the value as followings. [Low]: 256 (Preset) [Low']: 256 (Preset) [Center]: 256 (Preset) [High']: 256 (Preset) [High]: 256 (Preset) Start by pressing the "Auto Tuning" [Start] button, or decrease the adjustment value from the preset value to get the maximum RSSI level. SSG output: -90dBm (7.08µV) (MOD: 1kHz/±1.5kHz) Press [Apply All] button to store the adjustment value after all adjustment points have been adjusted. Next, increase the adjustment value to get 12dB SINAD. SSG output: -118dBm (0.28µV) (MOD: 1kHz/±1.5kHz)	
4. RSSI reference *5 [Analog Narrow]	1) Adj item: [RRSS] Adjust: [***.] 2) Adj item: [R.RSS_]→[R.R.SS_]→[R.R.S.S_]→[R.R.S.S.S.] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [RSSI Reference (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
RSSI reference *5 [Analog Wide 4k]	1) Adj item: [RRSS] Adjust: [**.*.] 2) Adj item: [R.RSS_]→ [R.R.SS_]→[R.R.S.S_]→ [R.R.S.S.S_]→[R.R.S.S.S._] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±2.4kHz)	1) Adj item: [RSSI Reference (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±2.4kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Adjust with the analog signal.
[Analog Wide 5k]	1) Adj item: [RRSS] Adjust: [**.*.] 2) Adj item: [R.RSS_]→ [R.R.SS_]→[R.R.S.S_]→ [R.R.S.S.S_]→[R.R.S.S.S._] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±3kHz)	1) Adj item: [RSSI Reference (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [RRSS] Adjust: [***] 2) Adj item: [R.RSS_]→ [R.R.SS_]→[R.R.S.S_]→ [R.R.S.S.S_]→[R.R.S.S.S._] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [RSSI Reference (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level -3dB (MOD: 1kHz/±1.5kHz)							
*5: Because RSSI Reference (NXDN Narrow) is adjusted by adjusting RSSI Reference (Analog Narrow), it is not necessary to adjust RSSI Reference (NXDN Narrow).									
5. Open Squelch *6 (Squelch level 5 adjust) [Analog Narrow]	1) Adj item: [SQL] Adjust: [***] 2) Adj item: [S.QL_]→ [S.Q.L_]→[S.Q.L._]→ [S.Q.L._]→[S.Q.L._] SSG output: 12dB SINAD level (MOD: 1kHz/±1.5kHz)	1) Adj item: [Open Squelch (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	“Open Squelch” will not be adjusted correctly if MOD and Deviation are wrong. Remark: During production, a fixed value is written. Narrow: 110 (Fixed) Wide 4k: 110 (Fixed) Wide 5k: 110 (Fixed)
[Analog Wide 4k]	1) Adj item: [SQL] Adjust: [**.*.] 2) Adj item: [S.QL_]→ [S.Q.L_]→[S.Q.L._]→ [S.Q.L._]→[S.Q.L._] SSG output: 12dB SINAD level (MOD: 1kHz/±2.4kHz)	1) Adj item: [Open Squelch (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level (MOD: 1kHz/±2.4kHz)							
[Analog Wide 5k]	1) Adj item: [SQL] Adjust: [**.*.] 2) Adj item: [S.QL_]→ [S.Q.L_]→[S.Q.L._]→ [S.Q.L._]→[S.Q.L._] SSG output: 12dB SINAD level (MOD: 1kHz/±3kHz)	1) Adj item: [Open Squelch (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level (MOD: 1kHz/±3kHz)							

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Open Squelch *6 (Squelch level 5 adjust) [NXDN Very Narrow]	1) Adj item: [SQL] Adjust: [***] 2) Adj item: [S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ [S.Q.L_]→[S.Q.L_]→ SSG output: 12dB SINAD level for Analog Narrow -4dB (MOD: 400Hz/±1.1kHz)	1) Adj item: [Open Squelch (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level for Analog Narrow -4dB (MOD: 400Hz/±1.1kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Adjust with the analog signal. This item is adjusted under the condition that MOD is "400Hz" and Deviation is "±1.1kHz" due to the circuit configuration. Remark: During production, a fixed value is written. 200 (Fixed)
*6: Because Open Squelch (NXDN Narrow) is adjusted by adjusting Open Squelch (Analog Narrow), it is not necessary to adjust Open Squelch (NXDN Narrow).									
6. Low RSSI at -118dBm *7 [Analog Narrow]	1) Adj item: [LRSS] Adjust: [***.] 2) Adj item: [L.RSS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S.]→[L.R.S.S.] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [Low RSSI (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	
[Analog Wide 4k]	1) Adj item: [LRSS] Adjust: [**.*.] 2) Adj item: [L.RSS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S.]→[L.R.S.S.] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±2.4kHz)	1) Adj item: [Low RSSI (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±2.4kHz)							
[Analog Wide 5k]	1) Adj item: [LRSS] Adjust: [*.**.*.] 2) Adj item: [L.RSS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S.]→[L.R.S.S.] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±3kHz)	1) Adj item: [Low RSSI (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [LRSS] Adjust: [***] 2) Adj item: [L.RSS_]→ [L.R.SS_]→[L.R.S.S_]→ [L.R.S.S.]→[L.R.S.S.] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [Low RSSI (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -118dBm (0.28μV) (MOD: 1kHz/±1.5kHz)							Adjust with the analog signal.
*7: Because Low RSSI at -118dBm (NXDN Narrow) is adjusted by adjusting Low RSSI at -118dBm (Analog Narrow), it is not necessary to adjust Low RSSI at -118dBm (NXDN Narrow).									

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
7. High RSSI at -80dBm *8 [Analog Narrow]	1) Adj item: [HRSS] Adjust: [***.] 2) Adj item: [H.RSS_]→ [H.R.SS_]→[H.R.S.S_]→ [H.R.S.S.]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [High RSSI (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	
[Analog Wide 4k]	1) Adj item: [HRSS] Adjust: [***.] 2) Adj item: [H.RSS_]→ [H.R.SS_]→[H.R.S.S_]→ [H.R.S.S.]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±2.4kHz)	1) Adj item: [High RSSI (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±2.4kHz)							
[Analog Wide 5k]	1) Adj item: [HRSS] Adjust: [***.] 2) Adj item: [H.RSS_]→ [H.R.SS_]→[H.R.S.S_]→ [H.R.S.S.]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±3kHz)	1) Adj item: [High RSSI (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±3kHz)							
[NXDN Very Narrow]	1) Adj item: [HRSS] Adjust: [***.] 2) Adj item: [H.RSS_]→ [H.R.SS_]→[H.R.S.S_]→ [H.R.S.S.]→[H.R.S.S._] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)	1) Adj item: [High RSSI (NXDN Very Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: -80dBm (22.4μV) (MOD: 1kHz/±1.5kHz)						Adjust with the analog signal.	
*8: Because High RSSI at -80dBm (NXDN Narrow) is adjusted by adjusting High RSSI at -80dBm (Analog Narrow), it is not necessary to adjust High RSSI at -80dBm (NXDN Narrow).									
8. Tight Squelch [Analog Narrow]	1) Adj item: [SQLT] Adjust: [***.] 2) Adj item: [S.QLT_]→ [S.Q.LT_]→[S.Q.L.T_]→ [S.Q.L.T.]→[S.Q.L.T._] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±1.5kHz)	1) Adj item: [Tight Squelch (Analog Narrow)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±1.5kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Remark: During production, a fixed value is written. 225 (Fixed)

ADJUSTMENT (E TYPE)

Item	Condition		Measurement			Adjustment			Specifications / Remarks
	Panel tuning mode	PC test mode	Test-equipment	Unit	Terminal	Unit	Parts	Method	
Tight Squelch [Analog Wide 4k]	1) Adj item: [SQLT] Adjust: [*.*.]. 2) Adj item: [S.QLT_]→ [S.Q.LT_]→[S.Q.L.T.]→ [S.Q.L.T.]→[S.Q.L.T._] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±2.4kHz)	1) Adj item: [Tight Squelch (Analog Wide 4k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±2.4kHz)	SSG	Panel	ANT SP/MIC connector			[Panel tuning mode] After input signal from SSG, press [B] key to store the adjustment value. [PC test mode] After input signal from SSG, press [Apply] button to store the adjustment value.	Remark: During production, a fixed value is written. Wide 4k: 225 (Fixed) Wide 5k: 225 (Fixed)
[Analog Wide 5k]	1) Adj item: [SQLT] Adjust: [*.*.]. 2) Adj item: [S.QLT_]→ [S.Q.LT_]→[S.Q.L.T.]→ [S.Q.L.T.]→[S.Q.L.T._] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±3kHz)	1) Adj item: [Tight Squelch (Analog Wide 5k)] 2) Adj item: [Low], [Low'], [Center], [High'], [High] SSG output: 12dB SINAD level +5dB (MOD: 1kHz/±3kHz)							

TERMINAL FUNCTION

Display unit (X54-3760-XX A/3)

Pin No.	Name	I/O	Function
CN5			
1	33M	I	33M input
2	SCK0	I	Clock input
3	SDI0	I	Serial data input
4	SDO0	O	Serial data output
5	DISP_VER	O	Display version detection
6	/EVCS	I	Chip enable
7	/LCDCS	I	LCD IC chip enable
8	GND	-	GND
9	RXAF_2	I	RX AF input with BEEP and VOICE
10	ASQ	O	Analog squelch voltage output
11	ASQAPC	I	Analog squelch signal input
12	VOX	O	VOX voltage output
13	MIC	O	MIC modulation output
14	50C	I	50C input
15	MOD	I	AF modulation input
16	GND	-	GND
17	VCO_MOD	O	VCO modulation output
18	33A	I	33A input
19	TV2	O	Tuning control voltage 2 output
20	TV1	O	Tuning control voltage 1 output
21	SPAF	O	AF output for amplifier
22	GND	-	GND
23	MICI	I	MIC modulation input
24	SB2	I	SB2 input

Display unit (X54-3760-XX B/3)

Pin No.	Name	I/O	Function
CN6			
1	GND	-	GND
2	PTT	O	Internal PTT input
3	/S1	O	Key input (SIDE1 key)
4	/S2	O	Key input (SIDE2 key)
5	/EMG	O	Key input (EMG key)
6	GND	-	GND

TX-RX unit (X57-8050-XX)

Pin No.	Name	I/O	Function
CN1			
1	+B	O	Power output after passing through the fuse
2	SB1	I	Power input after power switch
3	NC	-	No connection
4	33A	O	33A output

Pin No.	Name	I/O	Function
5	VOL	I	Volume level input for audio control
6	VOL_GND	-	GND for volume level
7	ENC3	I	Rotary switch input
8	GND	-	GND
9	ENC4	I	Rotary switch input
10	ENC2	I	Rotary switch input
11	ENC1	I	Rotary switch input
CN2			
1	SB2	O	SB2 output
2	MICI	O	MIC modulation output
3	GND	-	GND
4	SPAF	I	AF input for AF amplifier
5	TV1	I	Tuning control voltage 1 input
6	TV2	I	Tuning control voltage 2 input
7	33A	O	33A output
8	VCO_MOD	I	VCO modulation input
9	GND	-	GND
10	MOD	O	AF modulation output
11	50C	O	50C output
12	MIC	I	MIC modulation input
13	VOX	I	VOX voltage input
14	ASQAPC	O	Analog squelch signal output
15	ASQ	I	Analog squelch voltage input
16	RXAF_2	O	RX AF output with BEEP and VOICE
17	GND	-	GND
18	/LCDCS	O	LCD IC chip enable
19	/EVCS	O	Chip enable
20	DISP_VER	I	Display version detection
21	SDO0	O	Serial data output
22	SDI0	I	Serial data input
23	SCK0	O	Clock output
24	33M	O	33M output
CN3			
1	GND	-	GND
2	PTT	I	Internal PTT output
3	/S1	I	Key output (Side1 key)
4	/S2	I	Key output (Side2 key)
5	/EMG	I	Key output (EMG key)
6	GND	-	GND
CN4			
1	MIC+	I	Internal MIC input
2	MIC-	-	Internal MIC GND
3	SP+	O	Internal speaker output
4	SP-	-	Internal speaker GND

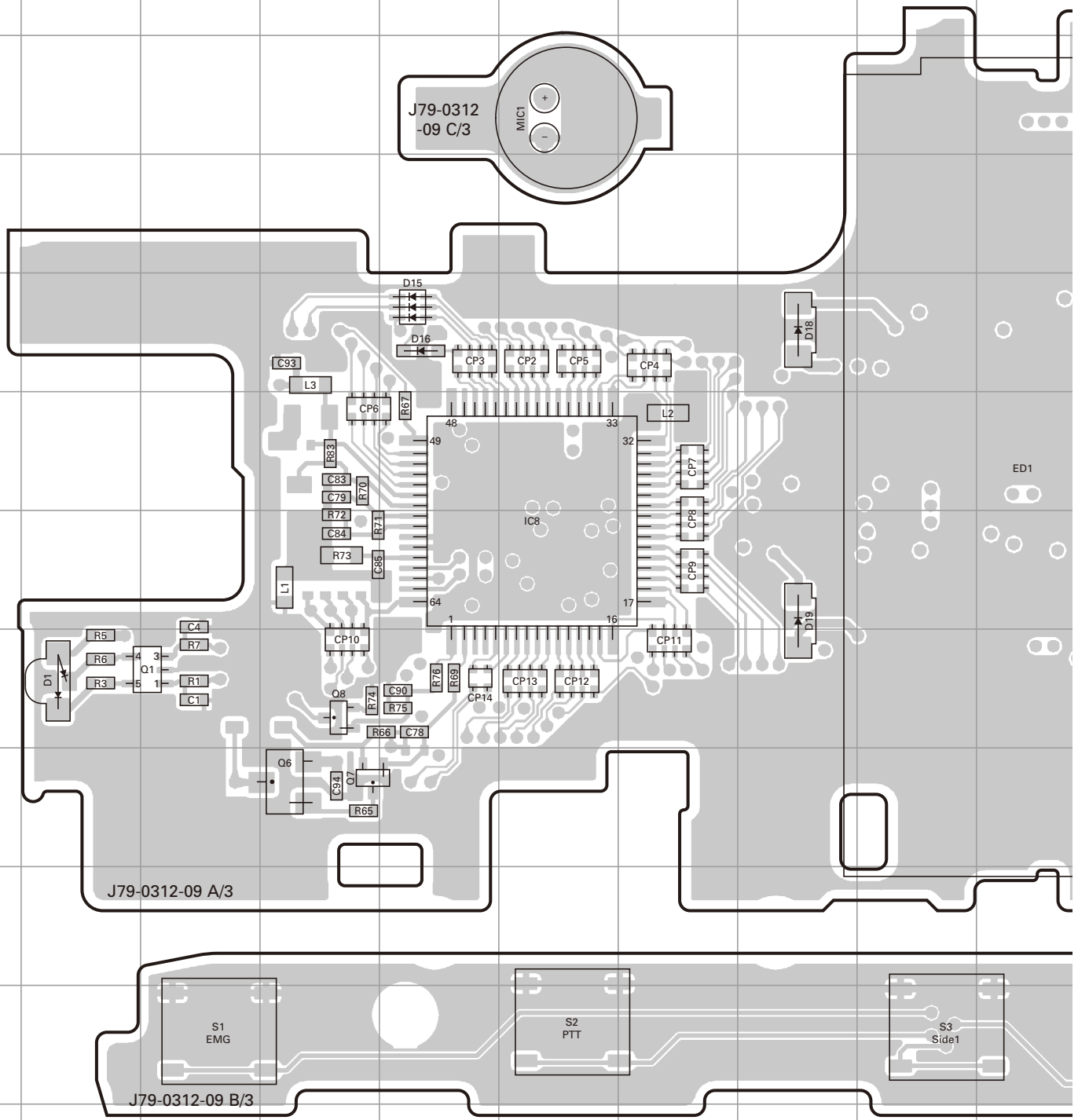
TERMINAL FUNCTION

SP/MIC Connector Specification

Pin No.	Pin Name	I/O	Signal Type	Description	Item and Condition	Min	Typ	Max	Unit	Note
1	PTT/RXD	I	Digital	PTT/RXD input Z _{in} =10kΩ	Input Voltage (High)	4	5	6	V	
					Input Voltage (Low)	0		0.5	V	
2	MICI	I	Analog	External MIC input Z _{in} =1.8kΩ@1kHz	Maximum Input Voltage			1100	mVrms	
					Standard Input Voltage	6.7	12.5	18.3	mVrms	AF=1kHz 60% deviation MIC sens=Normal
3	MICO	O	Analog	Internal MIC output						
4	OPTDET	I	Digital	External option detection Z _{in} =74kΩ						
5	50V	O	Power	DC 5V output	Output Voltage	4.9	5.0	5.1	V	I _o =30mA
					Maximum Output Current			100	mA	
6	AE	-	GND	GND	Maximum Input Current			700	mA	
7	TXD	O	Digital	TXD output Z _{out} =6.8kΩ	Output Voltage (High)	4.9	5.0	5.1	V	Load=Open
					Output Voltage (Low)	0		0.1	V	Load=Open
8	SPI	I	Analog	Internal Speaker input						
9	SPO	O	Analog	Internal Audio output	Maximum Output Power			1300	mW	AF=0.3~3kHz FM Dev.=Maximum Load=8Ω P.S.=9.0V
					Standard Output Power	400	500		mW	AF=1kHz Load=8Ω THD=10% P.S.=7.5V

