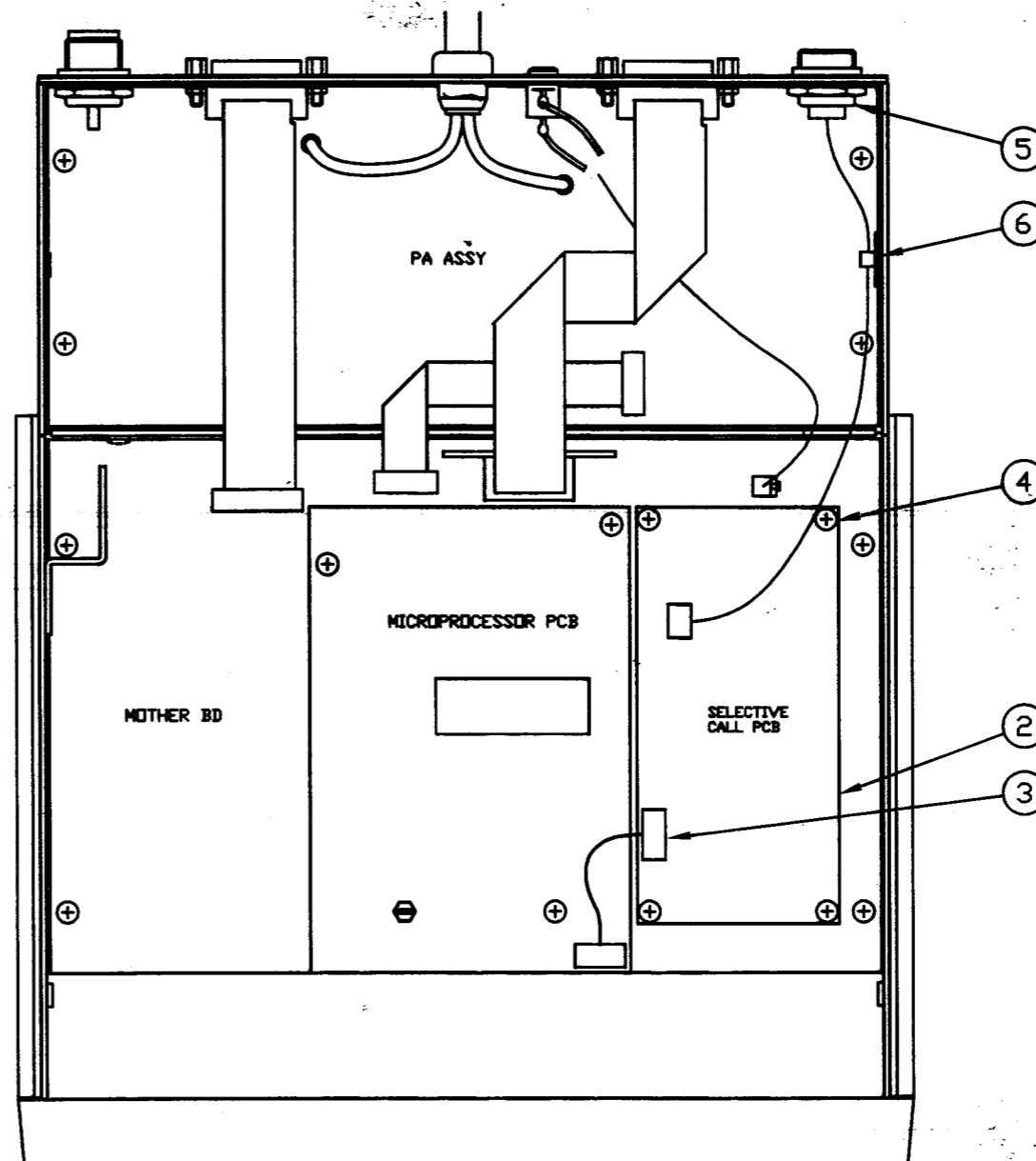


REF	PART No	DESCRIPTION	QTY
1	15-10366-001	FITTING INSTRUCTIONS	1
2	08-03300-000	SELECTIVE CALL SD	1
3	08-03331	LOOM, SELECTIVE CALL	1
4	31-23006-501	SCREW M3x6 PAN POZI	4
5	08-03332	LOOM, EXTERNAL ALARM	1
6	30-05102-001	CLAMP, CABLE ADHESIVE BACKED	1






NOTES

1. REMOVE BOTTOM COVER.
2. WITH THE PCB (ITEM 2) IN CORRECT ORIENTATION, ALIGN WITH THE PLUG ON THE MOTHER BOARD, PUSH THE PCB (ITEM 2) DOWN UNTIL IT LOCATES ON THE SPACERS. SECURE USING THE 4 SCREWS (ITEM 4).
3. CONNECT THE SELECTIVE CALL PCB (ITEM 2) TO THE MICRO-PROCESSOR PCB USING CABLE (ITEM 3) ENSURING CORRECT ORIENTATION OF SOCKETS.
4. CHECK ISSUE No OF EPROM (TO BE AT LEAST 1.2 FOR 8528S).
5. REMOVE PLUG BUTTON FROM REAR PANEL.
6. REMOVE THE NUT & WASHER FROM PLUG END OF CABLE (ITEM 5), PASS THE SOCKET END OF THIS CABLE THROUGH THE HOLE IN THE REAR PANEL, LOCATE THE PLUG IN THE HOLE & REPLACE THE NUT & WASHER. CONNECT THE CABLE TO THE SELECTIVE CALL PCB (ITEM 2) AS SHOWN. SECURE CABLE TO THE SIDE BRACKET USING THE CABLE CLAMP (ITEM 6).
7. TEST FOR CORRECT OPERATION (SEE HANDBOOK IF REQUIRED).
8. REPLACE BOTTOM COVER.

P/No 15-10366-001 - AS DETAILED

DISC FILE
10366_1

 CODAN			SCALE 1:1	© CODAN PTY LTD, A.C.N. 007 590 605 1993 TITLE OPTION SD - 8528 FITTING INSTRUCTIONS		
	MATERIAL	DRN	OS		DATE 4-8-89	
	FINISH	CHKD	NJA		13-8-89	
TOLERANCES UNLESS OTHERWISE STATED 2 PLACES DEC. ±0.25 1 PLACE DEC. ±0.5 ANGULAR ±			APPD	NJA	14-9-89	DRAWING/DOC NO. A3 15-10366-001
			ISS	1	SHT. 1 OF 1	