

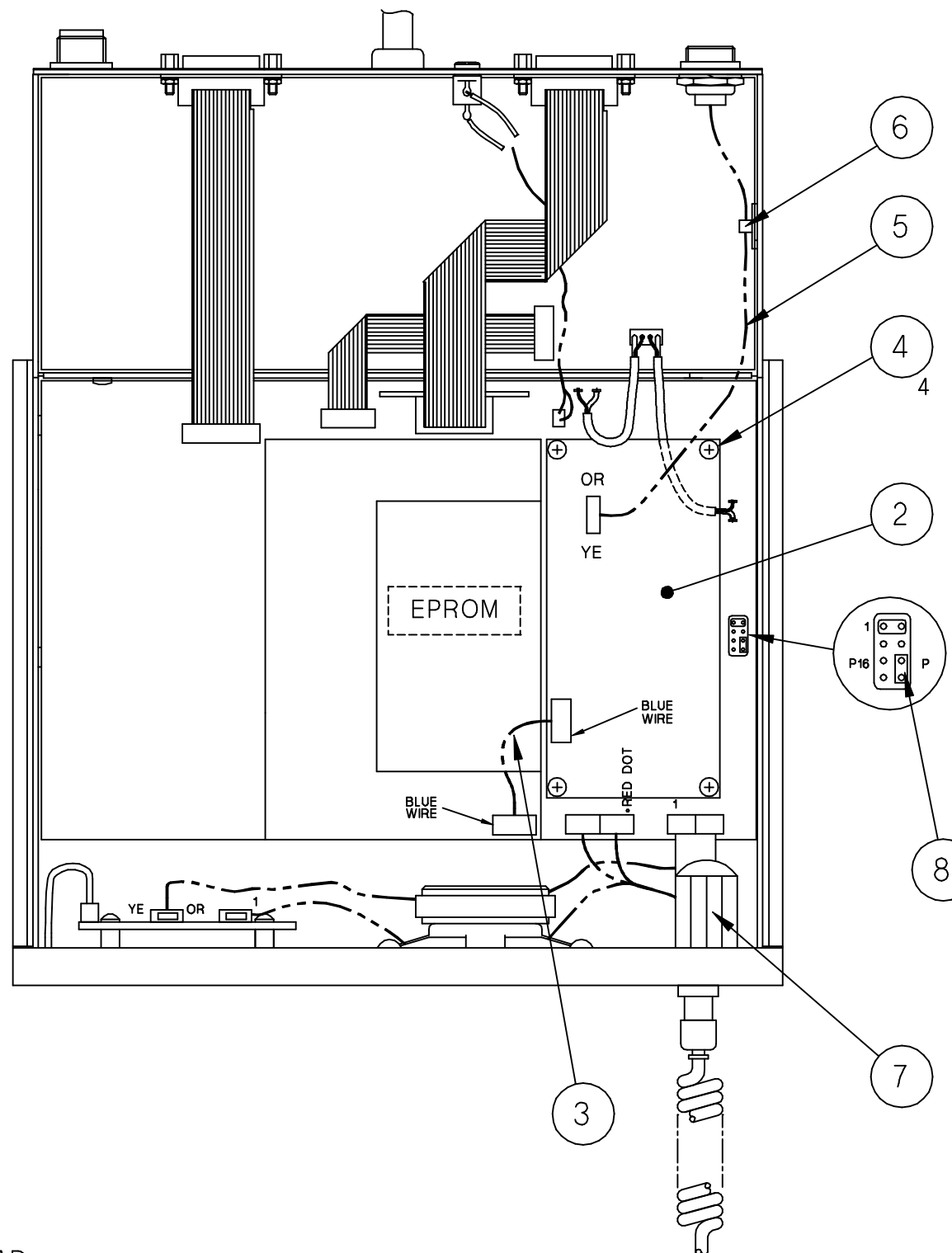
DO NOT SCALE

ISSUE 2
 ITEM 6 WAS 5
 ITEM 5 WAS 6
 C/R 21243
 2-4-87 NJA

ITEM	PART No.	DESCRIPTION
1	15-10275-001	FITTING INSTRUCTIONS
2	08-03300	SELECTIVE CALL SDE SDEM
3	08-03331	LOOM SELECTIVE CALL
4	31-23006-501	SCREW M3x6 PAN POZI
5	08-03332	LOOM EXTERNAL ALARM
6	30-05102-001	CLAMP CABLE
7	08-03301-004	SWITCH MESH SELECTIVE CALL
8	60-90410-001	JUMPER