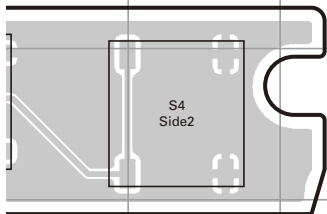
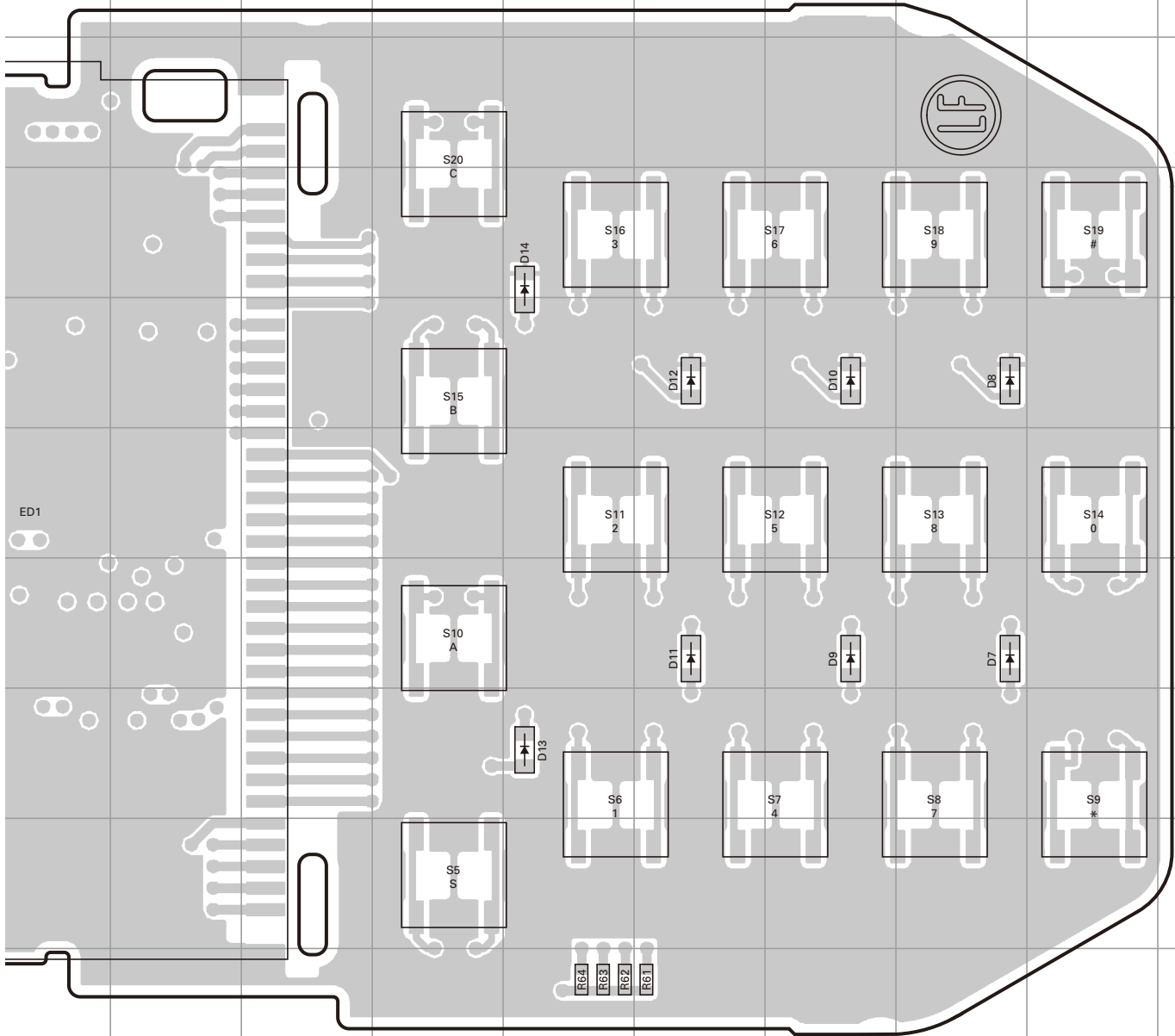
NX-320 PC BOARD

DISPLAY UNIT (X54-3760-XX) Component side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3

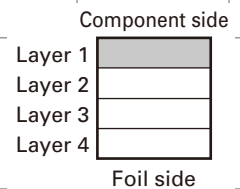


PC BOARD NX-320

DISPLAY UNIT (X54-3760-XX) Component side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3

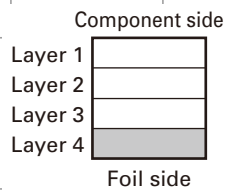
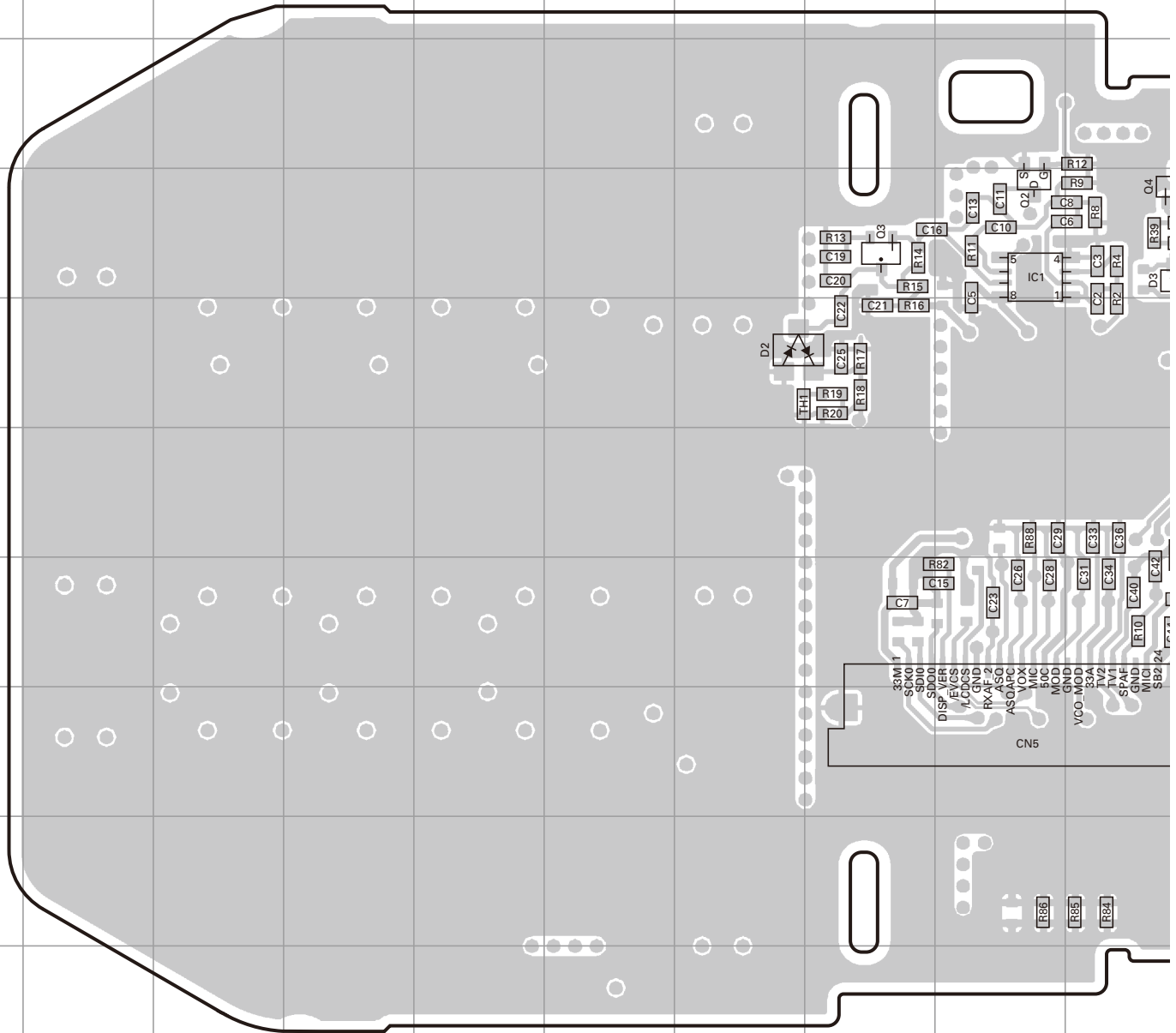


Ref. No.	Address	Ref. No.	Address
IC8	7F	D10	5P
Q1	8C	D11	7O
Q6	9D	D12	5O
Q7	9D	D13	8N
Q8	8D	D14	4N
D1	8B	D15	5E
D7	7Q	D16	5E
D8	5Q	D18	5H
D9	7P	D19	7H



NX-320 PC BOARD

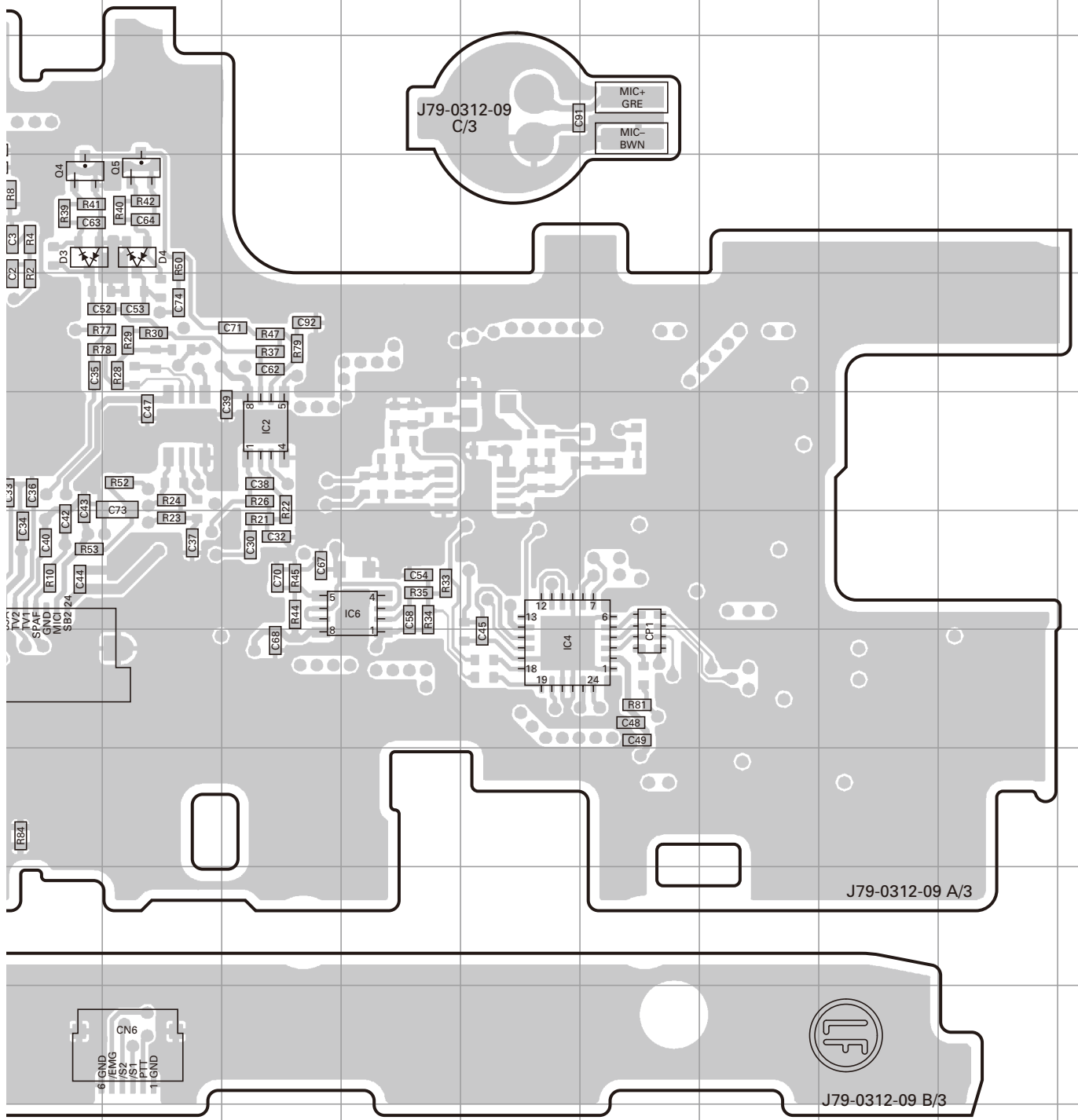
DISPLAY UNIT (X54-3760-XX) Foil side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3



Ref. No.	Address	Ref. No.	Address
IC1	4I	Q4	4J
IC2	6L	Q5	4K
IC4	8N	D2	5G
Q2	4I	D3	4J
Q3	4H		

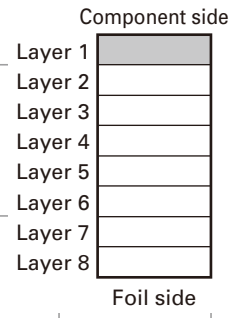
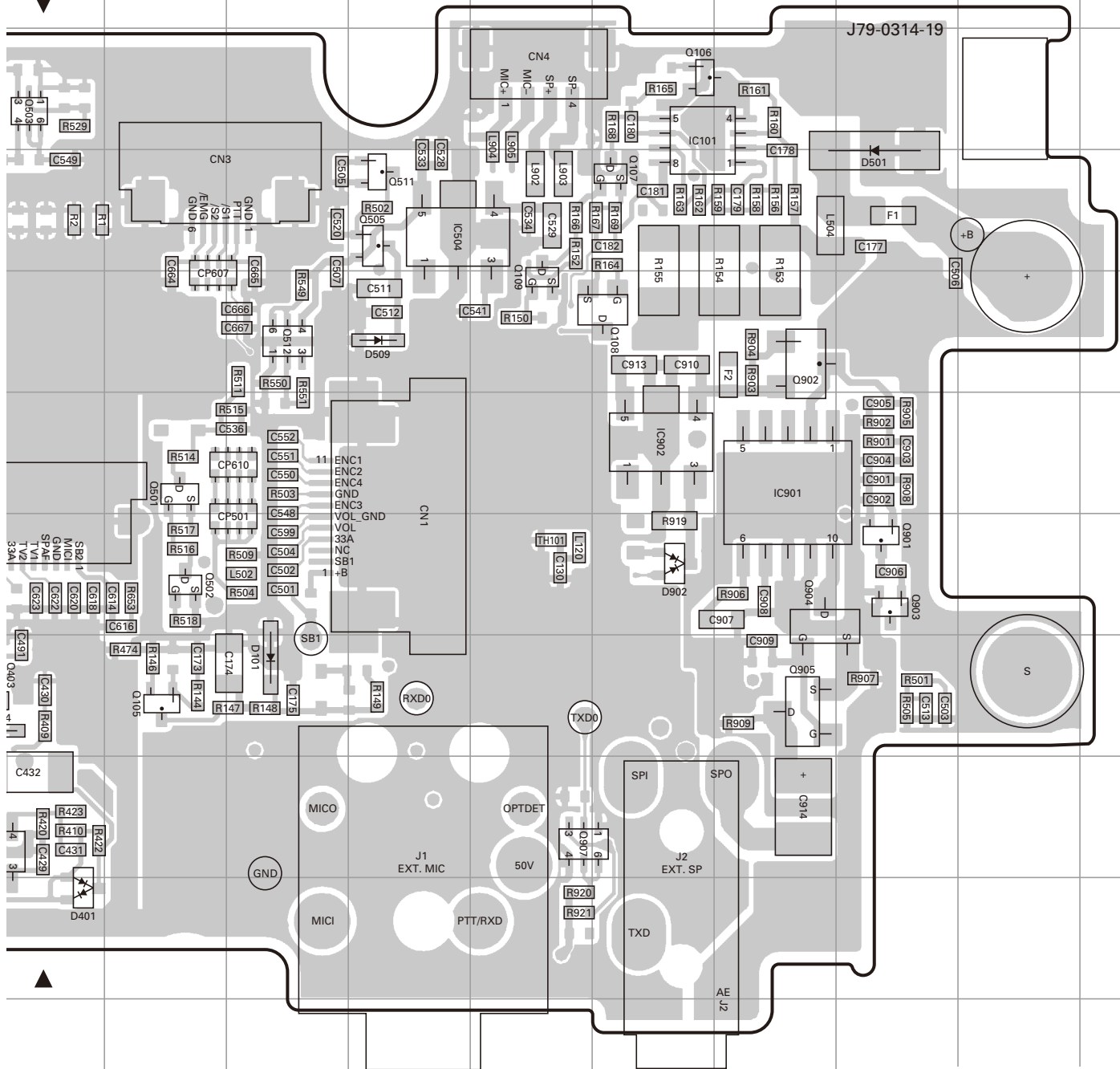
PC BOARD NX-320

DISPLAY UNIT (X54-3760-XX) Foil side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3



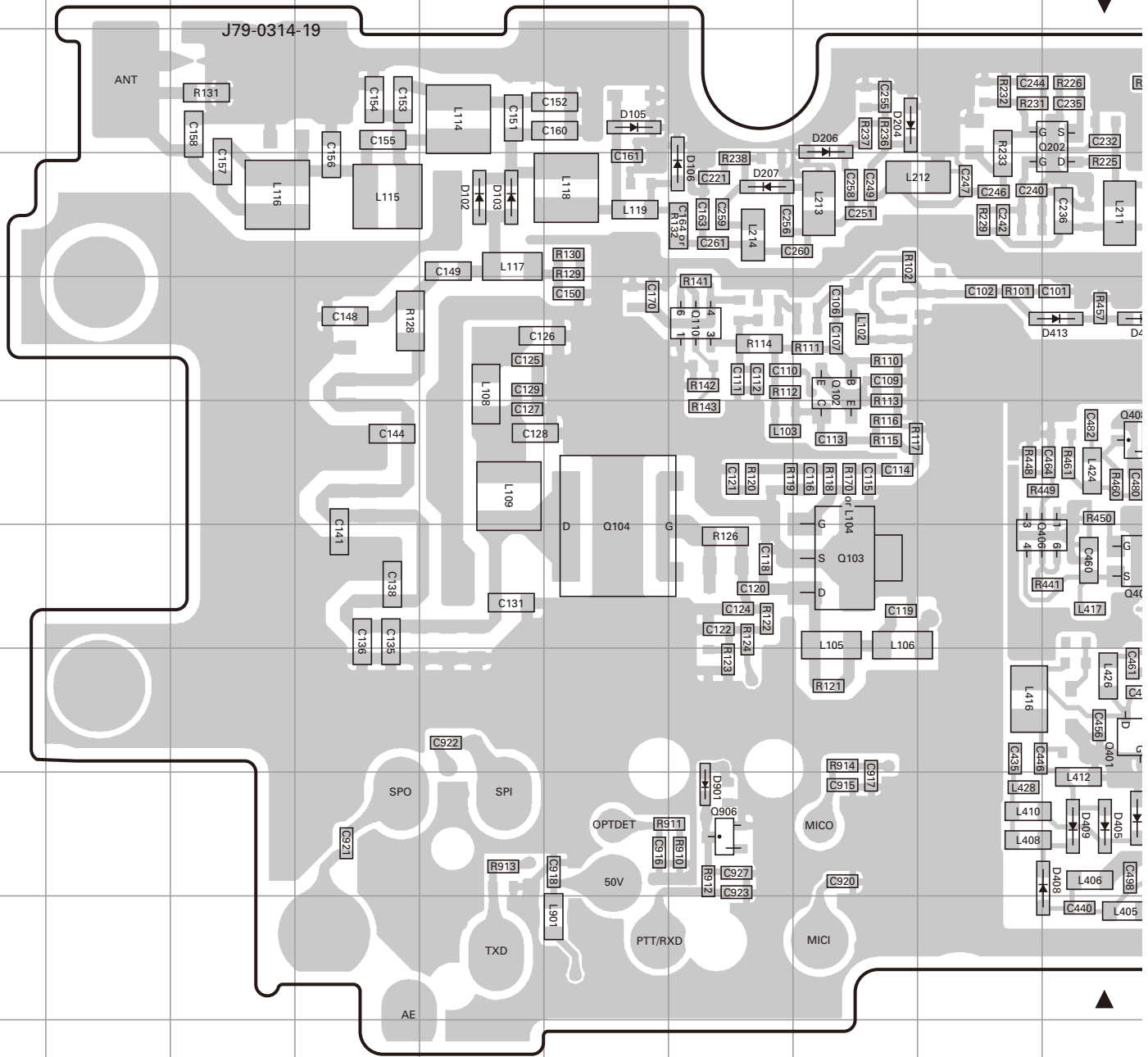
PC BOARD NX-320

TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Component side view (J79-0314-19)



NX-320 PC BOARD

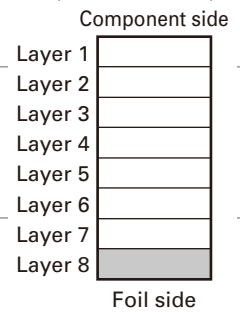
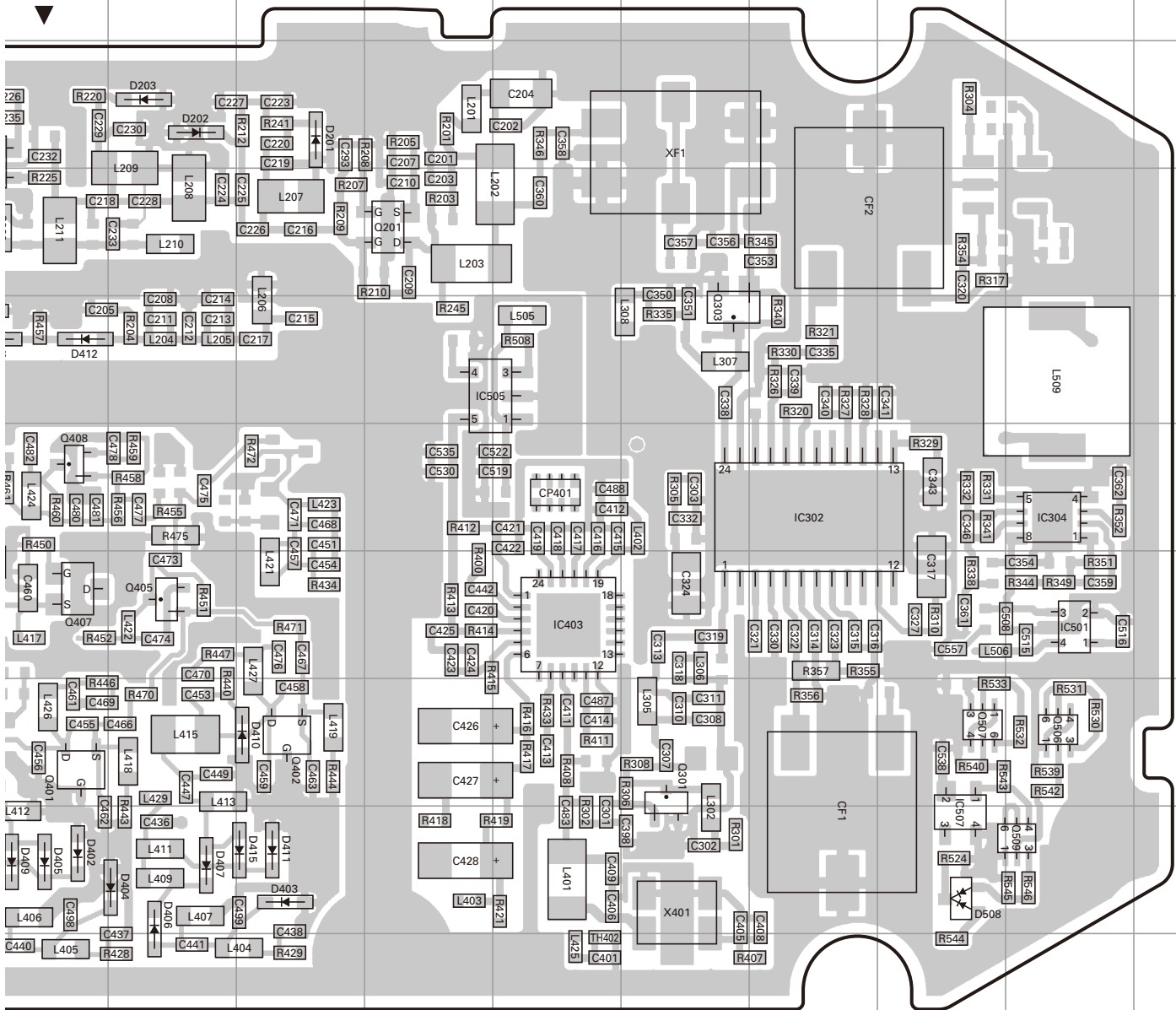
TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Foil side view (J79-0314-19)



Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address
IC302	6P	Q201	4M	Q506	8R	D203	3K	D408	9J
IC304	6R	Q202	3J	Q507	8Q	D204	3H	D409	9J
IC403	7N	Q301	8O	Q509	9R	D206	3H	D410	8L
IC501	7R	Q303	5O	Q906	9G	D207	4G	D411	9L
IC505	5M	Q401	8J	D102	4E	D402	9J	D412	5J
IC507	9Q	Q402	8L	D103	4E	D403	9L	D413	5J
Q102	5H	Q405	7K	D105	3F	D404	9K	D415	9L
Q103	7H	Q406	7I	D106	4G	D405	9J	D508	9Q
Q104	7F	Q407	7J	D201	3L	D406	9K	D901	9G
Q110	5G	Q408	6J	D202	3K	D407	9K		

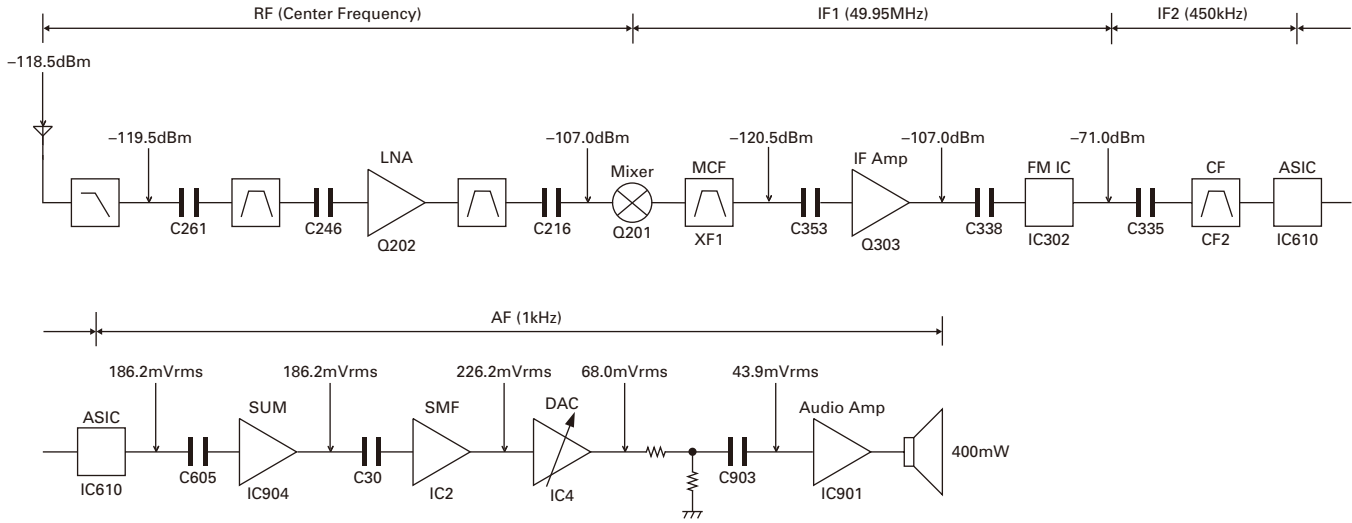
PC BOARD NX-320

TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Foil side view (J79-0314-19)



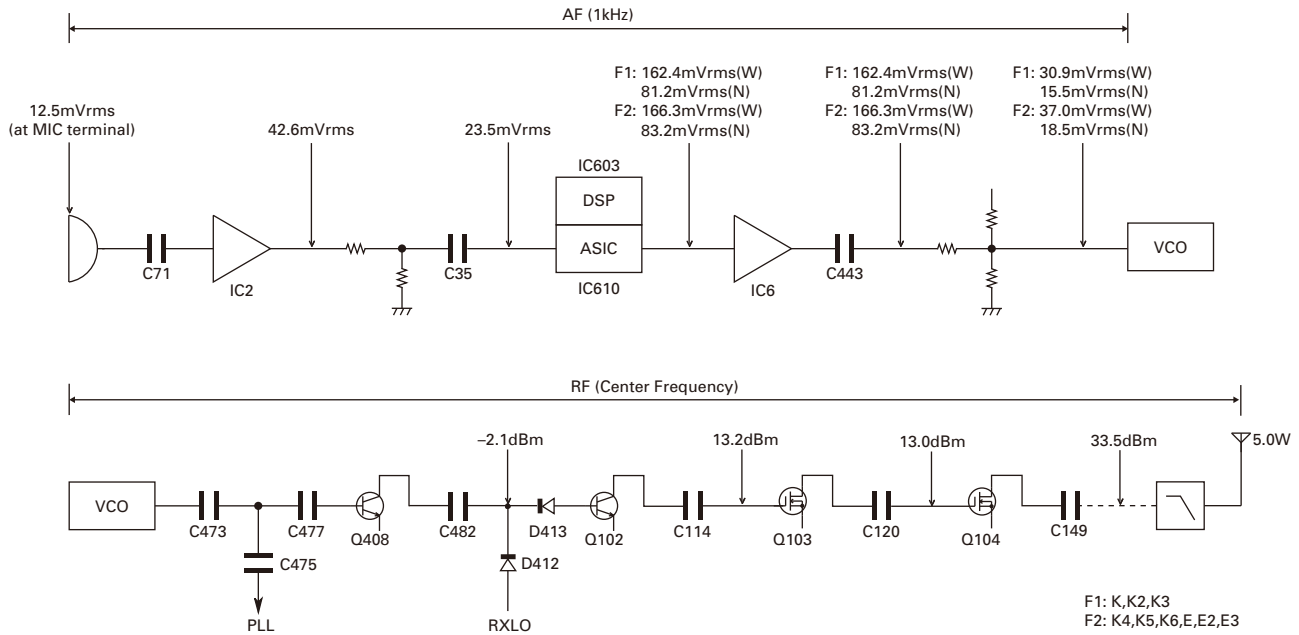
LEVEL DIAGRAM

Receiver Section



To make measurements in the AF section, connect the AC level meter. (ANT input: -53dB, 1kHz FM, 3kHz DEV (Wide))
 In the RF section, use a 1000pF coupling capacitor.
 (The display shows the SSG input value required to obtain 12dB SINAD without local level.)