NOTES:

- REMOVE BOTTOM COVER.
- WITH THE PCB (ITEM 2) IN THE CORRECT ORIENTATION, ALIGN WITH THE PLUG ON THE MOTHERBOARD. PUSH THE PCB (ITEM 2) DOWN UNTIL IT LOCATES ON THE SPACERS. SECURE USING THE 4 SCREWS (ITEM 4).
- CONNECT THE SELECTIVE CALL PCB (ITEM 2) TO THE MICRO PROC PCB USING (ITEM 3). ENSURE CORRECT ORIENTATION OF SOCKETS.
- CHECK ISSUE No. OF EPROM (TO BE AT LEAST 2.2).
- REMOVE PLUG BUTTON FROM REAR PANEL.
- REMOVE THE NUT & WASHER FROM PLUG END OF CABLE (ITEM 5). PASS THE SOCKET END OF THIS CABLE THROUGH THE HOLE IN THE BACK PANEL & LOCATE THE PLUG IN THE HOLE, REPLACE THE NUT & WASHER. CONNECT THE CABLE TO THE SELECTIVE CALL PCB (ITEM 2) AS SHOWN. SECURE CABLE TO THE SIDE BRACKET USING ITEM 6.
- DISCONNECT ALL WIRING BETWEEN FRONT PANEL & MOTHERBOARD NOTING ORIENTATION OF PLUGS ETC.
- REMOVE FRONT PANEL BY UNSCREWING THE FOUR COUNTERSUNK SCREWS IN THE SIDES OF THE FRONT PANEL.
- USING FLAT NOSE PLIERS BREAK OUT THE FOUR SUPPORTING BARS IN THE DIGI SWITCH HOLE AREA.
- USING A SHARP TOOL CUT OUT THE SWITCH LAYER & ESCUTCHEON. "IMPORTANT" THIS MUST BE DONE FROM THE INSIDE.
- FROM THE FRONT FILE USING FORWARD STROKES ONLY, CLEAN THE SWITCH LAYER ESCUTCHEON & CASTING TO THE CUTOUT SIZE IN THE CASTING. "IMPORTANT" ENSURE THIS DOES NOT EXCEED THE CAST CUTOUT SIZE.
- PASS THE CABLE OF THE DIGI SWITCH ASSEMBLY THROUGH THE CUTOUT AND CLIP THE SIDE PLATE INTO POSITION ENSURING THE DIGI SWITCHES CAN BE READ THE CORRECT WAY ROUND. PLUG THE CABLE FROM THE DIGI SWITCHES INTO THE DISPLAY BOARD AS SHOWN.
- REPLACE THE FRONT PANEL USING EXISTING 4 SCREWS.
- INSERT PLUGS INTO THEIR RELATIVE POSITIONS AS SHOWN ENSURING ORIENTATION IS CORRECT.
- FIT JUMPER (ITEM 8) TO P16 ON MOTHER PCB AT "P" FOR SHORT PREAMBLE OR POSITION "1" FOR LONG PREAMBLE IN SCANNING SYSTEMS.
- REPLACE TOP & BOTTOM COVER.



FILE No.
 15\10275__2.DWG

DIMENSIONS IN mm

			SCALE NTS	© CODAN PTY LTD, A.C.N. 007 590 605: 2000 TITLE OPTION SDEM 8525	
	DRN	CRS	DATE 9-2-87		
MATERIAL	CHKD	NJA	9-2-87		
	APPD	NJA	10-2-87		
FINISH	TOLERANCES UNLESS OTHERWISE STATED 2 PLACES DEC. 1 PLACE DEC. ±0.5 0 PLACE DEC. ±1			DRAWING/DOC NO. A3 15-10275-001	
				ISS	SHT. 1 OF 1