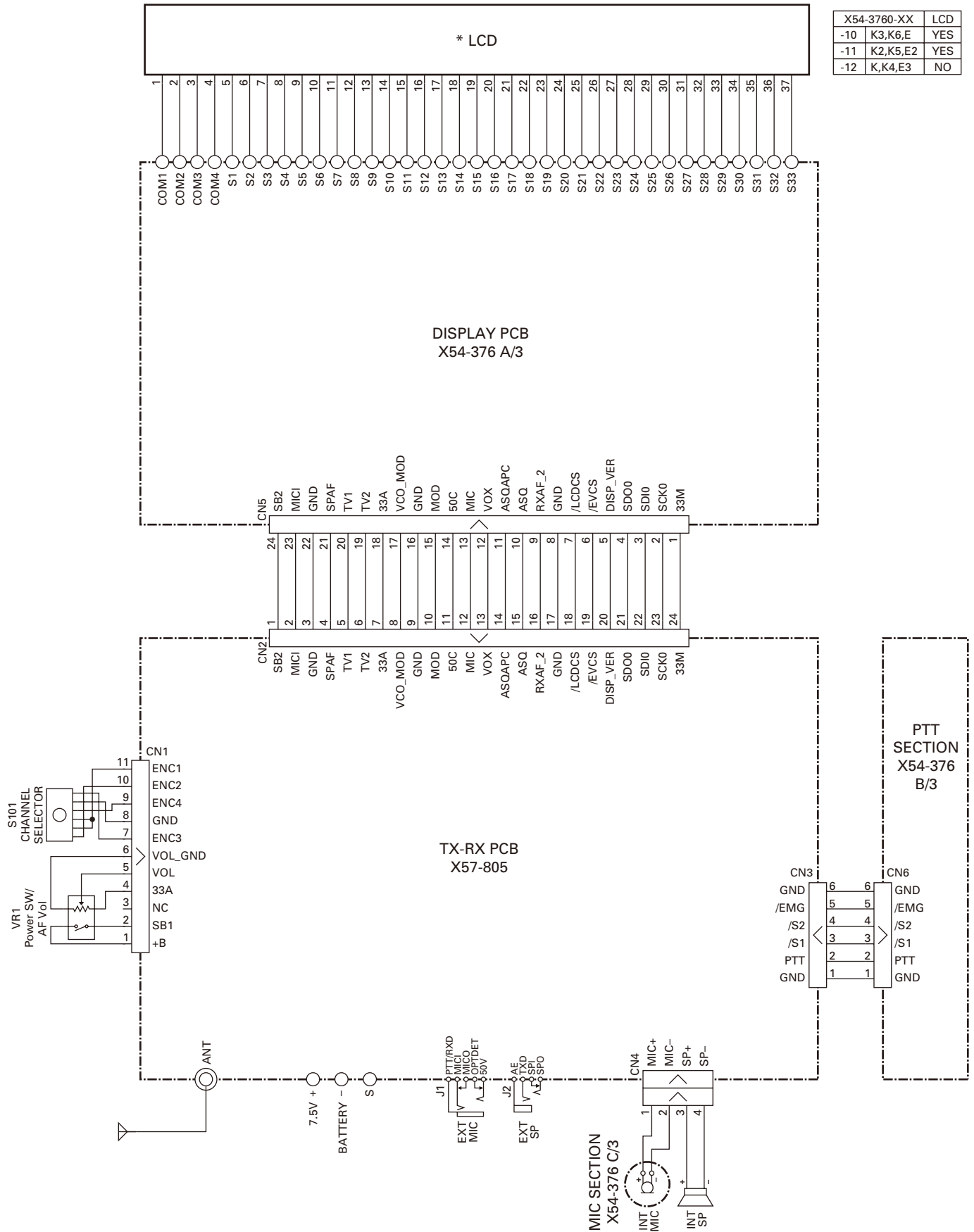
Transmitter Section



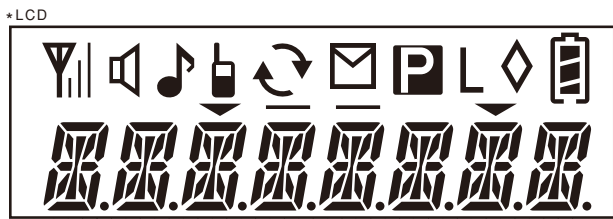
AG is set to the MIC input becomes (3kHz/1.5kHz) at 1kHz MOD (Wide/Narrow).
 To make measurements in the AF section, connect the AC level meter.
 In the RF section, use a 1000pF coupling capacitor.

INTERCONNECTION DIAGRAM

X54-3760-XX	LCD	
-10	K3,K6,E	YES
-11	K2,K5,E2	YES
-12	K,K4,E3	NO



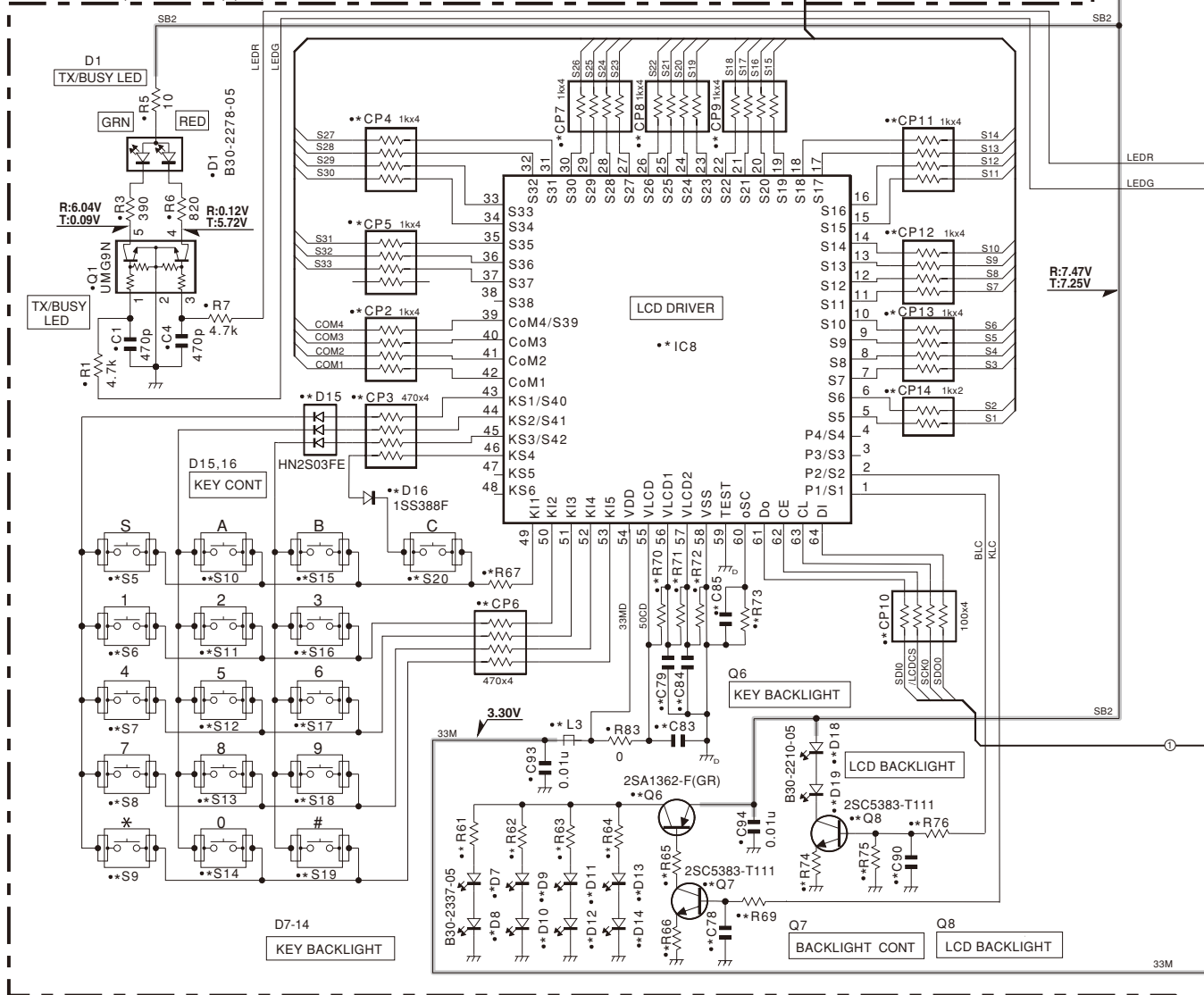
NX-320 SCHEMATIC DIAGRAM



X54-3760-XX	LCD	R61	R62	R63	R64	R65	R66	R67	R69	R70	R71	R72	R73
-10	K3,K6,E	YES	3.3k	3.3k	3.3k	3.3k	6.8k	0	470	2.2k	10k	10k	43k
-11	K2,K5,E2	YES	NO	NO	NO	3.3k	6.8k	0	470	2.2k	10k	10k	43k
-12	K,K4,E3	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO

X54-3760-XX	R74	R75	R76	C78	C79	C83	C84	C85	C90
-10	K3,K6,E	120	2.2k	680	0.01u	0.047u	1000p	0.047u	680p
-11	K2,K5,E2	120	2.2k	680	0.01u	0.047u	1000p	0.047u	680p
-12	K,K4,E3	NO	NO	NO	NO	NO	NO	NO	NO

DISPLAY UNIT (X54-3760-XX) (A/3)



X54-3760-XX	CP2	CP3	CP4	CP5	CP6	CP7	CP8	CP9	CP10	CP11	CP12	CP13	CP14	L3
-10	K3,K6,E	RK74HB1J102J	RK74HB1J471J	RK74HB1J102J	RK74HB1J102J	RK74HB1J471J	RK74HB1J102J	RK74HB1J102J	RK74HB1J101J	RK74HB1J102J	RK74HB1J102J	RK74HB1J102J	RK74HB1J102J	L92-0138-05
-11	K2,K5,E2	RK74HB1J102J	RK74HB1J471J	RK74HB1J102J	RK74HB1J102J	NO	RK74HB1J102J	RK74HB1J102J	RK74HB1J101J	RK74HB1J102J	RK74HB1J102J	RK74HB1J102J	RK74HB1J102J	L92-0138-05
-12	K,K4,E3	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO

X54-3760-XX	D7	D8	D9	D10	D11	D12	D13	D14	D15	D16	D18	D19	IC8	Q6	Q7	Q8
-10	K3,K6,E	B30-2337-05	B30-2337-05	B30-2337-05	B30-2337-05	B30-2337-05	B30-2337-05	B30-2337-05	HN2S03FE	1SS388F	B30-2210-05	B30-2210-05	LC75857W-E	2SA1362-F(GR)	2SC5383-T111	2SC5383-T111
-11	K2,K5,E2	NO	NO	NO	NO	NO	B30-2337-05	B30-2337-05	HN2S03FE	1SS388F	B30-2210-05	B30-2210-05	LC75857W-E	2SA1362-F(GR)	2SC5383-T111	2SC5383-T111
-12	K,K4,E3	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO

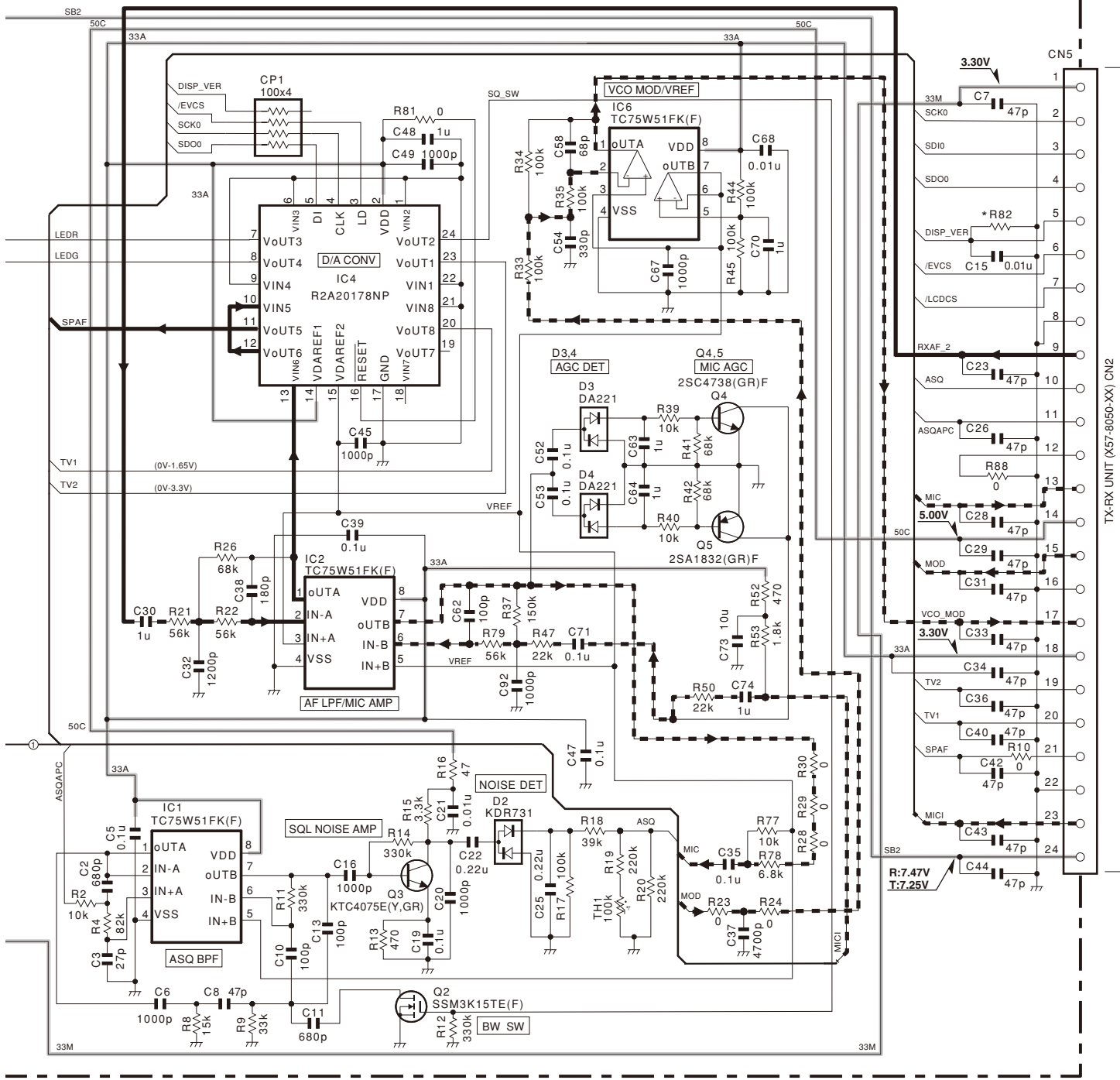
X54-3760-XX	S5	S6	S7	S8	S9	S10	S11	S12	S13	S14	S15	S16	S17	S18	S19	S20
-10	K3,K6,E	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05	S70-0519-05
-11	K2,K5,E2	S70-0519-05	NO	NO	NO	NO	S70-0519-05	NO	NO	NO	NO	S70-0519-05	NO	NO	NO	S70-0519-05
-12	K,K4,E3	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO

SCHEMATIC DIAGRAM NX-320

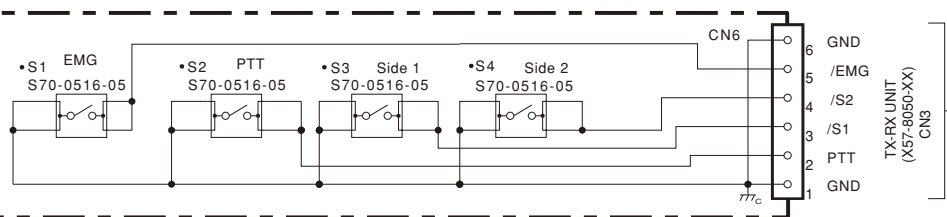
DISPLAY UNIT (X54-3760-XX) (A/3)



X54-3760-XX	R82	R84	R85	R86
-10	K3,K6,E	NO	0	NO
-11	K2,K5,E2	NO	NO	0
-12	K,K4,E3	3.3k	NO	NO

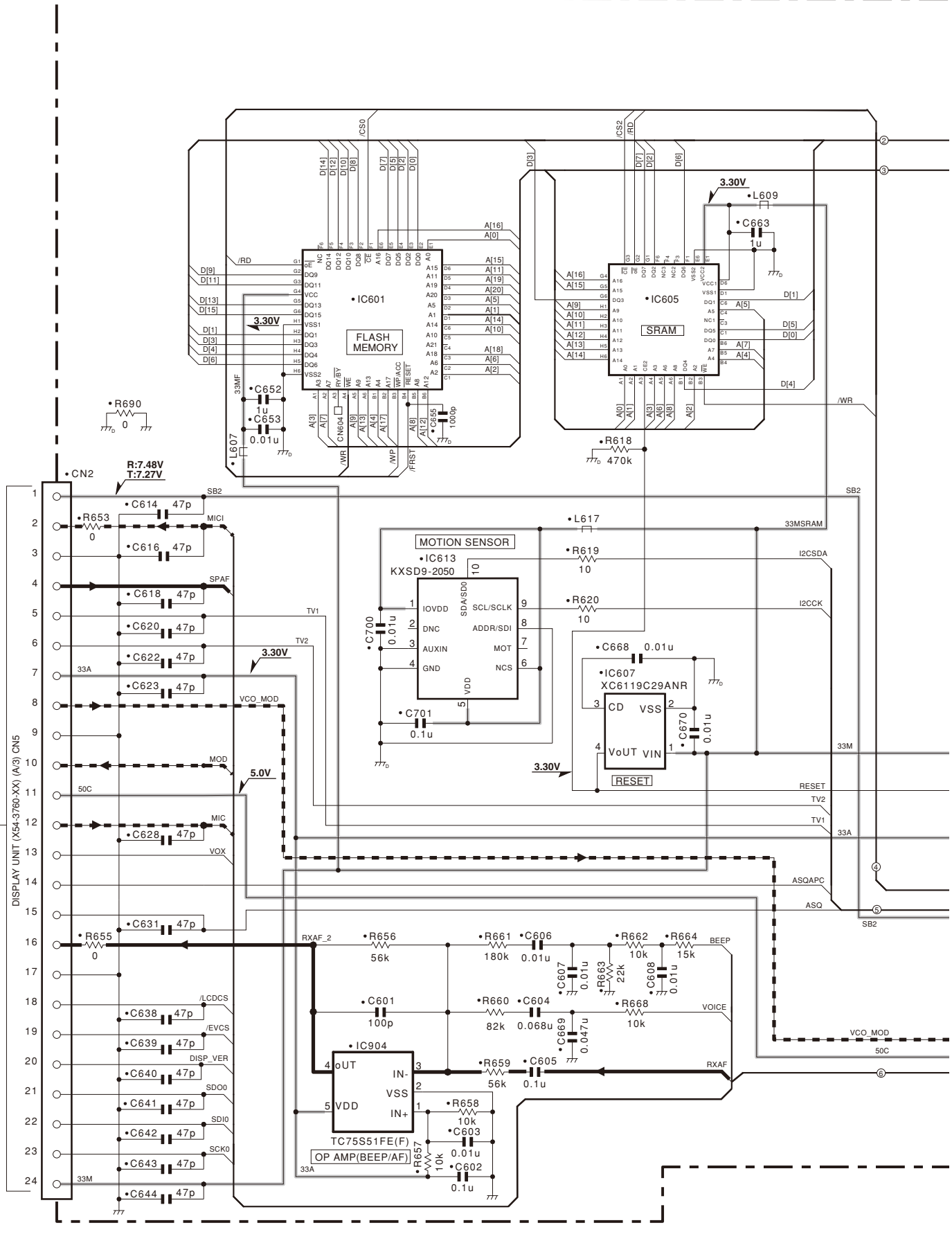


PTT SECTION
(X54-3760-XX)
(B/3)



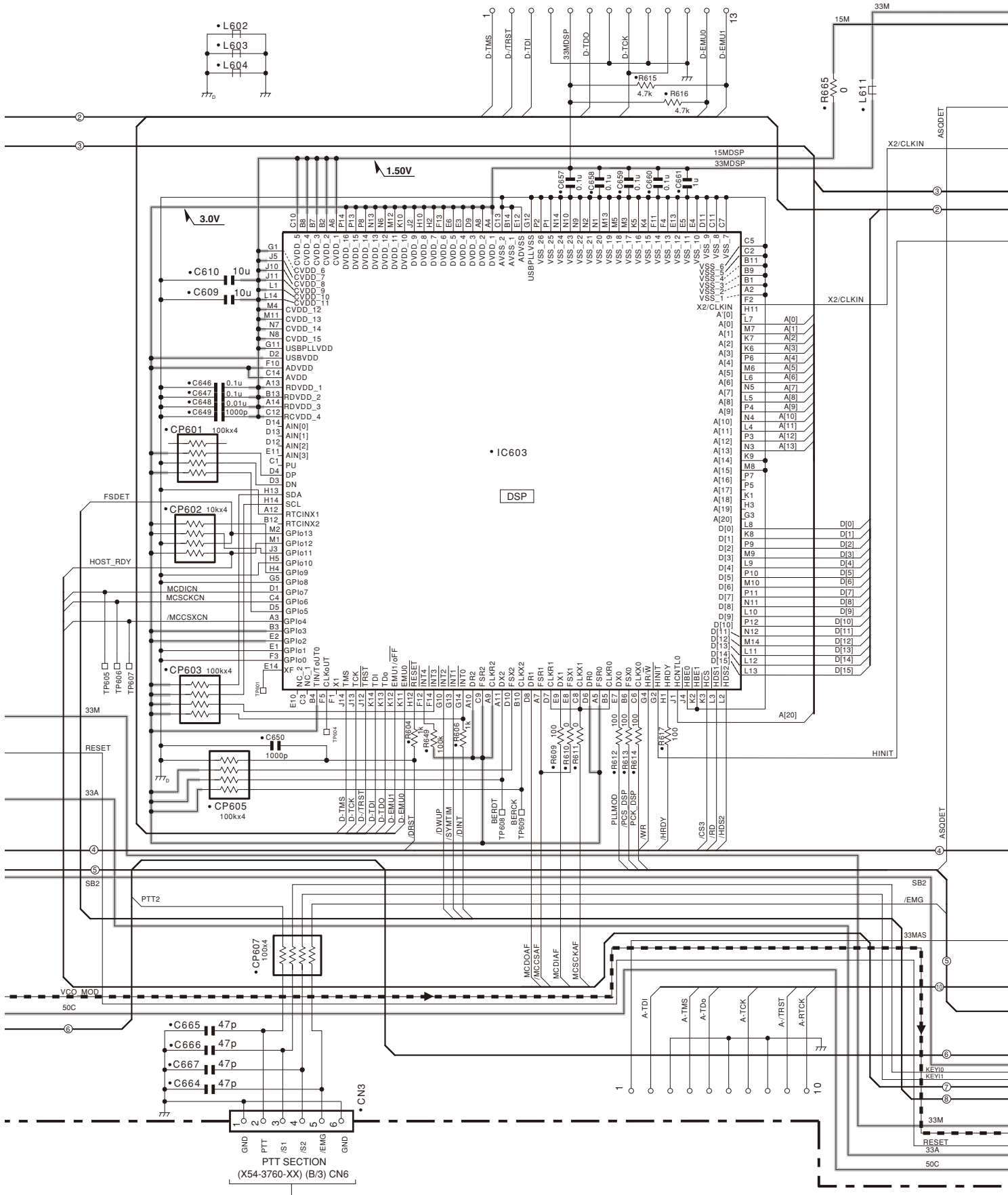
NX-320 SCHEMATIC DIAGRAM

TX-RX UNIT (X57-8050-XX)



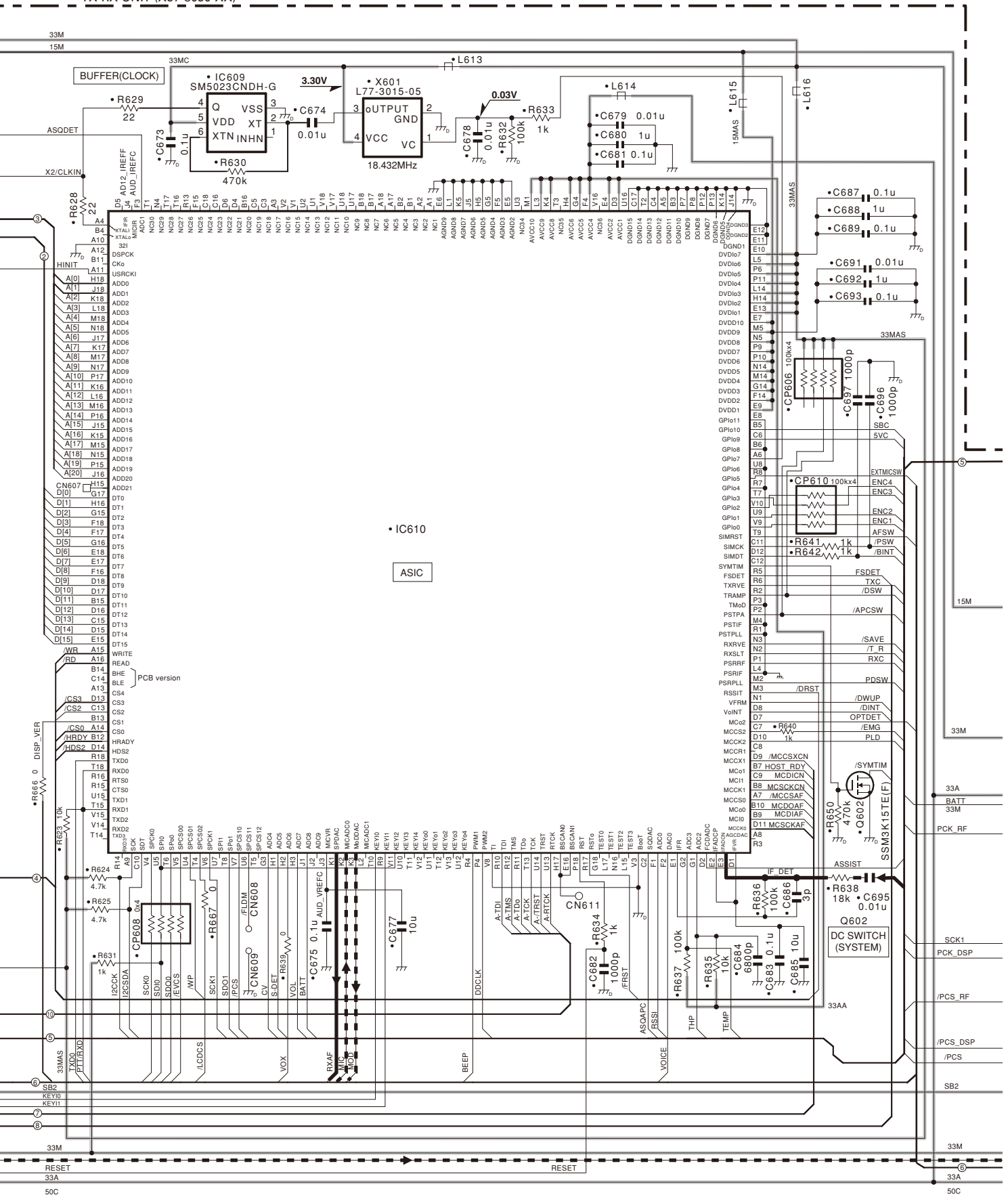
SCHEMATIC DIAGRAM NX-320

TX-RX UNIT (X57-8050-XX)



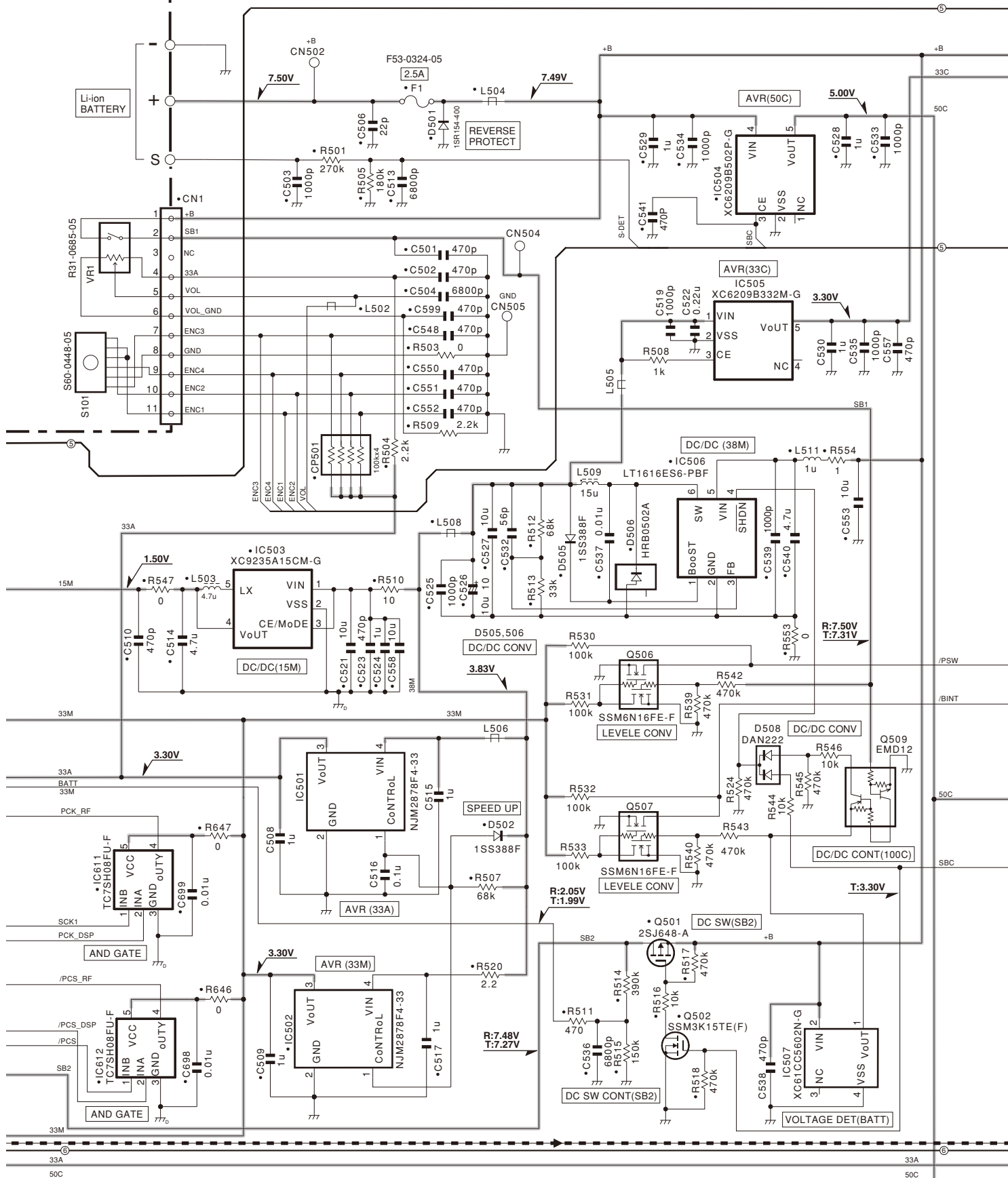
NX-320 SCHEMATIC DIAGRAM

TX-RX UNIT (X57-8050-XX)



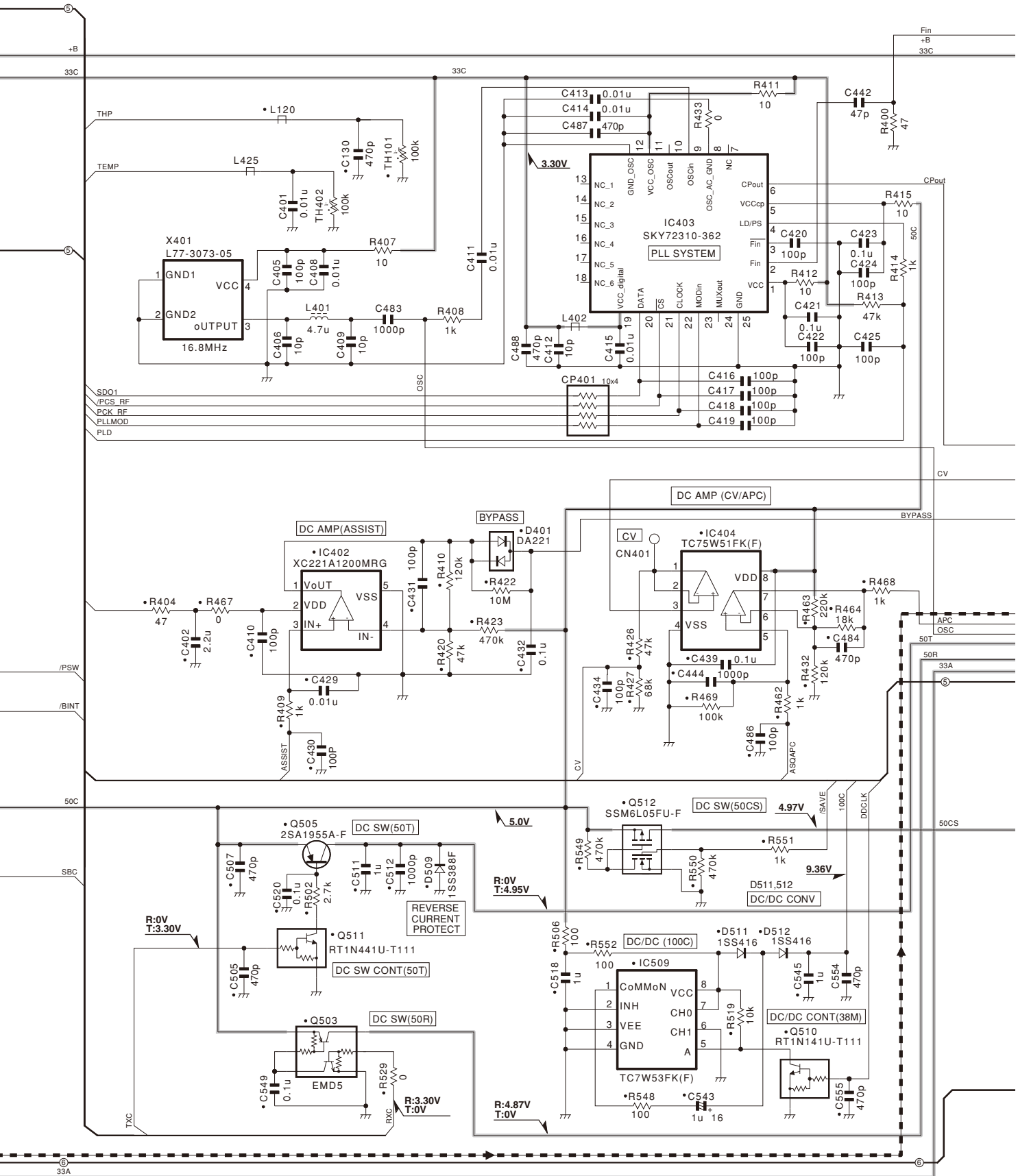
SCHEMATIC DIAGRAM NX-320

TX-RX UNIT (X57-8050-XX)



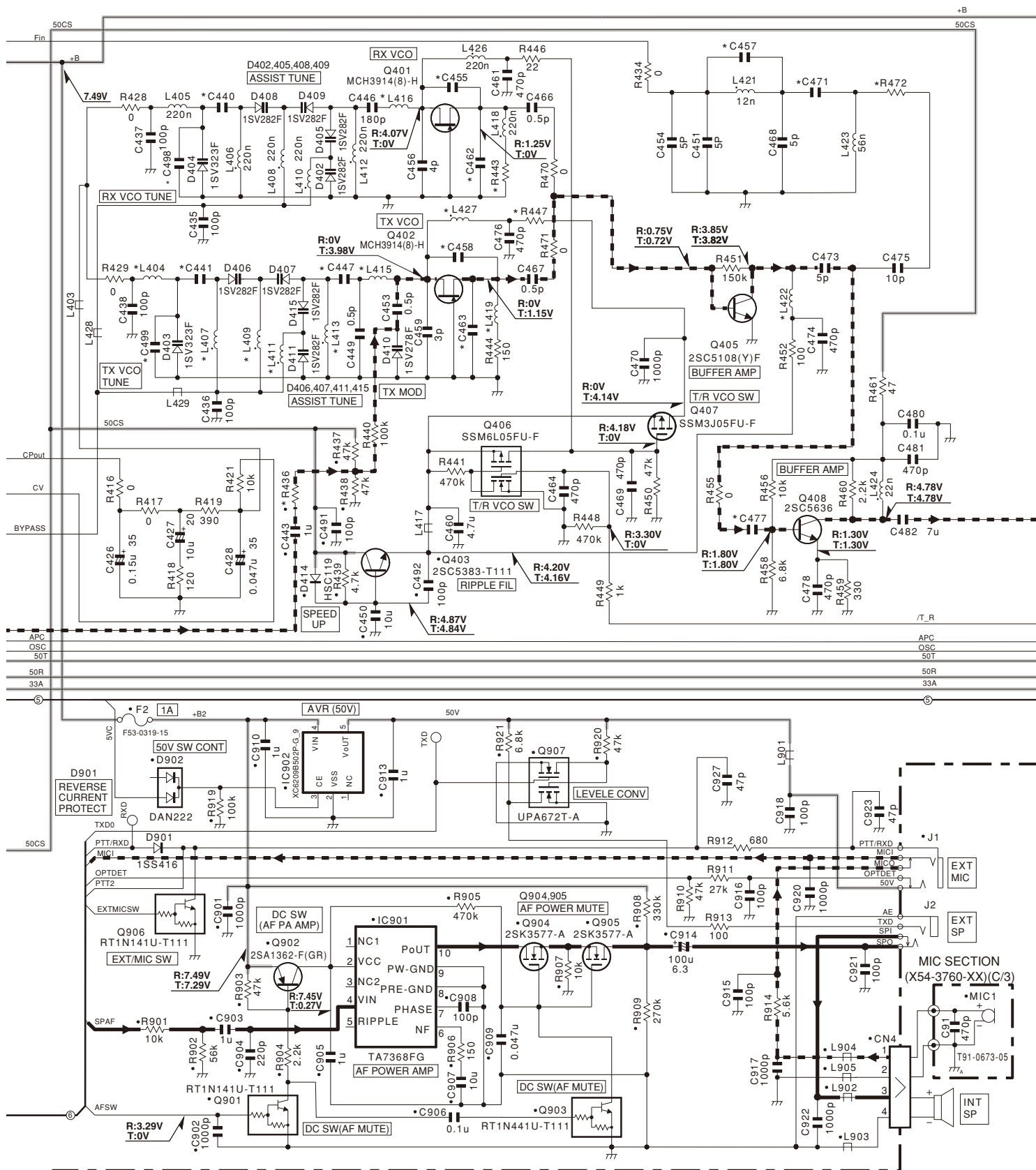
NX-320 SCHEMATIC DIAGRAM

TX-RX UNIT (X57-8050-XX)



SCHEMATIC DIAGRAM NX-320

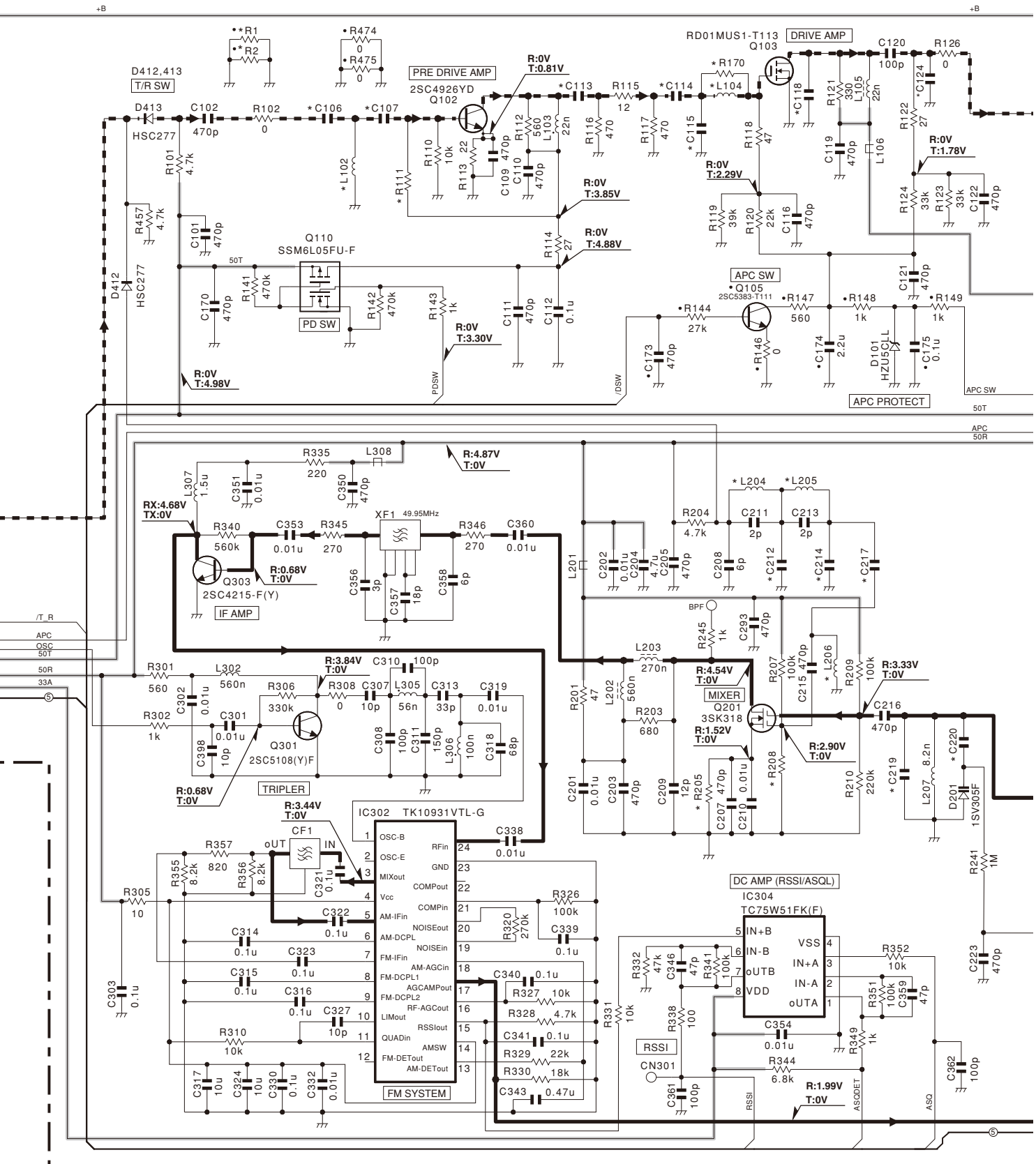
TX-RX UNIT (X57-8050-XX)



	X57-8050-XX	L404	L407	L409	L411	L413	L415	L416	L419	L422	L427	R436	R443	R447	R472	C440	C441	C447	C455	C457	C458	C462	C463	C471	C477	C498	C499
-10	K,K2,K3	180n	180n	180n	180n	180n	15n	18n	180n	27n	180n	100k	180	10	33	120p	120p	120p	6p	3p	5p	4p	2p	18p	5p	0.75p	NO
-11	K4,K5,K6,E,E2,E3	220n	220n	220n	220n	220n	18n	22n	220n	33n	220n	82k	220	22	0	330p	470p	270p	8p	4p	6p	8p	5p	10p	470p	1p	1p

NX-320 SCHEMATIC DIAGRAM

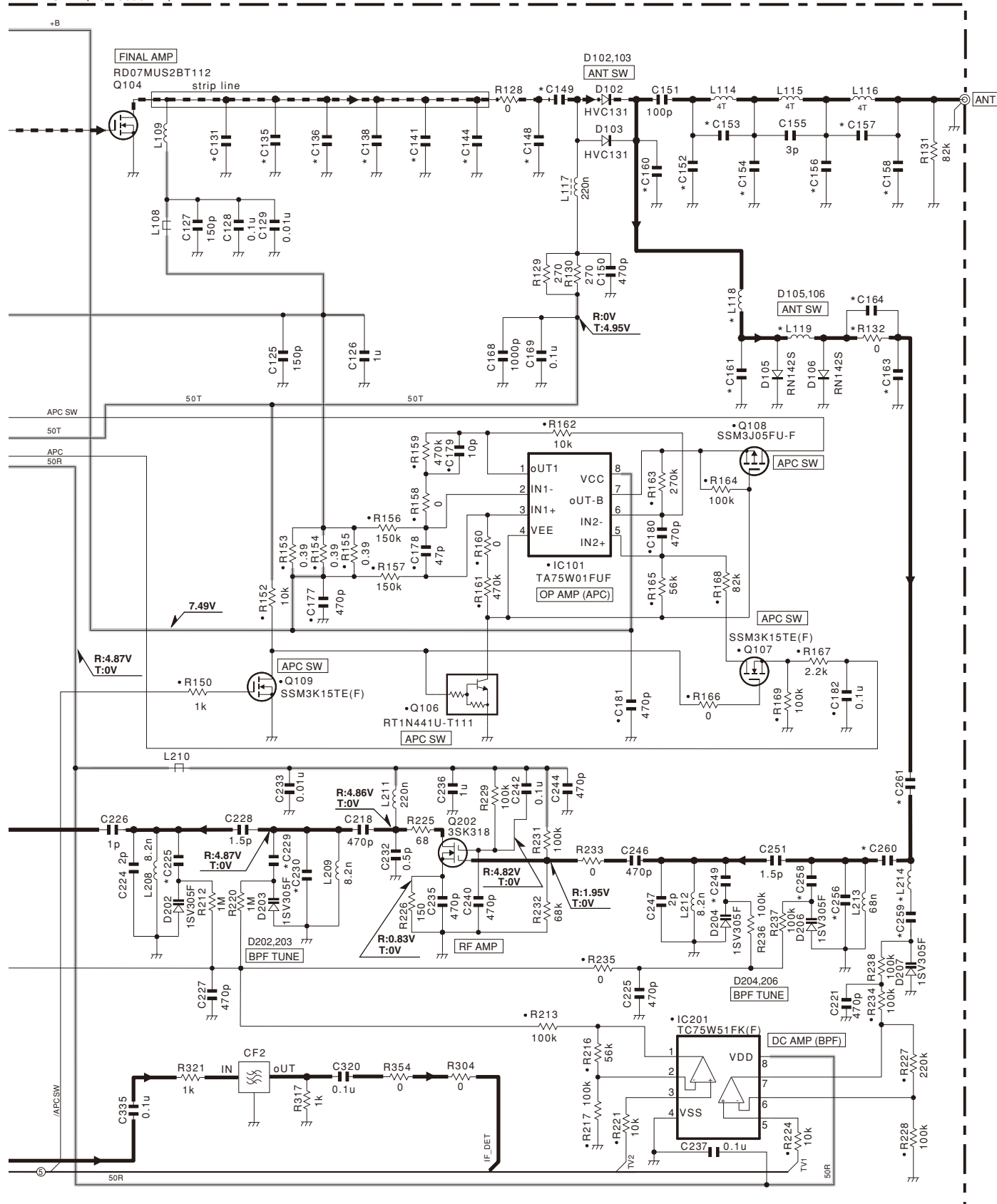
TX-RX UNIT (X57-8050-XX)



X57-8050-XX	L102	L104	L204	L205	L206	R1	R2	R111	R170	R205	R208	C106	C107	C113	C114	C115	C118	C124	C212	C214	C217	C219	C220	
-10	K,K2,K3	8.2n	18n	15n	15n	18n	0	NO	2.7k	NO	270	180k	22p	15p	6p	10p	3p	NO	18p	10p	7p	3p	1p	10p
-11	K4,K5,K6,E,E2,E3	12n	NO	18n	18n	22n	NO	0	2.2k	0	220	150k	15p	12p	12p	22p	NO	12p	27p	12p	8p	4p	3.5p	18p

SCHEMATIC DIAGRAM NX-320

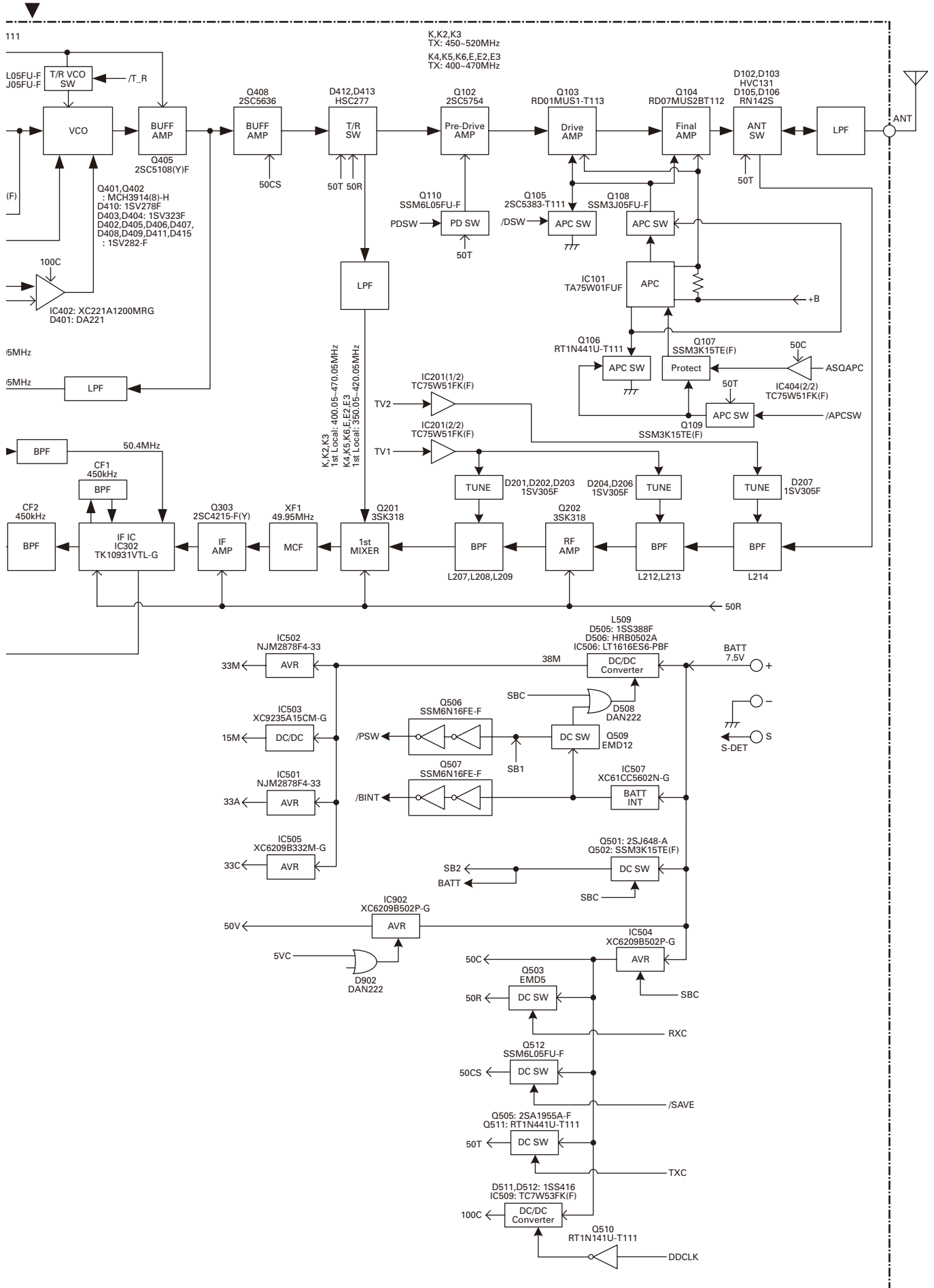
TX-RX UNIT (X57-8050-XX)



X57-8050-XX	L118	L119	L214	R132	C131	C135	C136	C138	C141	C144	C148	C149	C152	C153	C154	C156	C157	C158	C160	C161	C163	C164	C225	C229	C230	C249	C256	C258	C259	C260	C261	
-10	K,K2,K3	L34-4564-05	8.2n	39n	NO	39p	33p	NO	6p	NO	7p	6p	47p	2.5p	2p	3.5p	3.5p	1.5p	2.5p	4p	4p	2p	18p	10p	10p	1p	10p	3p	10p	6p	3p	6p
-11	K4,K5,K6,E,E2,E3	L34-4565-05	6.8n	47n	0	47p	NO	33p	NO	10p	8p	5p	68p	3p	1p	8p	9p	1p	5p	3p	6p	3p	NO	22p	22p	2p	18p	4p	20p	7p	4p	7p

Note : The components marked with a dot (•) are parts of layer 1.

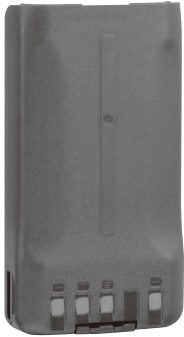
BLOCK DIAGRAM NX-320



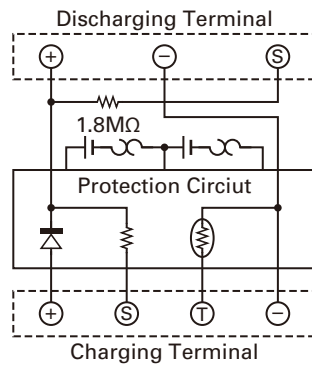
OPTIONAL ACCESSORIES

KNB-55L (Li-ion Battery Pack)

■ External View



■ Schematic Diagram

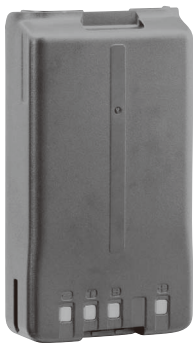


■ Specifications

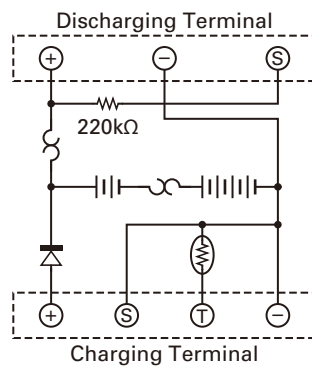
Voltage : 7.4V (3.7V x 2)
Capacity : 1480mAh

KNB-56N (Ni-MH Battery Pack)

■ External View



■ Schematic Diagram

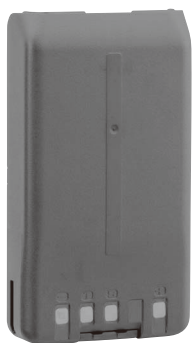


■ Specifications

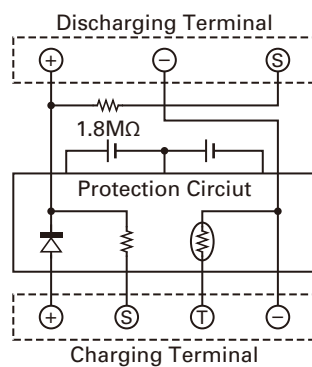
Voltage : 7.2V (1.2V x 6)
Capacity : 1400mAh

KNB-57L (Li-ion Battery Pack)

■ External View



■ Schematic Diagram



■ Specifications

Voltage : 7.4V (3.7V x 2)
Capacity : 2000mAh

SPECIFICATIONS (K TYPE)

GENERAL

Models.....	K, K4: Basic Model	K2, K5: 4-Key w/LCD Model
	K3, K6: Full Key w/LCD Model	
Frequency Range.....	K, K2, K3: 450~520MHz	K4, K5, K6: 400~470MHz
Number of Channels.....	K2, K3, K5, K6: 260	K, K4: 64
Zones.....	K2, K3, K5, K6: 128	K, K4: 4
Max. Channels per Zone.....	K2, K3, K5, K6: 250	K, K4: 16
Channel Spacing.....	Analog: 12.5/25kHz	Digital: 6.25/12.5kHz
Operating Voltage.....	7.5V DC \pm 20%	
Battery Life (5-5-90)		
with KNB-55L	Approx. 8.5 hours	
with KNB-56N.....	Approx. 8.5 hours	
with KNB-57L	Approx. 11.5 hours	
Operating Temperature Range	-22°F to +140°F (-30°C to +60°C)	
Frequency Stability	\pm 1.0ppm	
Antenna Impedance	50 Ω	
Dimensions (W x H x D) (Projections not included)		
K, K4		
Radio only	2.20 x 4.35 x 1.48 in (56 x 110.5 x 37.5 mm)	
with KNB-55L.....	2.20 x 4.35 x 1.50 in (56 x 110.5 x 38.1 mm)	
with KNB-56N	2.20 x 4.35 x 1.72 in (56 x 110.5 x 43.8 mm)	
with KNB-57L.....	2.20 x 4.35 x 1.58 in (56 x 110.5 x 40.1 mm)	
K2, K3, K5, K6		
Radio only	2.20 x 4.35 x 1.45 in (56 x 110.5 x 36.9 mm)	
with KNB-55L.....	2.20 x 4.35 x 1.48 in (56 x 110.5 x 37.5 mm)	
with KNB-56N	2.20 x 4.35 x 1.70 in (56 x 110.5 x 43.2 mm)	
with KNB-57L.....	2.20 x 4.35 x 1.56 in (56 x 110.5 x 39.5 mm)	
Weight (net)		
Radio only	K, K4: 7.2 oz (205g)	K2, K3, K5, K6: 7.4 oz (210g)
with KNB-55L	K, K4: 10.6 oz (300g)	K2, K3, K5, K6: 10.8 oz (305g)
with KNB-56N.....	K, K4: 14.1 oz (400g)	K2, K3, K5, K6: 14.3 oz (405g)
with KNB-57L	K, K4: 11.5 oz (325g)	K2, K3, K5, K6: 11.6 oz (330g)

RECEIVER

Sensitivity	Digital @6.25kHz (3% BER): 0.20 μ V	Digital @12.5kHz (3% BER): 0.25 μ V
	Analog (12dB SINAD): 0.25 μ V	
Selectivity	Analog @25kHz: 72dB	Analog @12.5kHz: 65dB
Intermodulation Distortion.....	Analog: 70dB	
Spurious Response.....	Analog: 70dB	
Audio Distortion.....	Less than 3%	
Audio Output	500mW/8 Ω	

TRANSMITTER

RF Power Output.....	5W/1W	
Spurious Response.....	70dB	
FM Hum and Noise	Analog @25kHz: 45dB	Analog @12.5kHz: 40dB
Audio Distortion.....	Less than 3%	
Modulation.....	16K0F3E, 11K0F3E, 8K30F1E, 8K30F1D, 8K30F7W, 4K00F1E, 4K00F1D, 4K00F7W, 4K00F2D	

Analog measurements made per TIA/EIA 603 and specifications shown are typical.
Kenwood reserves the right to change specifications without prior notice or obligation.

SPECIFICATIONS (E TYPE)

GENERAL

Models.....	E3: Basic Model	E2: 4-Key w/LCD Model
	E: Full Key w/LCD Model	
Frequency Range.....	400~470MHz	
Number of Channels.....	E, E2: 260	E3: 64
Zones.....	E, E2: 128	E3: 4
Max. Channels per Zone.....	E, E2: 250	E3: 16
Channel Spacing.....	Analogue: 12.5/25kHz	Digital: 6.25/12.5kHz
Operating Voltage.....	7.5V DC \pm 20%	
Battery Life (5-5-90)		
with KNB-55L.....	Approx. 8.5 hours	
with KNB-56N.....	Approx. 8.5 hours	
with KNB-57L.....	Approx. 11.5 hours	
Operating Temperature Range.....	-30°C to +60°C	
Frequency Stability.....	\pm 1.0ppm	
Antenna Impedance.....	50 Ω	
Dimensions (W x H x D) (Projections not included)		
E3		
Radio only.....	56 x 110.5 x 37.5 mm	
with KNB-55L.....	56 x 110.5 x 38.1 mm	
with KNB-56N.....	56 x 110.5 x 43.8 mm	
with KNB-57L.....	56 x 110.5 x 40.1 mm	
E, E2		
Radio only.....	56 x 110.5 x 36.9 mm	
with KNB-55L.....	56 x 110.5 x 37.5 mm	
with KNB-56N.....	56 x 110.5 x 43.2 mm	
with KNB-57L.....	56 x 110.5 x 39.5 mm	
Weight (net)		
Radio only.....	E3: 205g	E, E2: 210g
with KNB-55L.....	E3: 300g	E, E2: 305g
with KNB-56N.....	E3: 400g	E, E2: 405g
with KNB-57L.....	E3: 325g	E, E2: 330g

RECEIVER

Sensitivity (Analogue)			
EIA 12dB SINAD.....	25kHz: 0.28 μ V	20kHz: 0.28 μ V	12.5kHz: 0.32 μ V
EN 20dB SINAD.....	25kHz: -3dB μ V (0.35 μ V)	20kHz: -3dB μ V (0.35 μ V)	12.5kHz: -1dB μ V (0.45 μ V)
Sensitivity (Digital)			
3% BER.....	12.5kHz: 0.32 μ V	6.25kHz: 0.25 μ V	
1% BER.....	12.5kHz: -1dB μ V (0.45 μ V)	6.25kHz: -4dB μ V (0.32 μ V)	
Adjacent Channel Selectivity (Analogue).....	25kHz: 76dB	20kHz: 74dB	12.5kHz: 68dB
Intermodulation (Analogue).....	65dB		
Spurious Response Rejection (Analogue).....	75dB		
Audio Distortion.....	Less than 3%		
Audio Output.....	500mW/8 Ω		

TRANSMITTER

RF Power Output (High/Low).....	5W/1W		
Modulation Limiting (Analogue).....	\pm 5.0kHz at 25kHz	\pm 4.0kHz at 20kHz	\pm 2.5kHz at 12.5kHz
Spurious Emission.....	-36dBm \leq 1GHz, -30dBm $>$ 1GHz		
FM Noise (EIA) (Analogue).....	25kHz: 45dB	20kHz: 45dB	12.5kHz: 40dB
Modulation Distortion.....	Less than 3%		
Microphone Impedance.....	1.8k Ω		
Modulation.....	16K0F3E, 14K0F3E, 14K0F2D, 12K0F2D, 8K50F3E, 7K50F2D, 8K30F1E, 8K30F1D, 8K30F7W, 4K00F1E, 4K00F1D, 4K00F7W, 4K00F2D		

Analogy measurements made per EN standards or TIA/EIA 603 and specifications shown are typical.
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NX-320

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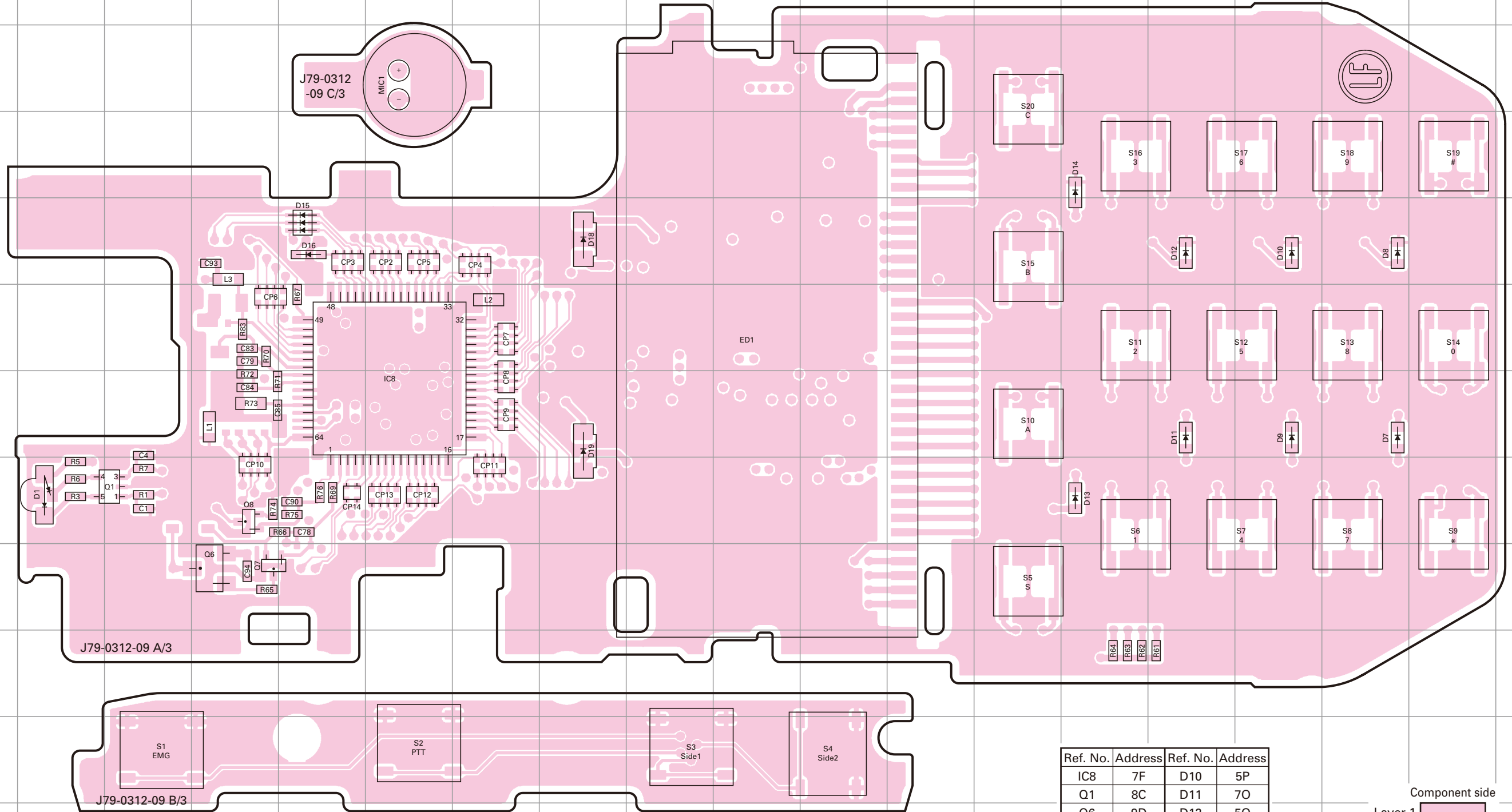
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NX-320 PC BOARD

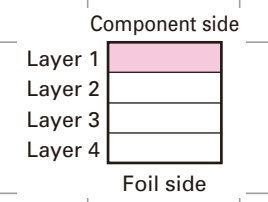
PC BOARD NX-320

DISPLAY UNIT (X54-3760-XX) Component side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3

DISPLAY UNIT (X54-3760-XX) Component side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3



Ref. No.	Address	Ref. No.	Address
IC8	7F	D10	5P
Q1	8C	D11	7O
Q6	9D	D12	5O
Q7	9D	D13	8N
Q8	8D	D14	4N
D1	8B	D15	5E
D7	7Q	D16	5E
D8	5Q	D18	5H
D9	7P	D19	7H

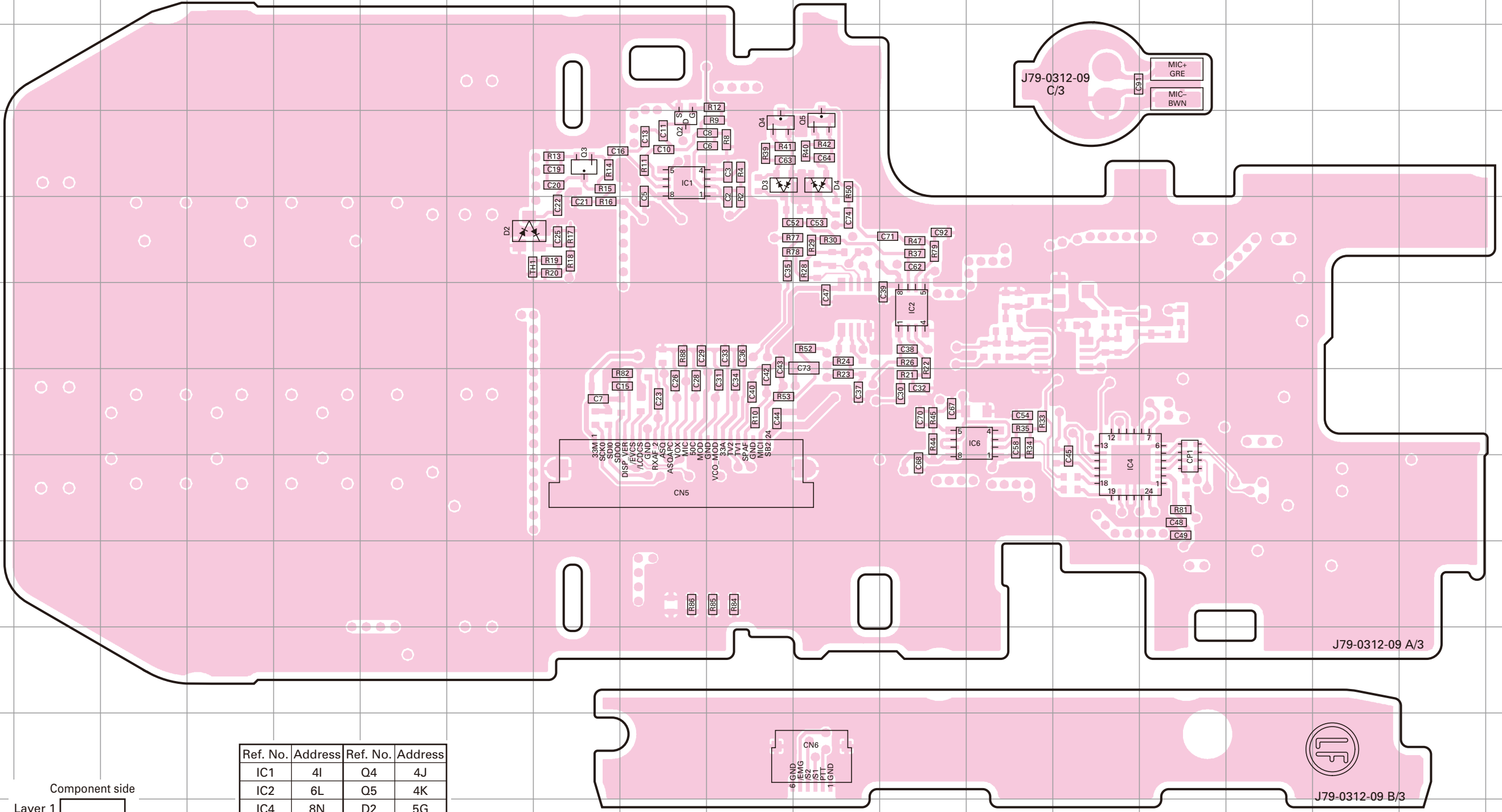


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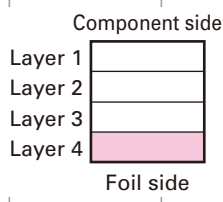
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DISPLAY UNIT (X54-3760-XX) Foil side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3

DISPLAY UNIT (X54-3760-XX) Foil side view (J79-0312-09)
 -10: K3, K6, E -11: K2, K5, E2 -12: K, K4, E3



Ref. No.	Address	Ref. No.	Address
IC1	4I	Q4	4J
IC2	6L	Q5	4K
IC4	8N	D2	5G
IC6	7M	D3	4J
Q2	4I	D4	4K
Q3	4H		

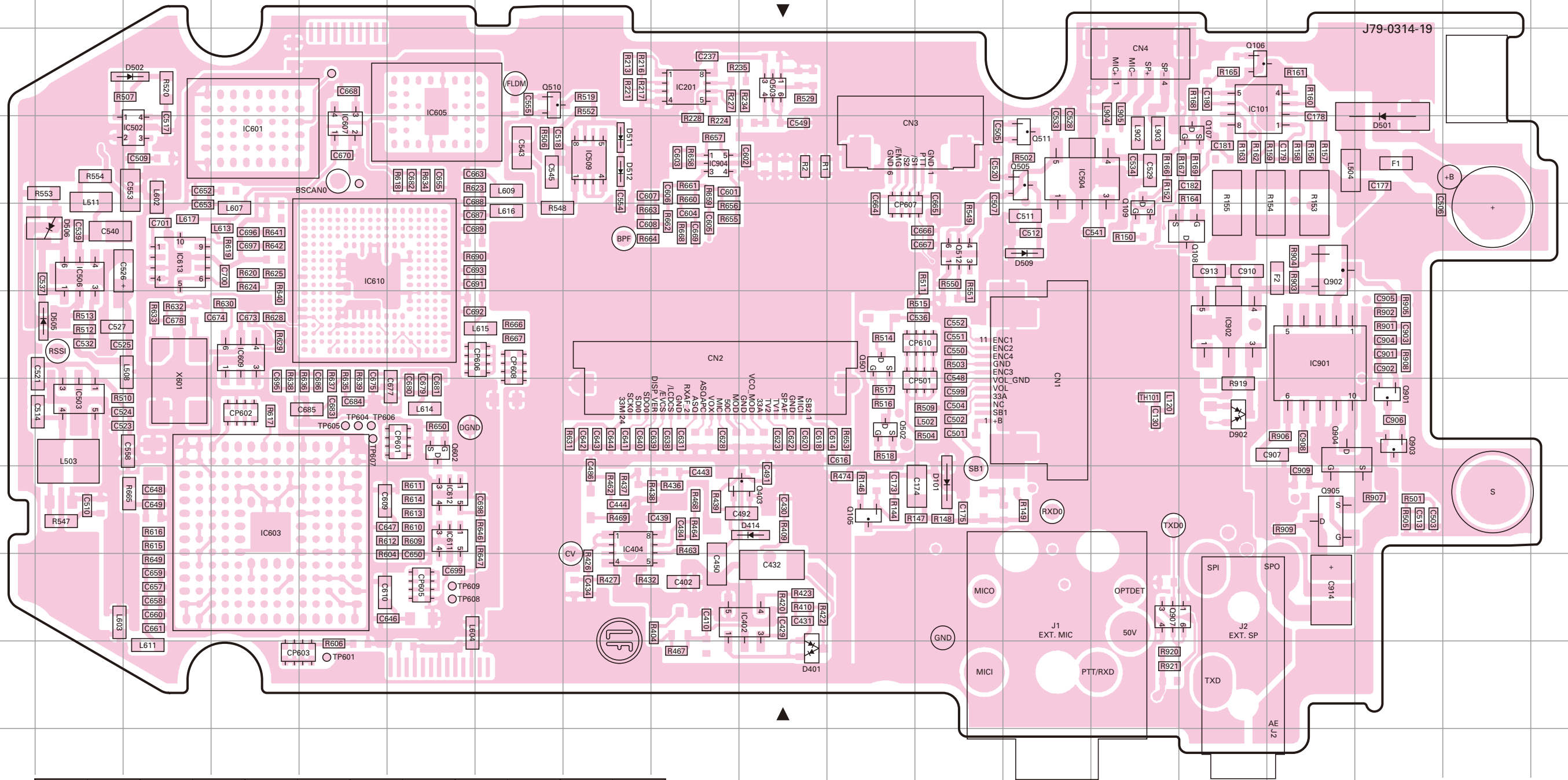


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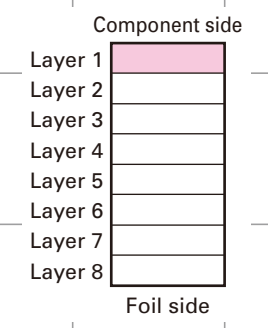
PC BOARD NX-320

TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Component side view (J79-0314-19)

TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Component side view (J79-0314-19)



Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address
IC101	3O	IC601	4D	IC901	6P	Q501	6K	Q902	5P	D502	3C
IC201	3I	IC603	8D	IC902	6O	Q502	7K	Q903	7Q	D505	6B
IC402	9J	IC605	3F	IC904	4I	Q503	3J	Q904	7P	D506	5B
IC404	8H	IC607	4E	Q105	8K	Q505	4M	Q905	8P	D509	5M
IC502	4C	IC609	6D	Q106	3O	Q510	3G	Q907	9N	D511	4H
IC503	7B	IC610	5E	Q107	4O	Q511	4M	D101	8L	D512	4H
IC504	4M	IC611	8F	Q108	5O	Q512	5L	D401	10J	D902	7O
IC506	5B	IC612	8F	Q109	5N	Q602	7F	D414	8J		
IC509	4H	IC613	5C	Q403	8J	Q901	7Q	D501	4Q		

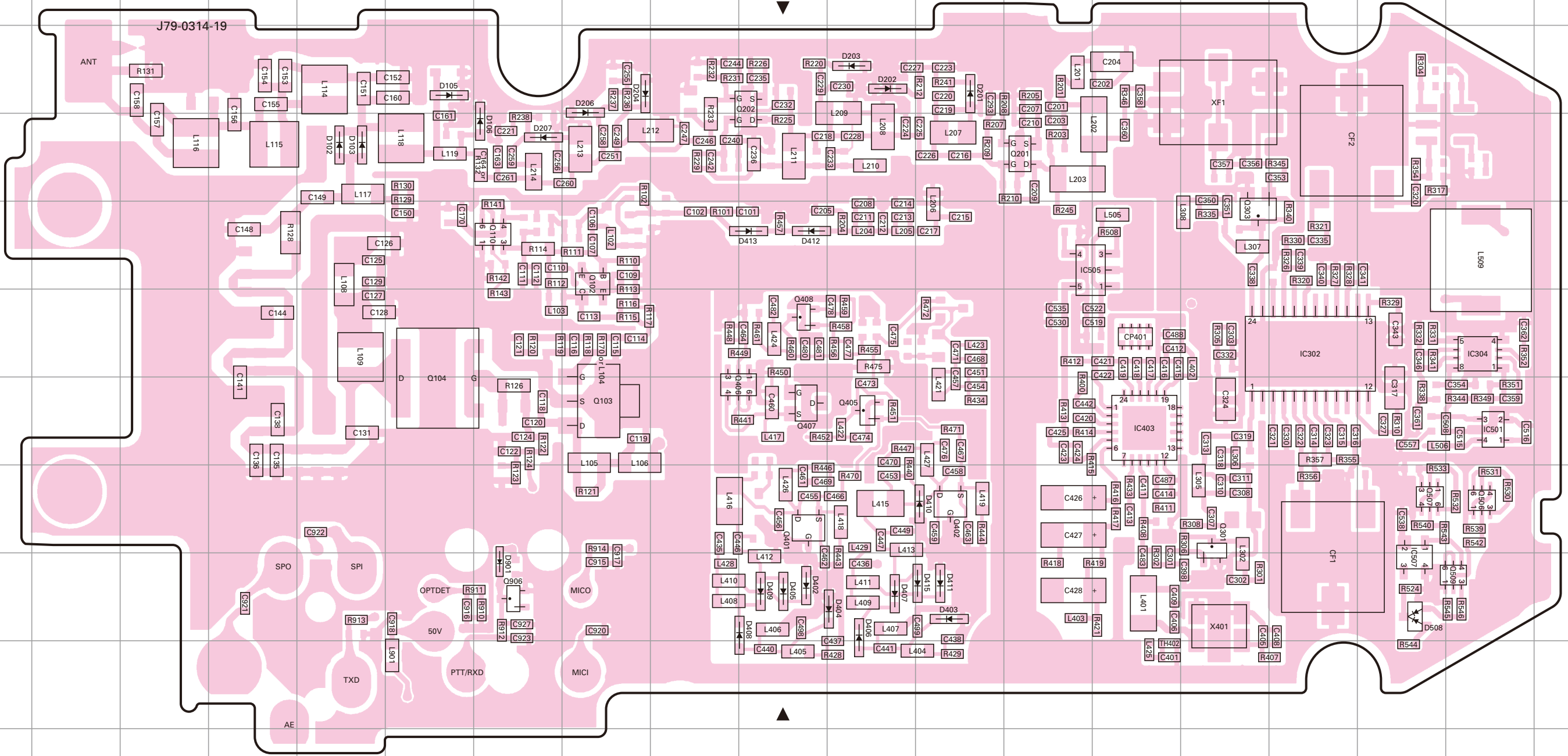


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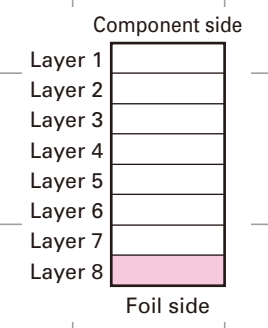
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TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Foil side view (J79-0314-19)

TX-RX UNIT (X57-8050-XX) -10: K, K2, K3 -11: K4, K5, K6, E, E2, E3
Foil side view (J79-0314-19)



Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address	Ref. No.	Address
IC302	6P	Q201	4M	Q506	8R	D203	3K	D408	9J
IC304	6R	Q202	3J	Q507	8Q	D204	3H	D409	9J
IC403	7N	Q301	8O	Q509	9R	D206	3H	D410	8L
IC501	7R	Q303	5O	Q906	9G	D207	4G	D411	9L
IC505	5M	Q401	8J	D102	4E	D402	9J	D412	5J
IC507	9Q	Q402	8L	D103	4E	D403	9L	D413	5J
Q102	5H	Q405	7K	D105	3F	D404	9K	D415	9L
Q103	7H	Q406	7I	D106	4G	D405	9J	D508	9Q
Q104	7F	Q407	7J	D201	3L	D406	9K	D901	9G
Q110	5G	Q408	6J	D202	3K	D407	9K		



TX-RX unit (X57-8050-XX)

